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523-0603846-003A38  
Issue 2, January 1985  
CLNS-95-510

# MANUAL

Does not require  
24/48V strapping  
see SH 20

Traveling Wave Tube Amplifier  
with

Power Supply RWNH 120 270-0702-040

and

Traveling Wave Tubes 6 RW 89D 270-0634-040

4 RW 90D 0647-030

11, 2 RW 1125D 0702-030

RW 1125G Not used at Rock...

20MM  
Mtg screws  
342-1367-570  
(were 15mm)

350-16MM  
500-15MM

Stby op...  
P 14

other info  
see Issue 2

A65107-A41-A2-5-7618

Power on does not light in Stby

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9. Maintenance

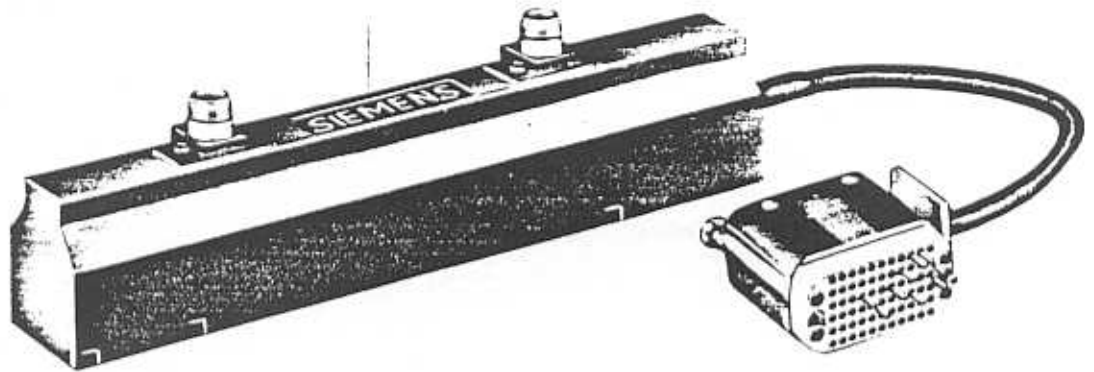


Figure 1. Traveling Wave Tube RW 89D, RW 90D

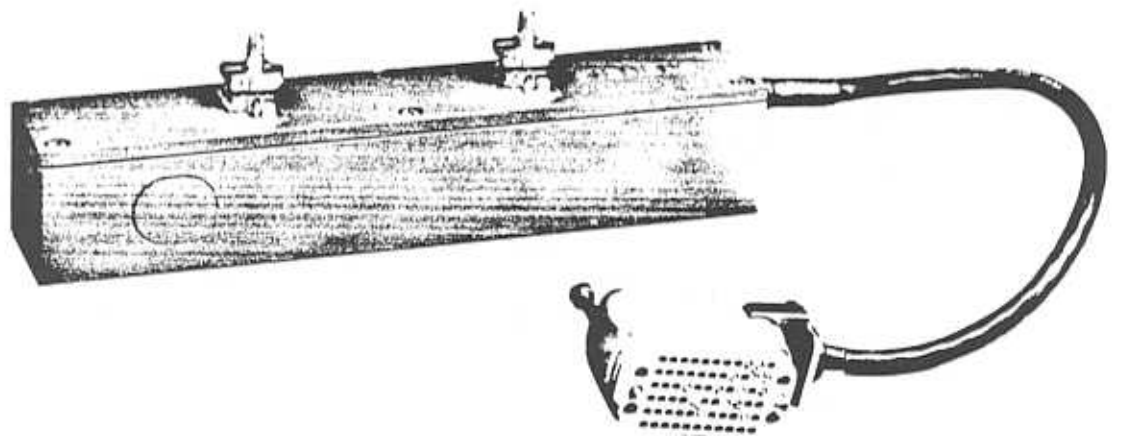


Figure 2. Traveling Wave Tube RW 1125D, RW 1125G

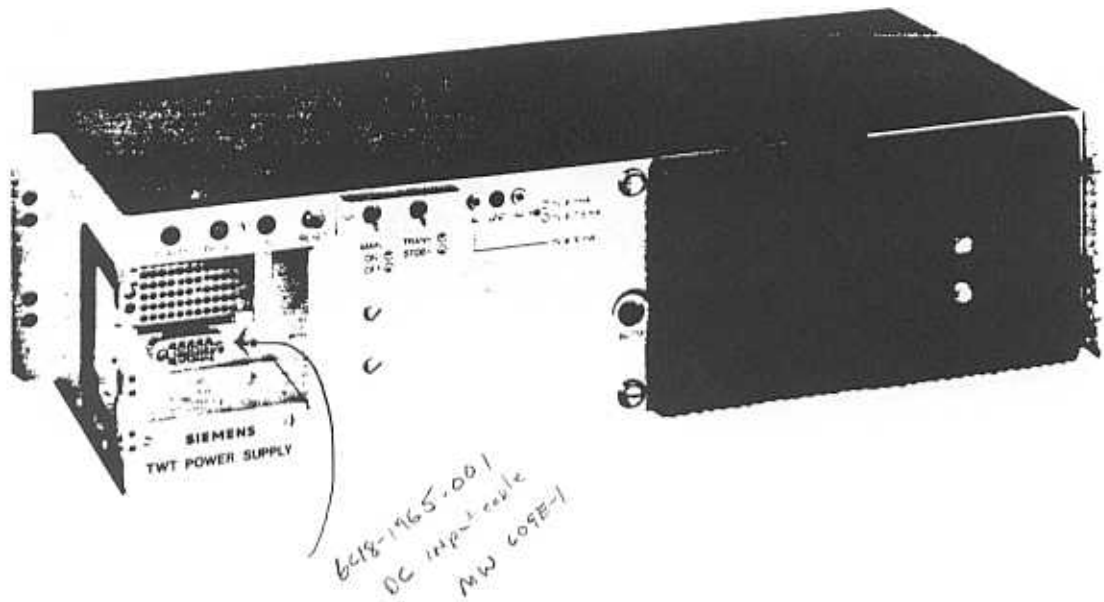


Figure 3. Plug-in Power Supply RWNH 120

## 1. General

The traveling wave tube amplifier (TWTA, figure 4), existing of the plug-in power supply RWNH 120 (figure 3) and the TWT RW 89 D, RW 90 D, RW 1125 D or RW 1125 G (figure 1 and 2), is designed to be used in a microwave radio as a power amplifier. Depending on the operated TWT the amplifier delivers a CW power output of up to 15 W in the frequency range 5.9 to 8.5 GHz and up to 20 W in the range 10.7 to 13.25 GHz.

The tube construction is metal-ceramic with double-stage collector and an integrated periodic permanent magnet system. The TWT is conduction cooled by means of a heat sink. The RF input and output connectors are coaxial connections. Connection between TWT and the power supply is via a cable with a 66-pin Winchester connector.

The RWNH 120 applies all voltages for proper tube operation and contains automatic helix overcurrent protection. An integrated alarm circuit board provides external alarm indication (front panel or remote). The primary input DC power ranges from 21 to 75 V (without strapping).

The TWTA operates with a constant helix voltage; the output power is adjustable by means of a potentiometer, located on the front panel, for beam current (single dial control).

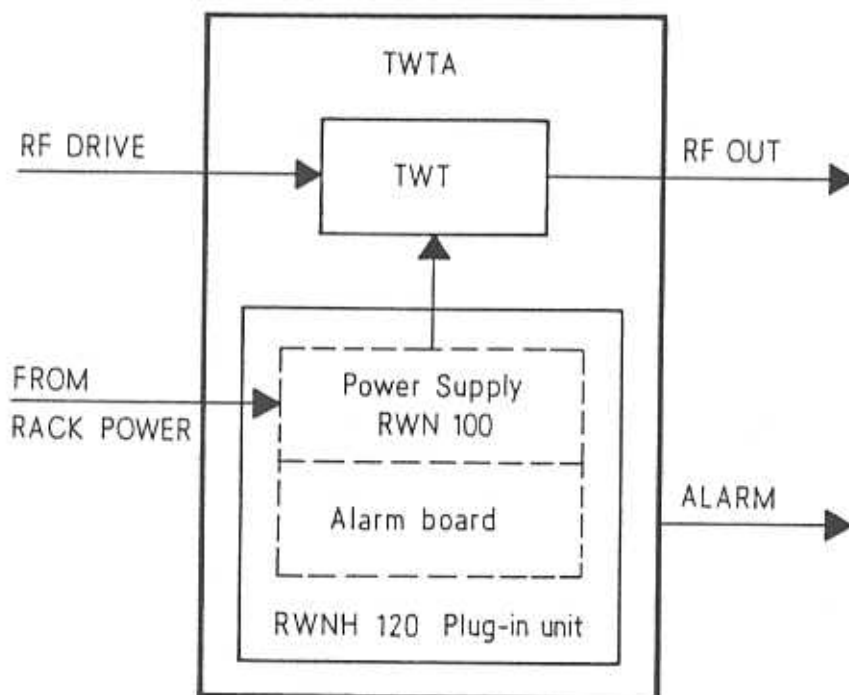


Figure 4. TWTA Typical Application

## 2. Physical and Electrical Characteristics

### 2.1 Size

TWT RW 89D, RW 90D	285 mm x 46 mm x 54 mm (11.2 in. x 1.8 in. x 2.1 in.)
TWT RW 1125D, RW 1125G	265 mm x 45 mm x 48 mm (10,4 in. x 1.77 in. x 1.9 in.)
Power Supply RWNH 120	482 mm x 110 mm x 215 mm (19 in. x 4.3 in. x 8.5 in.)

### 2.2 Weight

TWT RW 89D, RW 90D	1.4 kg (3.1 lb)
TWT RW 1125D, RW 1125G	1.8 kg (4 lb)
Power Supply RWNH 120	5.8 kg (12.9 lb)

### 2.3 Service Conditions

Ambient temperature *) full specification operational	0 to 60 °C -20 to +65 °C
Storage temperature	-40 to +75 °C
Relative humidity	max. 95 % (no condensation)
Altitude	max. 4500 m
Vibration and Shock	Normal storage and handling
Duty	Continuous, unattended

\*) see also "6. Dissipated heat of TWT"

### 2.4 Power Requirements

Nominal input voltage range	$U_B$	24 to 60	Vdc
Operating input voltage range	$U_B$	21 to 75	Vdc
Power input	$P_B$	max. 110	W
Internal input fuse (picofuse)		7	A

**Attention**  $+U_B$  is connected with case. Before switching-on, the power supply must be properly grounded. Switching-on without grounding destroys the unit.

## 2.5.1 Interface Requirements at Operation with RW 89D

Operating frequency	5.925 to 7.125			GHz
<u>Analog operation:</u>				
Power output	15	11	3	W
Power input (+ 1 dB)	1.5	1.5	0.3	mW
Gain flatness across any 40 MHz band; typical	0.2	0.25	0.3	dB
AM/PM conversion, nom	2.5	2.5	2	°/dB
max	4	4	3	°/dB
Noise figure, nom	23	23	23	dB
max	26	26	26	dB
Gain change (over ambient temperature operating range)	≤+0.5	≤+0.5	≤+0.5	dB
Input current at U <sub>B</sub> = 24 V	≤3.4	≤ 3	≤ 3	A
<u>Digital operation (16 QAM)</u>				
Power output		35		dBm
Cathode current		55 + 2		mA
Gain		≥ 45		dB
Third order intermodulation products measured with two carriers of 32 dBm		≥ 28		dB
Input current at U <sub>B</sub> = 24 V		≤ 3		A
Radiated Emission (measured using an F70 or R70 waveguide to coax transition located 150 mm/6 in. from P.A.)		≤-60		dBm
Helix current				
nominal		1		mA
maximum		2		mA
switch-off limit		3.7 mA (+ 8%)		
prealarm		3 mA (+ 10%)		
Maximum permissible load reflection		3		W
End of life	2 dB maximum power output reduction from original value			

## 2.5.2 Interface Requirements at Operation with RW 90D

Operating frequency	7.1 to 8.5			GHz
<u>Analog operation:</u>				
Power output	15	11	3	W
Power input (+ 1 dB)	1.5	1.5	0.3	mW
Gain flatness across any 40 MHz band; typical	0.2	0.25	0.3	dB
AM/PM conversion, nom	3	3	2	°/dB
max	4	4	3	°/dB
Noise figure, nom	23	23	23	dB
max	26	26	26	dB
Gain change (over ambient temperature operating range)	≤+0.5	≤+0.5	≤+0.5	dB
Input current at $U_B = 24$ V	≤3.4	≤ 3	≤ 3	A
<u>Digital operation (16 QAM)</u>				
Power output		35		dBm
Cathode current		53 + 2		mA
Gain		≥ 45		dB
Third order intermodulation products measured with two carriers of 32 dBm		≥ 28		dB
Input current at $U_B = 24$ V		≤ 3		A
Radiated Emission (measured using an F84 or R84 waveguide to coax transition located 150 mm/6 in. from P.A.)		≤-60		dBm
Helix current				
nominal		1		mA
maximum		2		mA
switch-off limit		3.7 mA (+ 8 %)		
prealarm		3 mA (+ 10%)		
Maximum permissible load reflection		3		W
End of life		2 dB maximum power output reduction from original value		



### 2.5.3 Interface Requirements at Operation with RW 1125 D

Operating frequency	10.7 to 12.7			GHz
<u>Analog operation:</u>				
Power output	15	11	3	W
Power input (+ 1 dB)	1.5	1.5	0.3	mW
Gain flattness across any 40 MHz band; typical	0.2	0.25	0.3	dB
AM/PM conversion, nom	4	3.5	2	°/dB
max	5	4.5	3	°/dB
Noise figure, nom	25	25	25	dB
max	27	27	27	dB
Gain change (over ambient temperature operating range)	$\leq \pm 0.5$	$\leq \pm 0.5$	$\leq \pm 0.5$	dB
Input current at $U_B = 24$ W	$\leq 3.9$	$\leq 3$	$\leq 3$	A
<u>Digital operation (16 QAM)</u>				
Power output	35			dBm
Cathode current	$55 + 2$			mA
Gain	$\geq 45$			dB
Third order intermodulation . Products measured with two carriers of 32 dBm	$\geq 29$			dB
Input current at $U_B = 24$ V	$\leq 3.1$			A
Radiated Emission (measured using an F100 or R100 waveguide to coax transition located 150 mm/6 in. from P.A.)	$\leq -60$			dBm
Helix current				
nominal	1			mA
maximum	2.5			mA
switch-off limit	3.7 mA (+ 8 %)			
prealarm	3 mA (+ 10%)			
Maximum permissible load reflection	$\leq 3$			W
End of life	2 dB maximum power output reduction from original value			

## 2.5.4 Interference Requirements at Analog Operation with RW 1125 G

Operating frequency	10.7 to 13.25	GHz
Power output	20	W
Power input ( $\pm 0.5$ dB)	1.6	mW
Gain flatness across any 40 MHz band; typical	0.2	dB
AM/PM conversion		
nominal (10.7 to 11.7 GHz)	3	$^{\circ}$ /dB
(11.7 to 13.25 GHz)	4	$^{\circ}$ /dB
maximum (10.7 to 11.7 GHz)	3.5	$^{\circ}$ /dB
(11.7 to 13.25 GHz)	5	$^{\circ}$ /dB
Noise figure		
nominal	25	dB
maximum	27	dB
Gain change (over ambient temperature operating range)	$\leq \pm 0.5$	dB
Radiated Emission (measured using an F100 or R100 waveguide to coax transition located 150 mm/6 in. from P.A.)	$\leq -60$	dBm
Helix current		
nominal	1	mA
maximum	2.5	mA
switch-off limit	3.7 mA (+ 8 %)	
prealarm	3 mA ( $\pm$ 10%)	
Input current at $U_B = 24$ V	$\leq 4.5$	A
Maximum permissible load reflection	$\leq 3$	W
End of life	2 dB maximum power output reduction from original value	

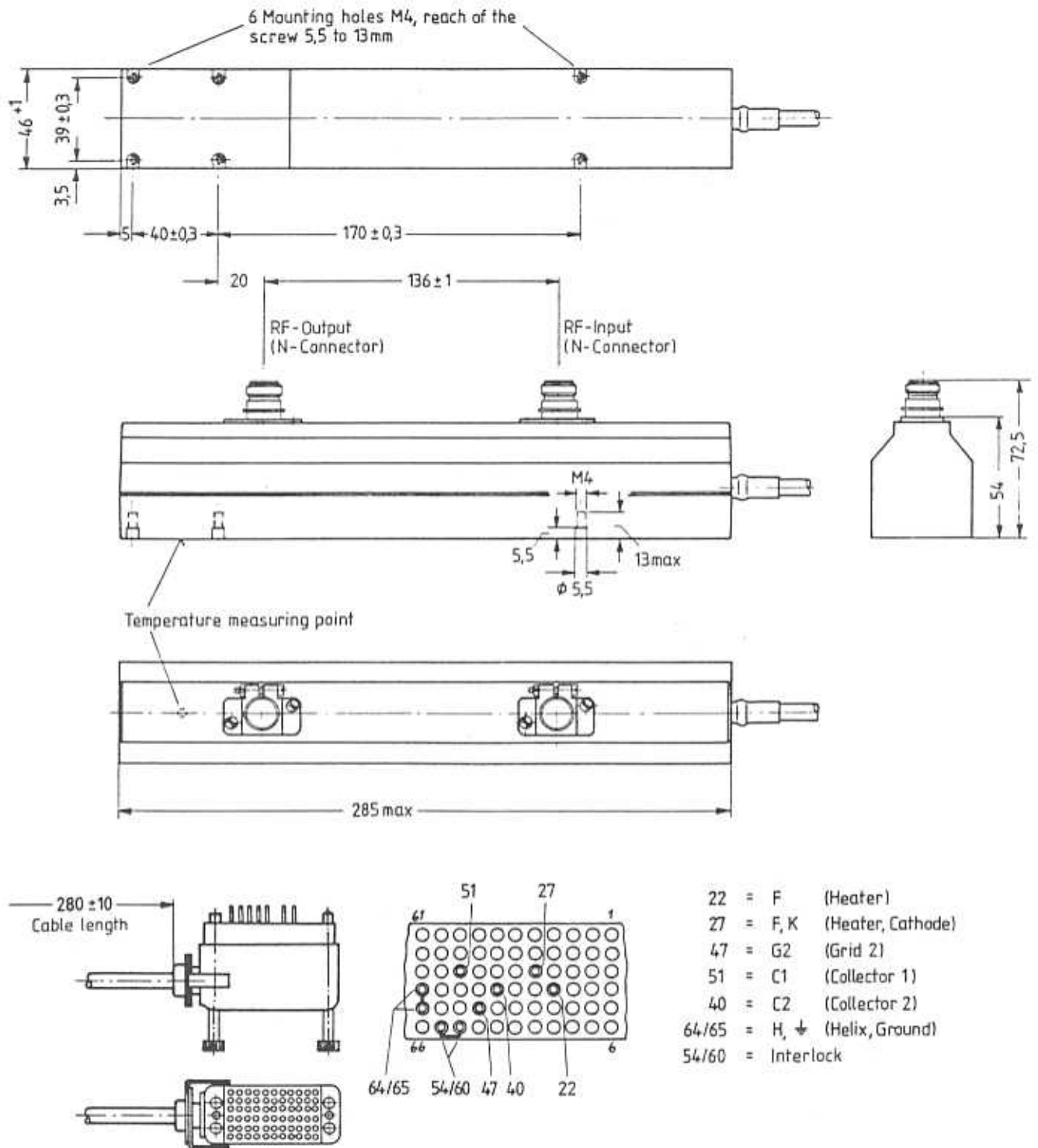


Figure 5. Traveling Wave Tube RW 89D, RW 90D

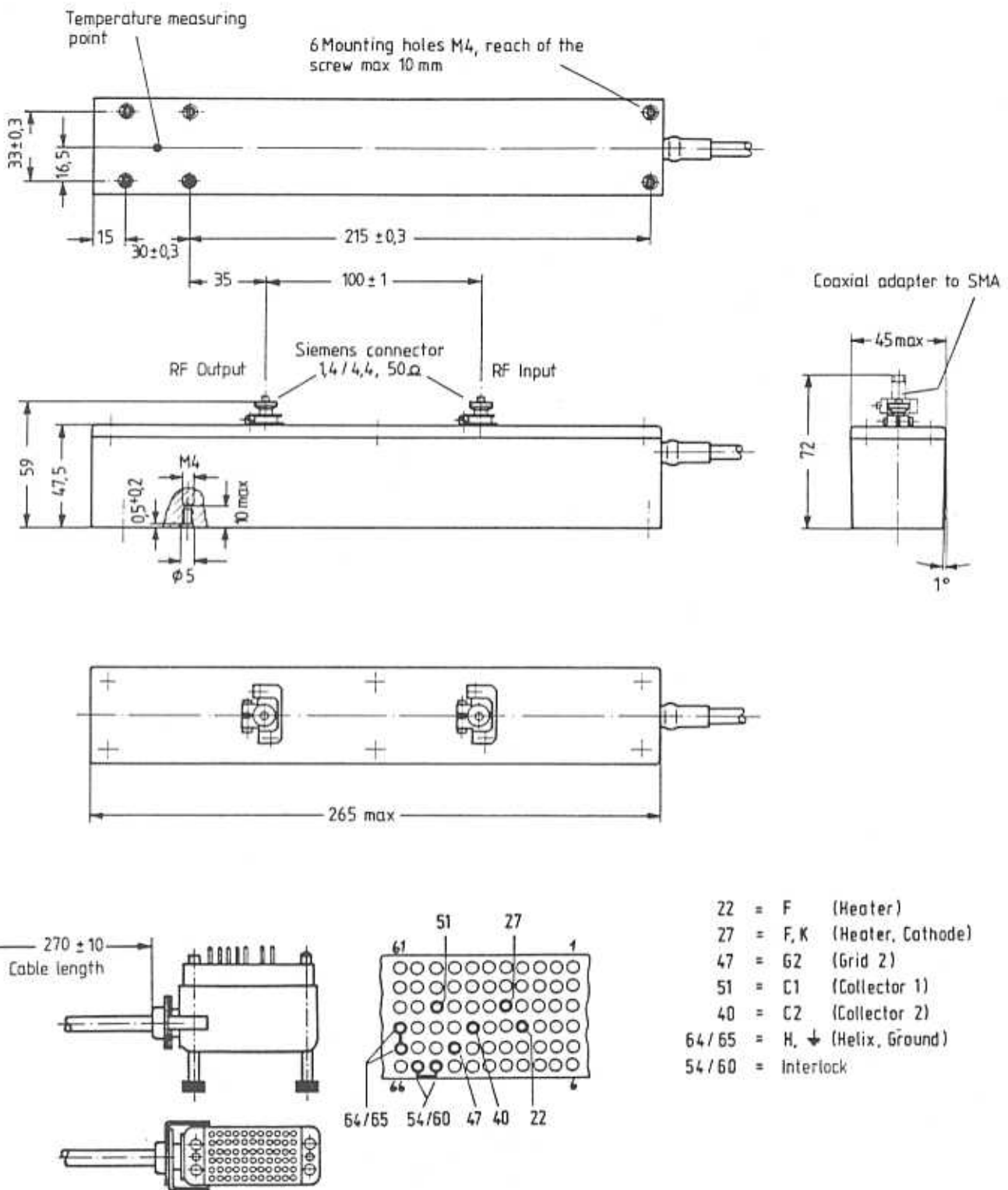


Figure 6. Traveling Wave Tube RW 1125D, RW 1125G

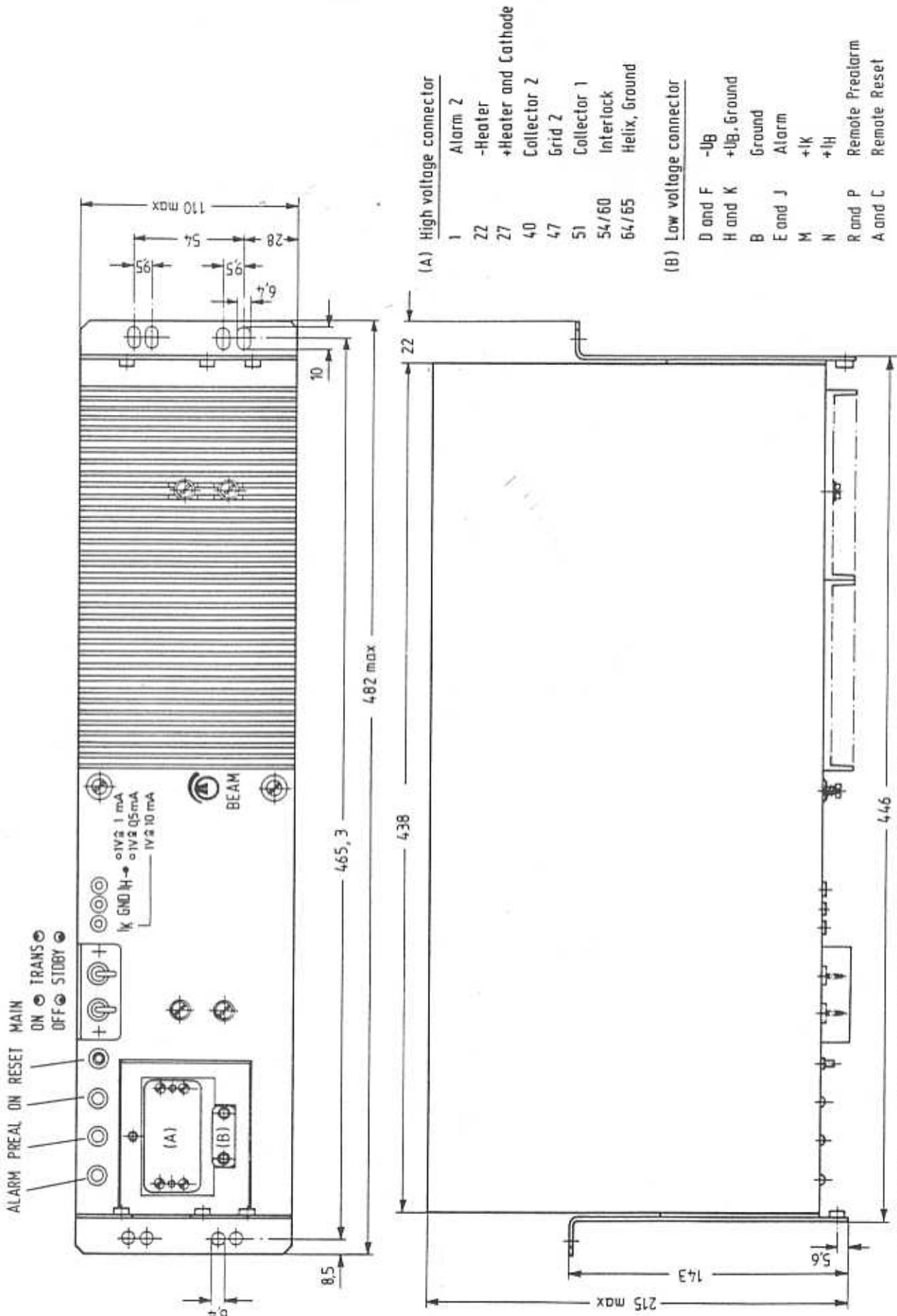


Figure 7. Plug-in Power Supply RWNH 120

### 3. Switches, Indicators, Test points and Connectors

#### 3.1 Main switch

Main switch for two pole disconnection of supply voltage  $U_B$

#### 3.2 STDBY/TRANS switch

Change-over switch from stand-by to RF operation

#### 3.3 RESET push button

After a  $I_H$  over-current switch off, the off state can be finished by means of the RESET push button.

#### 3.4 ON indicator

The ON indicator LED lights if  $I_K$  is higher than  $20 \pm 3$  mA.

#### 3.5 PREALARM indicator

The PREALARM indicator LED lights due to the following conditions:

- a) the failure counter in the power supply initiates the last automatic switch on
- b) helix current exceeds  $3 \pm 0.3$  mA

#### 3.6 ALARM indicator

The ALARM indicator LED lights due to the following conditions:

- a) during preheating time
- b) at stand-by operation (STDBY/TRANS switch in position STDBY)
- c) cathode current falls below  $20 \pm 3$  mA
- d) the unit switches off due to excessive helix current or after 8 short supply voltage interruptions within 2 hours (failure counter responses after short supply voltage interruptions).

In case d) LED PREALARM lights also.

#### 3.7 Sockets $I_K$ and GND or pins M and B on low-voltage connector

for measurement of cathode current.

Measuring voltage:	1 V corresponds to 10 mA cathode current
Internal resistance of measuring instrument:	100 k $\Omega$ ( $\pm 5\%$ )
Impedance of measuring output:	approx 2.2 k $\Omega$
Polarity:	+ on socket $I_K$ /Pin M - on socket GND/Pin B

### 3.8 Sockets $I_H$ and GND or pins N and B on low-voltage connector

for measurements of helix current.

Measuring voltage:	1 V corresponds to 1 mA helix current (switchable in the unit to "1 V corresponds to 0.5 mA", see figure 8)
Internal resistance of measuring instrument:	$\geq 100 \text{ k}\Omega$
Polarity;	+ on socket $I_H$ /Pin N - on socket GND/Pin B
Impedance of measuring output:	1 k $\Omega$ (2 k $\Omega$ )

### 3.9 Alarm outputs

Alarm\_1 (pins E and J on low voltage connector)

At normal operating range (LED ON lights), Alarm 1 connections are short circuited to ground by a relay contact (max 1 A/20 VA/100 Vdc).

Alarm 1 is switchable in the unit to operate in the same way as Alarm 2 by switching S1 to position B (see circuit diagram C65107-A43-B10-\*11 and drawing C65107-A43-B10).

Alarm\_2 (socket 1 on high-voltage connector)

In case of fault (LED ALARM lights), Alarm 2 connection is short circuited to ground by a relay contact (max 1 A/20 VA/100 Vdc).

Remote\_prealarm (pins R and P on low voltage connector)

These pins are connected by a relay contact (max. 1 A/20 VA/100 Vdc) under the same conditions as LED Prealarm lights. (Switchable to operate in the opposite way by switching S2 to position B; see circuit diagram C65107-A43-A10-\*11 and drawing C65107-A43-B10).

### 3.10 Remote\_Reset (pins A and C on low voltage connector)

A connection between these pins initiates a reset command.

### 3.11 High-voltage connections

		<u>PIN</u>
+Heater/Cathode	+F/K	27
-Heater	-F	22
Grid 2	G2	47
Helix, Ground	H,	64/65
Collector 1	C1	51
Collector 2	C2	40
Interlock		54-60
Alarm 2		1

### 3.12 Low-voltage connections

		<u>PIN</u>
-U <sub>B</sub>		D and F
+U <sub>B</sub> , Ground		H and K
Ground		B
Alarm 1		E and J
Meter output +I <sub>K</sub>		M
Meter output +I <sub>H</sub>		N
Remote prealarm		R and P
Remote reset		A and C

## 4. Protective Device Response

The power supply is automatically switched off when the maximum admissible helix current of the tube is exceeded.

After switching off due to excessive helix current the power supply is automatically switched on eight times before it is ultimately switched off if the overcurrent condition still exists. A new switch-on cycle can be initiated by means of the "RESET" push button.

Following automatic switch-off due to helix overcurrent or an input voltage failure of  $\leq 5$  seconds duration, the tube is operational immediately after automatic switch-on.

Following a failure of switch-off of longer than 5 seconds, the grid 2 voltage will be applied to the tube after the full preheating time of approximately 1 minute.

If inadmissible excess temperature occurs, the power supply switches off automatically. It switches on again if the temperature decreases in the permissible range. The switch-off value is designed for a temperature of approximately 85 °C on the heat sink.



## 5. Starting and Switching-Off

Pay Attention! Before changing tube, switch off power supply by MAIN switch.

For safety precautions the power supply can not be switched on without TWT (interlock function, pin 54 - 60).

### 5.1 TWT mounting (check length of metric screws)

The distance between the tube and ferromagnetic parts should be at least 10 mm.

When mounting two tubes side by side, a distance of at least 30 mm must be observed.

Stray fields should not exceed following values at the surface of tube:

DC field	20 A/cm
Alternating field, rms	0.8 A/cm

The RF coaxial leads to the tube should be flexible to prevent any mechanical stress on the RF input and output of the tube.

To ensure intimate RF contact the N-connectors of the tubes RW 89D and RW 90D must be tightened with a torque of minimum 2 Nm. The maximum permissible torque is 4 Nm.

### 5.2 Initial starting

5.2.1 Set operating voltages by means of code switches and wire bridge in the unit to required TWT conditions (see table 1 or 2 and figure 8). The input voltage range is 21 to 75 Vdc, no strapping required. The settings which are strapped by the manufacturer are shown on the power supply lable "POWER SUPPLY ADJUSTMENTS". Strapping by the user should be marked on the same lable.

5.2.2 Connect TWT and power supply

5.2.3 Check RF input drive

- For analog operation it should be set to the value shown in table 1
- For digital operation it should be adjusted for the desired RF power output after setting the cathode current (see 5.2.8b)

5.2.4 Rotate potentiometer for grid 2 voltage (BEAM) fully counterclockwise.

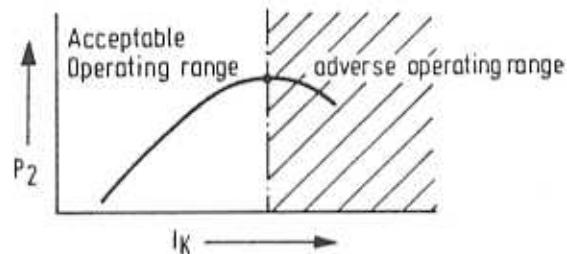
5.2.5 Apply input voltage and set MAIN switch to ON position.

5.2.6 Push RESET button

- 5.2.7 Set STDBY/TRANS switch to TRANS  
(ALARM indicator lights up during TWT-preheating time of approximately 60 seconds and  $I_K \leq 20 \pm 3$  mA)
- 5.2.8 After approximately 5 minutes warm-up adjust the desired RF operation point.
- a) For analog operation adjust RF power output by setting grid 2 voltage potentiometer (BEAM) at the specified power input (table 1).  
Be sure that the maximum admissible cathode current of TWT and a helix current of 2.5 mA are not exceeded (monitor voltages at  $I_H$  and  $I_K$  test points).

Because it is possible to set the tube operating point near the saturation power with two different cathode currents (see following illustration), particular attention should be paid that the operating point is set only with the lower current. Operation in the adverse range will result in reduced efficiency and a decrease in tube life.

(Each tube is labeled with its typical cathode and helix current)



- b) For digital operation adjust the cathode current to the value stated on table 2 by setting the grid 2 potentiometer. Then adjust RF input signal to the desired RF power output.

### 5.3 Switching off

The unit will be switched off by MAIN switch.

### 5.4 Switching on again

- 5.4.1 Set MAIN switch to ON position
- 5.4.2 Push RESET button
- 5.4.3 Set STDBY/TRANS switch to TRANS
- 5.4.4 After a preheating time of approximately 60 s the amplifier is operational.  
The ALARM indicator goes out after preheating time.

### 5.5 Stand-by operation (for service and maintaining periods)

If STDBY/TRANS switch is in the STDBY position, all voltages - except grid 2 voltage - are applied to the TWT. During stand-by operation the ALARM indicator lights.

After switching to TRANS position the amplifier is operational.

For longer life, the tube should not be operated in STDBY position during maintaining or test periods for more than 1000 hours without interruption.

Leaving a second tube on hot stand-by is allowed only in the TRANS position.

### 6. Dissipated heat of TWT

The heat of the TWT will be dissipated over the cooling surface. The temperature must not exceed 100 °C on the tube (temperature measuring point).

In the interest of long life and reliability it is advisable that the tube temperature remains well below the maximum limits.

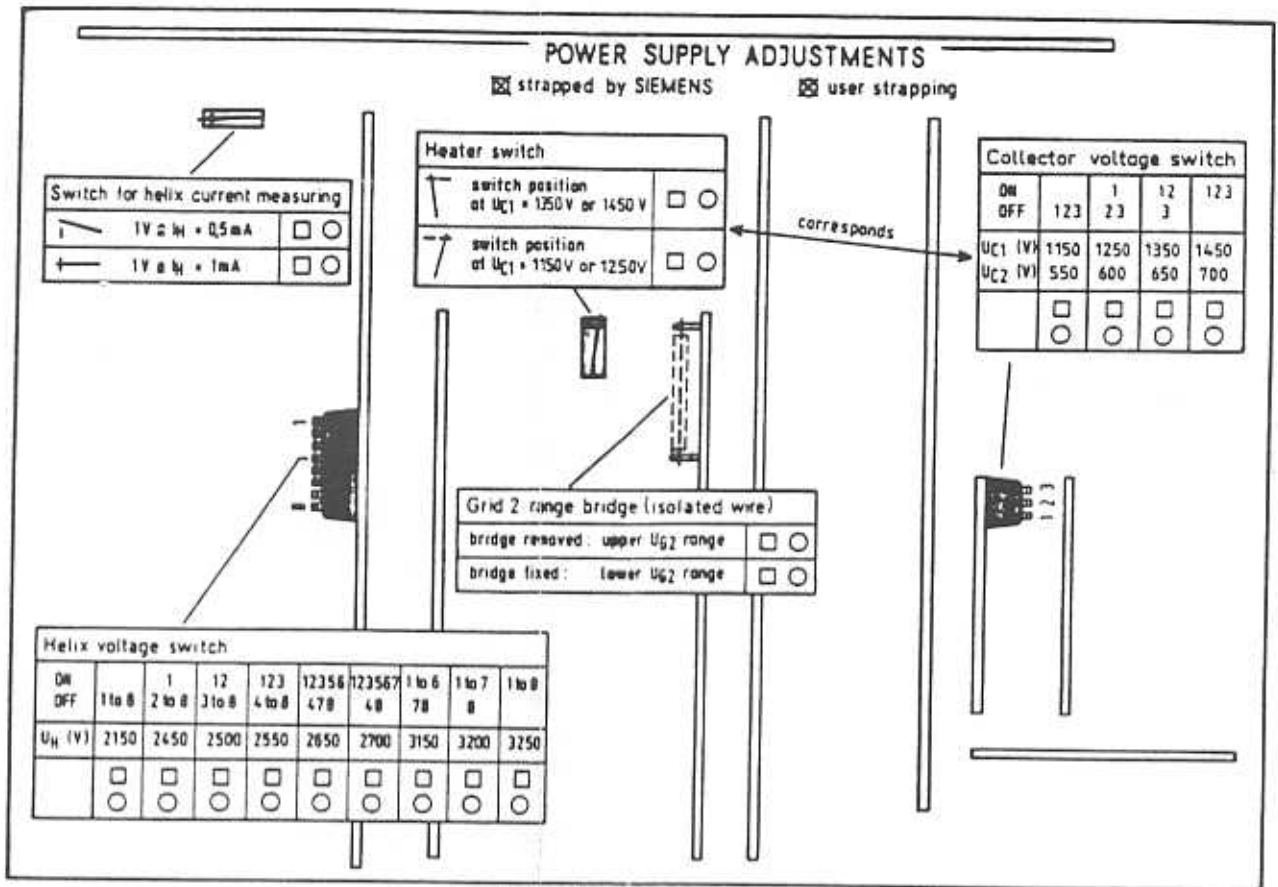


Figure 8. Permissible power supply adjustments.

Strapping can be done by removing the shielding hood (2 locking screws on the front panel, one-fourth turned) and the upper metal sheet (2 screws).

**Attention** Be sure that no insulating material is removed from inside of metal sheet during handling.

Setting Tube	Option			Requirements						Strapping
	f GHz	P <sub>2</sub> W	P <sub>1</sub> (±1dB) mW	Collector voltage switch		Helix voltage switch		Grid 2 range bridge	Heater switch	
				ON	OFF	ON	OFF			
RW890	5.925 to 7.125	3(<7)	0.3		1-2-3	1-2	3 to 8	fixed	- /	1
	5.925 to 7.125	10(7 to 12)	1.5		1-2-3	1-2	3 to 8	fixed	- /	1
	5.925 to 6.425	15(>12)	1.5		1-2-3	1-2-3	4 to 8	fixed	- /	2
	6.425 to 7.125	15(>12)	1.5		1-2-3	1-2	3 to 8	fixed	- /	1
RW900	7.1 to 8.5	3(<7)	0.3		1-2-3	1-2	3 to 8	fixed	- /	1
	7.1 to 8.5	10(7 to 12)	1.5		1-2-3	1-2	3 to 8	fixed	- /	1
	7.1 to 8.5	15(>12)	1.5		1-2-3	1-2-3	4 to 8	fixed	- /	2
RW1125D	10.7 to 12.7	3(<7)	0.3	1-2	3	1 to 6	7-8	removed	/ -	3
	10.7 to 12.7	10(7 to 12)	1.5	1-2	3	1 to 6	7-8	removed	/ -	3
	10.7 to 12.7	15(12 to 16)	1.5	1-2-3		1 to 7	8	removed	/ -	4
RW1125G	10.7 to 13.25	20(>16)	1.6(±0.5 dB)	1-2-3		1 to 7	8	removed	/ -	4

Table 1. ~~TWTA Strapping for Analog Operation~~

*used in Rockwell applications*

Setting Tube	Option			Requirements						Strapping Position
	f GHz	P <sub>2</sub> dBm	I <sub>k</sub> mA	Collector voltage switch		Helix voltage switch		Grid 2 range bridge	Heater switch	
				ON	OFF	ON	OFF			
RW 890	5.925 to 7.125	35	55±2		1-2-3	1-2	3 to 8	fixed	- /	1
RW 900	7.1 to 8.5	35	53±2		1-2-3	1-2-3	4 to 8	fixed	- /	2
RW 1125D	10.7 to 12.7	35	55±2	1-2-3		1 to 7	8	removed	/ -	4

Table 2. TWTA Strapping for Digital Operation

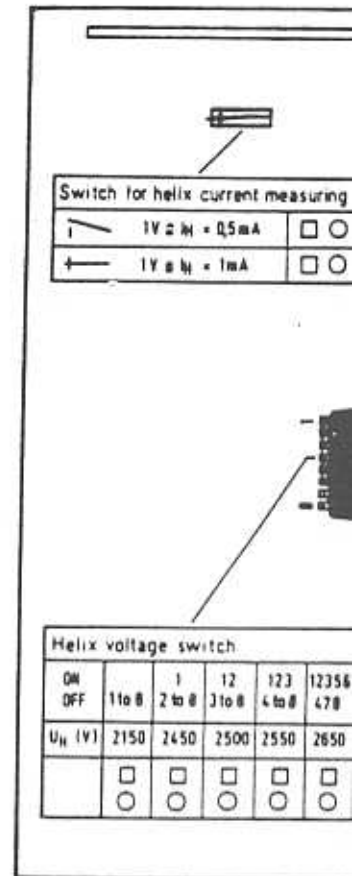


Figure 8. Permis  
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**Attention** Be sur  
inside

Functional Description TWT Power Supply RWN 100  
(see block diagram, figure 9)

The battery voltage applies to the flyback converter through an input filter, which together with the stages driver, modulator and regulator operates as preregulator.

The voltage originated on the flyback-converter output is constant, but changeable in 4 steps.

This intermediate-circuit voltage will be supplied to a half bridge inverter and contains a saturation transformer TR 501 in the circuit of the power transistor switch.

The primary side of the collector transformer TR 101 applies on the bridge arms of this inverter. The inverter operates with a frequency of approximately 28 kHz, on the primary winding originates a rectangular voltage of about 0.5 times of the preregulator output voltage. This ac voltage serves over the transformer TR 102 to produce the needed auxiliary voltages for helix control and external AUX. The inverter is switchable over the control output "HV OFF" of the control unit.

The secondary side of the transformer TR 101 produces:

- on the winding C2 a rectangular ac voltage, which will be rectified and filtered. This voltage applies between cathode (-) and collector 2 (+) of the TWT.
- on the winding C1 a rectangular ac voltage, which will be rectified, filtered and connected in series with collector 2 voltage. This voltage applies between cathode (-) and collector 1 (+) of the TWT.

The total cathode current flows as a ac current in the C2 winding of the transformer TR 101. A current-voltage transformer ( $I_k$  transformer) TR 600 delivers on its secondary side an ac voltage, which rectified applies on a pin of the low-voltage connector for telemetering of the cathode current.

The rectangular ac voltage on the C2 winding of TR 101 supplies additionally the heater source over the heater transformer TR 103. The heater source consists of a voltage stabilized series control with a current limiting control to limit the warm-up current of the tube and transient protection.



To reach high efficiency, TR 103 is switchable on its primary side. Depending on set collector voltages the available energy for the heater voltage source will be reduced or rised.

The helix voltage is built with collector 2, collector 1 and  $\Delta U_H$  dc voltages in series. A voltage doubler circuit takes the energy from the helix transformer. One primary pin of the transformer is connected with the primary side of the collector transformer TR 101, the second pin is connected with the serious regulator in the helix control. As helix voltage must be extremely stabil, but collector 1 and collector 2 voltage are not really stabilized, the helix voltage will be regulated depending on load. The actual value of cathode potential will be supplied to the helix regulator over the helix measuring resistor R 142. According to tube operating values the set-point adjustment of this regulator can be changed in steps.

The control level of the amplifier drives the transistor T 003, which determines the current flow through the transformer TR 104. R 120 in connection with the helix control electronic is monitoring the helix current of the tube. The voltage drop on R 120 is applied to two comparators and an integrator. Comparator 1 changes its state of output if a definite helix current limit is exceeded and signals the function prealarm at the pin INDIC of the low-voltage connector. Comparator 2 changes its state of output if the maximum permissible helix current is exceeded and switches on an integrator which measures the product of current amplitude times time. After reading the maximum charge quantity  $Q_H$ , the power supply is switched off by the control unit.

The grid 2 voltage is generated from the voltage between helix and cathode by a high voltage resistance divider with subsequent amplifiers. The grid 2 voltage is continuously adjustable in the necessary range of operated tube.

The control unit includes the following functions:

- Interlock circuit:  
It prevents to generate output voltages if tube is not connected
- Preheating time:  
After preheating time of approx. 60 s the tube can be switched on by input STDBY/TRANS, applying grid 2 voltage over relais S 103
- Grid 2 delay after HV-start:  
Grid 2 delay after HV-start prevents simultaneously rising with the helix voltage to avoid helix overload conditions.

After supply voltage interruption of less than 5 s duration, the power supply switches on immediately without preheating time.

After supply voltage interruptions of more than 5 s, the power supply switches on automatically if preheating time of 60 s is expired.

- Helix overload counter:

After switching off due to excessive helix current each automatic switch-on procedure for the high voltage part of the supply will be counted.

The power supply switches off totally if 8 automatic switch-on procedures occur in a short periode of time.

At the last automatic switch-on cycle, the indicator will be activated and indicates that with the next failure the power supply switches off totally, Indicator is still active.

- Automatic reset

Every 2 hours the failure counter will be set to zero through automatic electronic order.

If the power supply switches off due to 8 failures, it will be switched on again within two hours or start a new testing cycle.



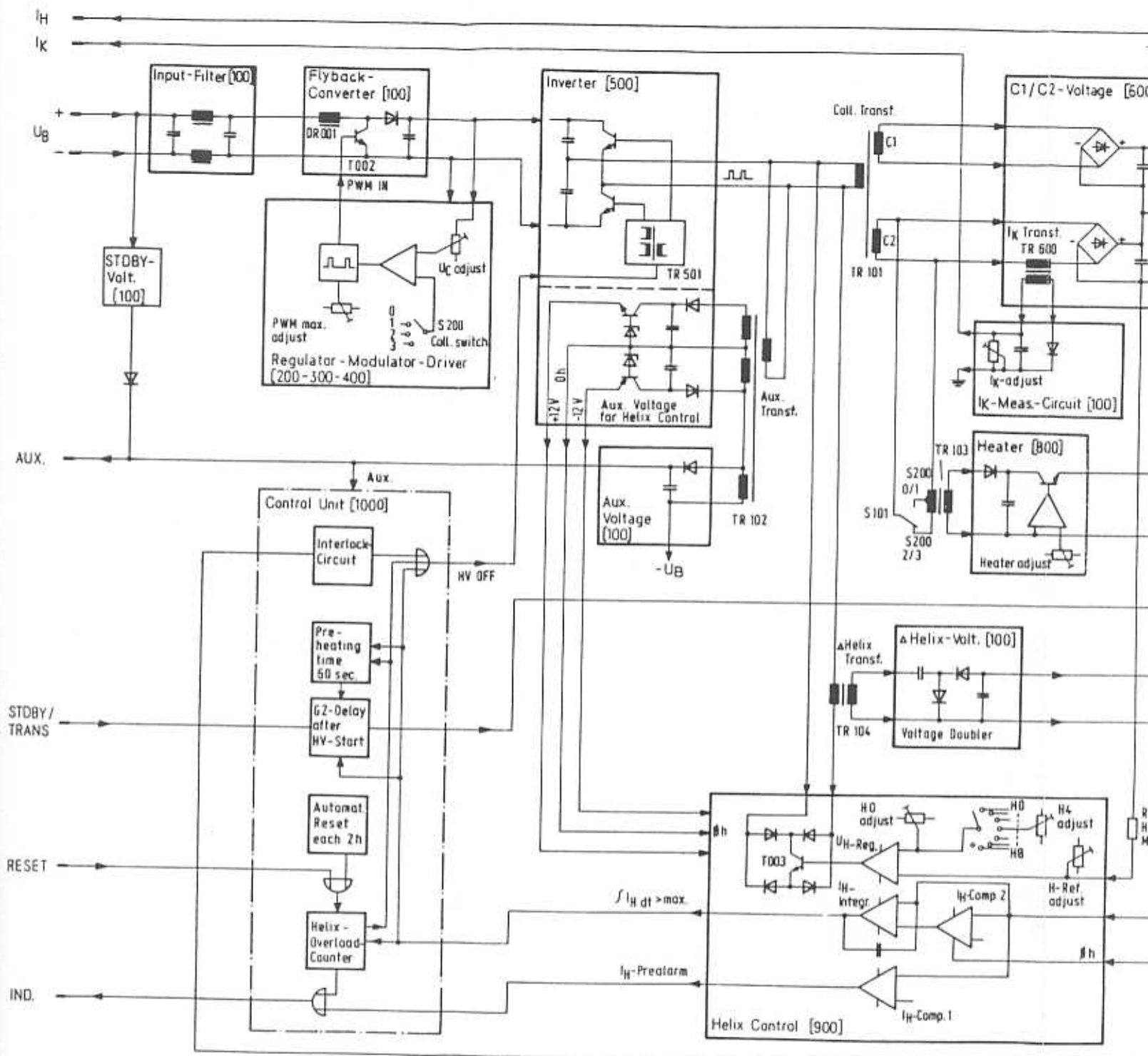


Figure 9. Block Diagram for Power Supply  
(Rem.: Parts are located on page 10)

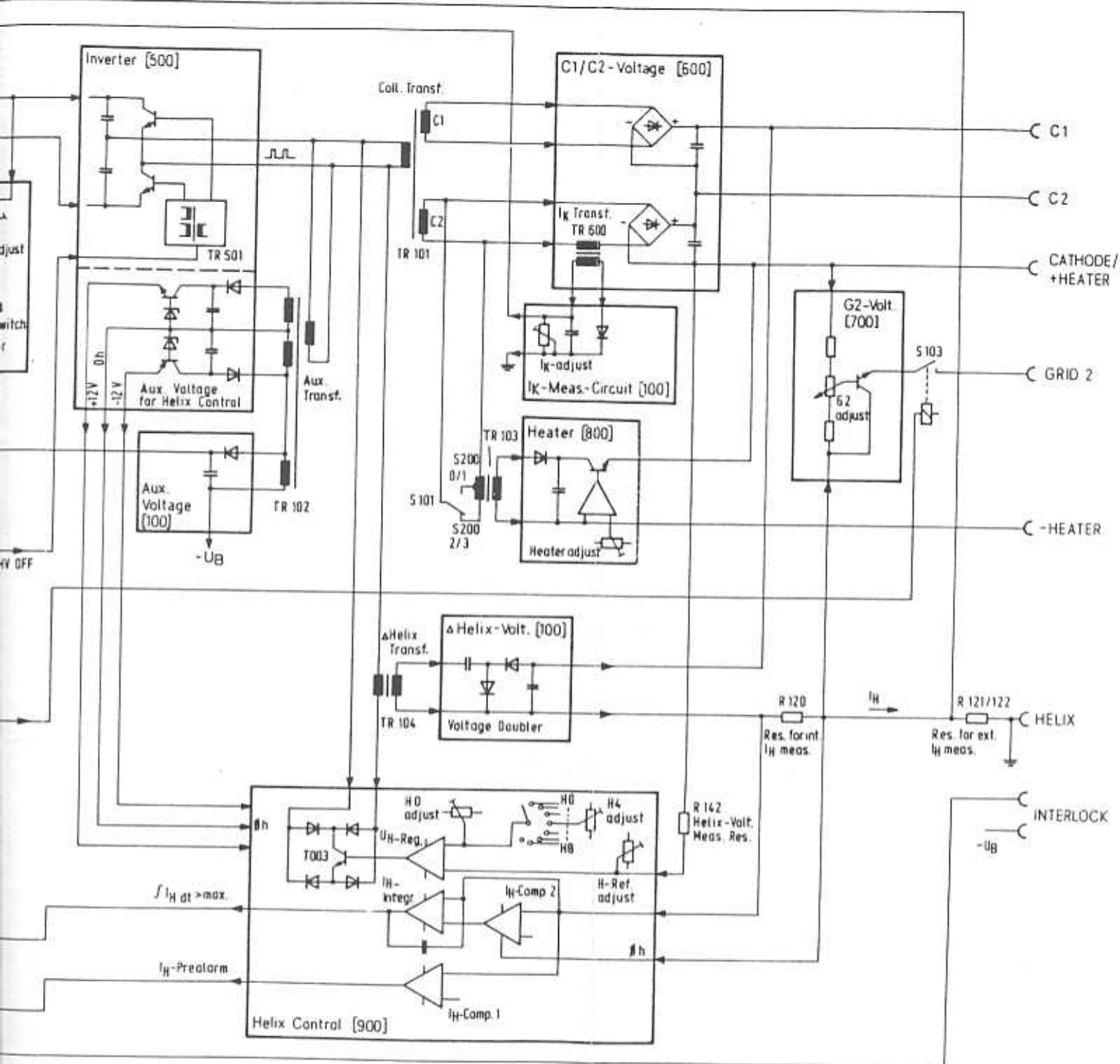


Figure 9. Block Diagram for Power Supply RWN 100  
 (Rem.: Parts are located on PC-board No. [...])

8. Functional Description Alarm PC Board  
(see circuit diagram C65107-A43-B10-\*-11)

Supply voltage / poles confusing protection:

The supply voltage  $U_B$  will be fed to the TWT power supply RWN 100 over the main switch and the fuse Si 1.  $+U_B$  is connected with case.

The diode GR 5 serves as protection for confusing of poles. Are the poles of  $U_B$  confused, the diode GR 5 can fail with the fuse Si 1. Those components are mounted on soldering pins for easier replacing.

Auxiliary voltage:

A positive auxiliary voltage referred to  $-U_B$  serves to supply all command and alarm signals.

Reset and remote reset function:

Reset function is initiated by connecting RESET (+) with AUX (+).

Stand-by/Transmit function:

A connection of STDBY/TRANS (+) with AUX (+) activates the G2-relay and the amplifier starts transmitting.

LED Prealarm:

LED 2 PREALARM lights up if the function IND in RWN 100 is active. Current flows over AUX, LED 2, R 4, IND (+), IND (-).

Remote prealarm:

The relay 2 operates under the same conditions as LED prealarm.

$I_K$  interpretation and alarm signal:

Over GR 1 the base of the transistor T3 will be fixed to approx. -13 V, on the emitter of T3 originates a constant voltage of approx. -12 V referred to  $+U_B$ . R1 serves as transient protection. The negative voltage on the emitter of T3 is very constant and of this reason it is used as supply voltage and reference voltage for the operational amplifier IC 1. It receives a reference voltage of -6 V on its positive input (3) from the divider R14/R15.

Cathode current measuring, nominal/actual rating comparison:

The cathode current measuring output (9) of the RWN 100 will be terminated over R18 and R13 to  $+U_B$ . Between R13 (+) and  $+U_B$  originates a voltage which is proportionally to  $I_K$ .

The negative input (2) of the IC 1 will be so negative biased over the actual-value divider R17, P1, R16, that the output of the IC 1 is applied on +V. If the positive voltage is added to the actual-value divider from the  $I_K$  measuring, the output (6) of IC 1 changes to approx.  $-V_K$ . Now the diode in OC 1 will be activated over GR 2, R7, OC 1, IC 1 (6),  $-V$ .

LED 1, LED 3 and relay 1 function:

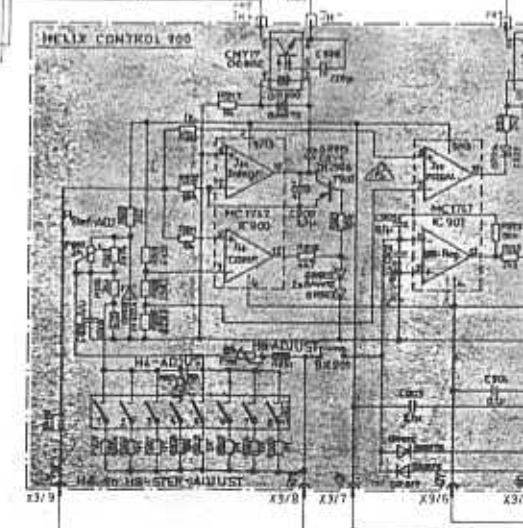
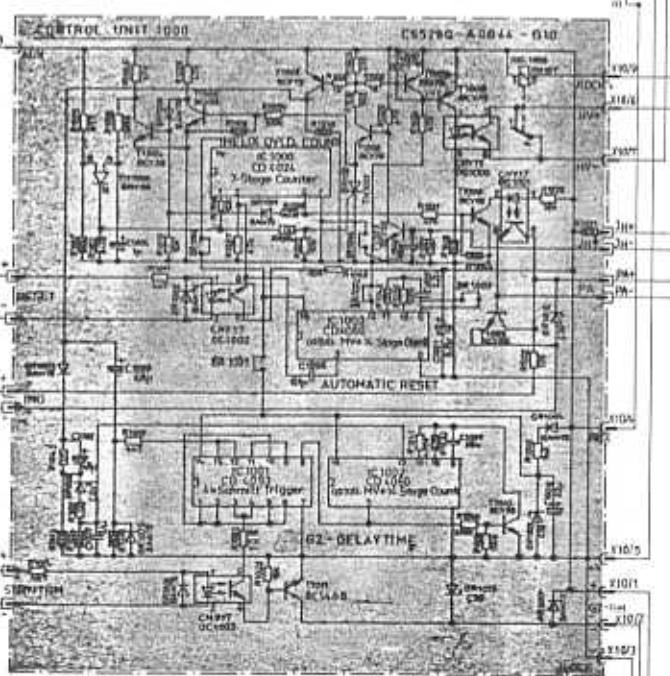
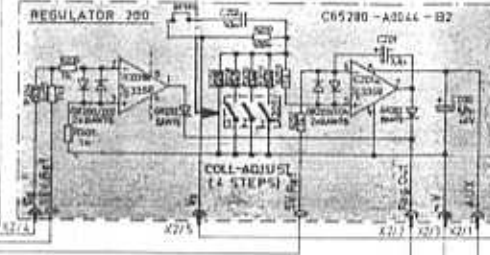
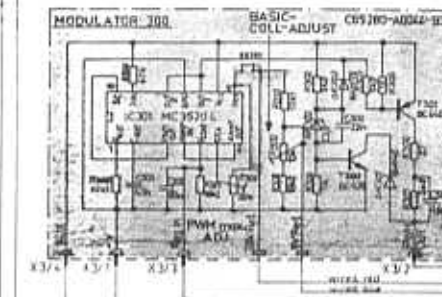
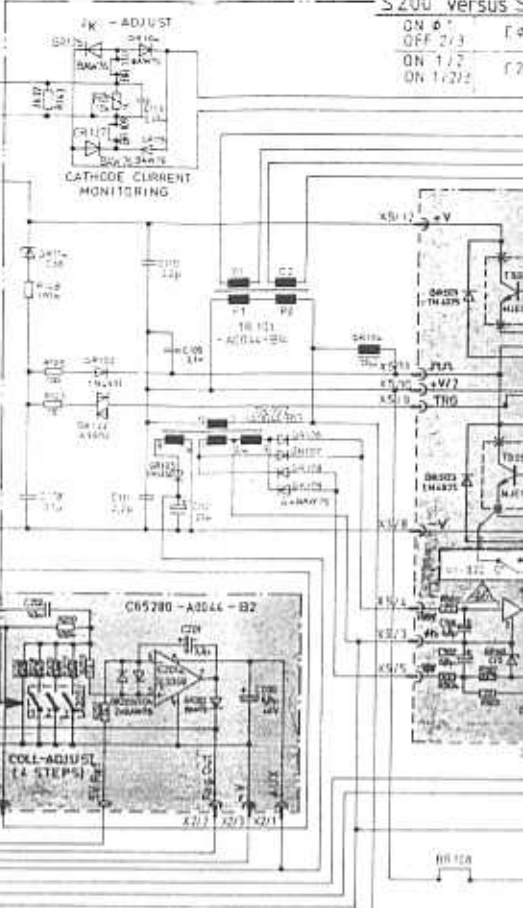
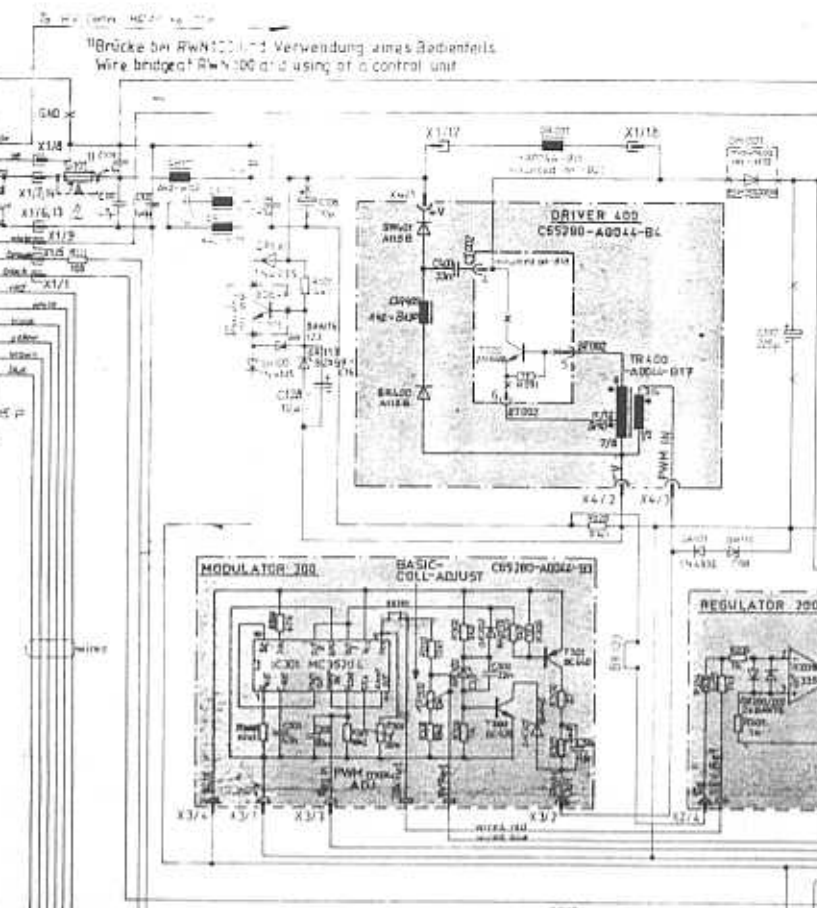
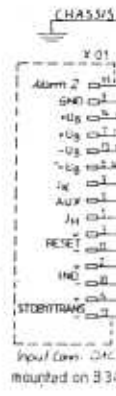
With the current flow through the diode of OC 1, its transistor initiates T2 and therefore, relay 1 energizes across LED 3. If T2 is on, T1 is locked and interrupts the current flow through LED 1 over AUX, LED 1, R5 and T1.

## 9. Maintenance

The following drawings provides maintenance information:

<u>Drawing</u>	<u>Number</u>
<u>TWT power supply RWN 100</u>	
Circuit diagram	C65280-A44-A1-*-11
Power supply RWN 100	C65280-A44-A1
Power supply parts list	C65280-A44-A1-*-07
Main PC board (100)	C65280-A44-B1
Main PC board parts list	C65280-A44-B1-*-16
Regulator unit PC board	C65280-A44-B31
Regulator unit PC board parts list	C65280-A44-B31-*-07
Regulator PC board (200)	C65280-A44-B2
Regulator PC board parts list	C65280-A44-B2-*-16
Modulator PC board (300)	C65280-A44-B3
Modulator PC board parts list	C65280-A44-B3-*-16
Driver PC board (400)	C65280-A44-B4
Driver PC board parts list	C65280-A44-B4-*-16
Inverter PC board (500)	C65280-A44-B5
Inverter PC board parts list	C65280-A44-B5-*-16
C1/C2 voltage PC board (600)	C65280-A44-B6
C1/C2 voltage PC board parts list	C65280-A44-B6-*-16
Diode PC board	C65280-A44-B32
Diode PC board parts list	C65280-A44-B32-*-07
G2 voltage PC board (700)	C65280-A44-B7
G2 voltage PC board parts list	C65280-A44-B7-*-16
Heater voltage PC board (800)	C65280-A44-B8
Heater voltage PC board parts list	C65280-A44-B8-*-16
Helix control PC board (900)	C65280-A44-B9
Helix control PC board parts list	C65280-A44-B9-*-16
Control unit PC board (1000)	C65280-A44-B10
Control unit PC board parts list	C65280-A44-B10-*-16
<u>Alarm card</u>	
Circuit diagram	C65107-A43-B10-*-11
Alarm PC board	C65107-A43-B10
Alarm PC board parts list	C65107-A43-B10-*-16

Brücke bei RWN 100 - Verwendung eines Bodenteils  
Wire bridge at RWN 100 - using of a control unit



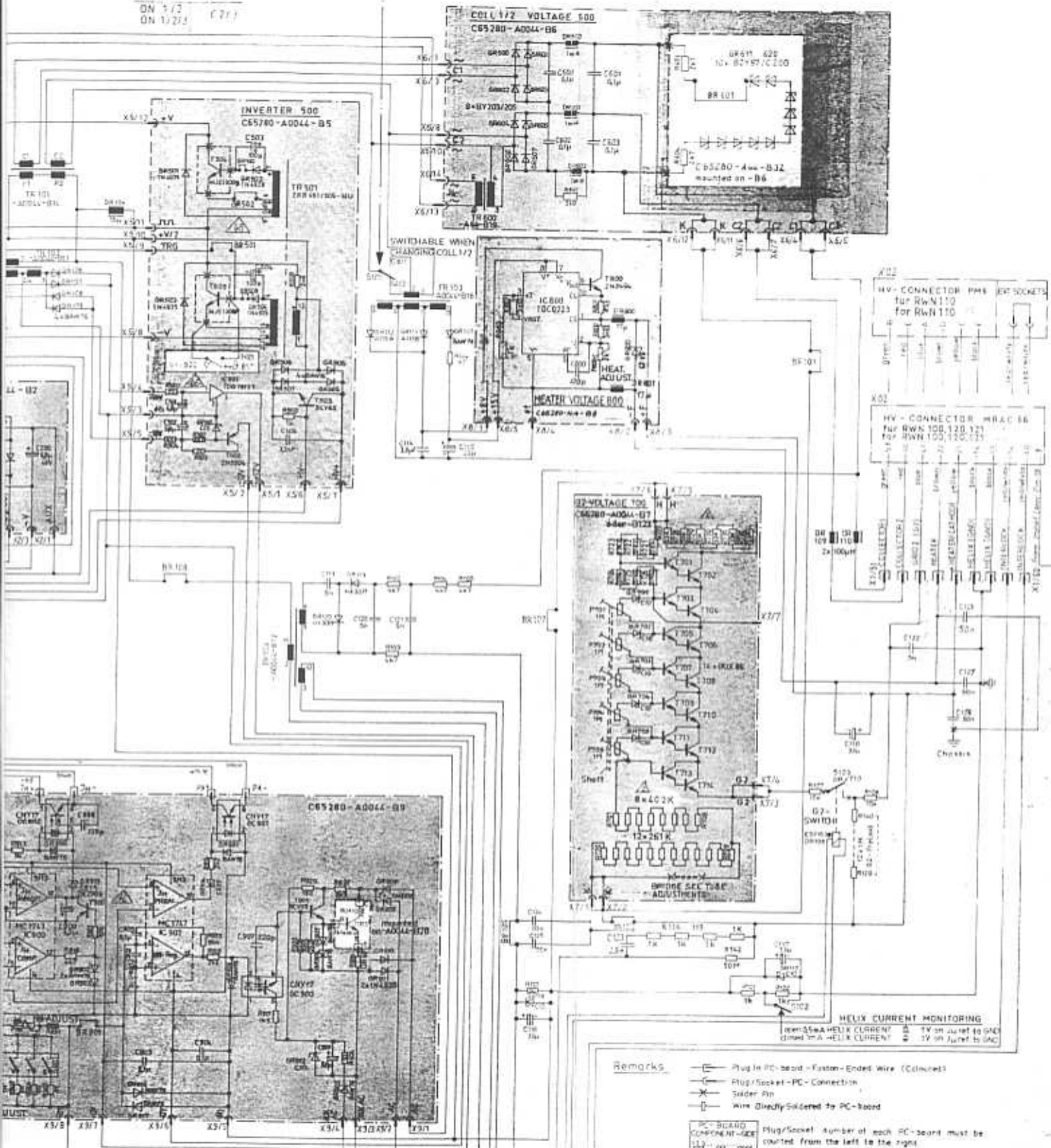
Die gesamte Steuerung einschließlich Steuer- und Anzeigeelementen ist als ein Bauelement (Typ S 200) in Form eines Bodenteils als Einheit zu beschreiben. Die gesamte Steuerung ist als ein Bauelement (Typ S 200) in Form eines Bodenteils als Einheit zu beschreiben. Die gesamte Steuerung ist als ein Bauelement (Typ S 200) in Form eines Bodenteils als Einheit zu beschreiben.





S200 versus S101

ON #1  
OFF 2/3 C 9/1  
ON 5/3 C 2/1  
ON 13/2/1



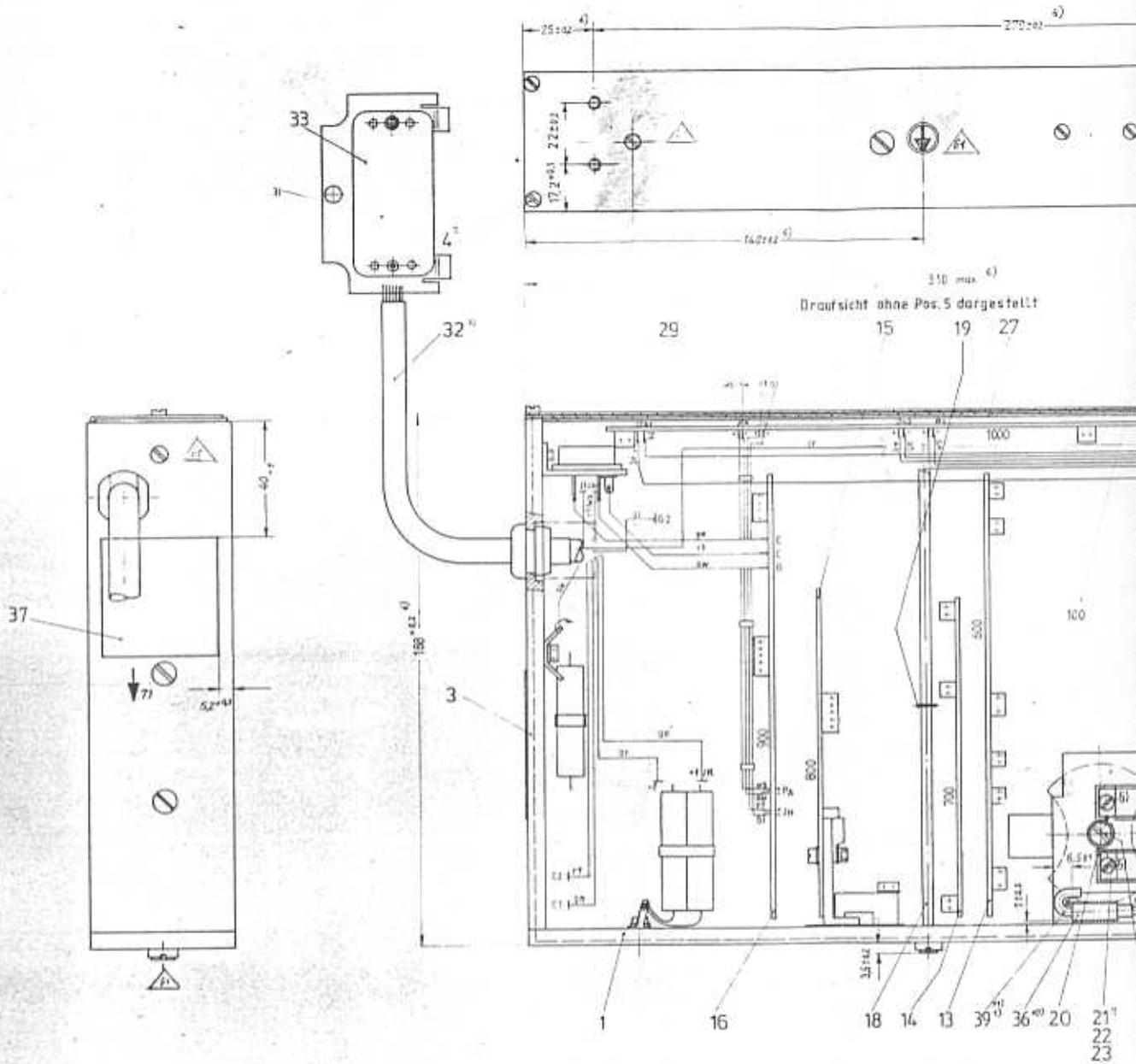
- Remarks
- ⊖ Plug In PC-board - Faston-Ended Wire (Coloured)
  - ⊕ Plug/Socket - PC - Connection
  - ⊗ Solder Pin
  - ⊘ Wire Directly Soldered to PC-board

PC-BOARD COMPONENT-SEE 11/1-11/11/1  
Plug/Socket number of each PC-board must be counted from the left to the right.

Revision	Date	Description
1	22.12.80	Strömungplan RWN 100, 110, 120, 121
2	11.01.81	Circuit diagram RWN 100, 110, 120, 121
3	11.01.81	
4	11.01.81	
5	11.01.81	
6	11.01.81	
7	11.01.81	
8	11.01.81	
9	11.01.81	
10	11.01.81	
11	11.01.81	
12	11.01.81	
13	11.01.81	
14	11.01.81	
15	11.01.81	
16	11.01.81	
17	11.01.81	
18	11.01.81	
19	11.01.81	
20	11.01.81	

Grundplatte C65280-A44-B1

Siemens AG C65280-A0044-A1-x-11



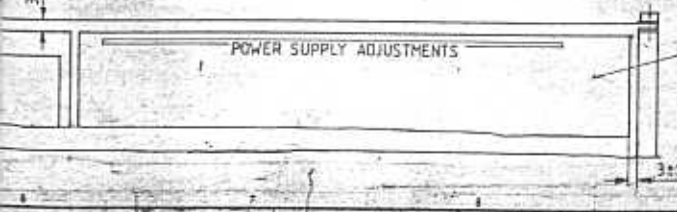
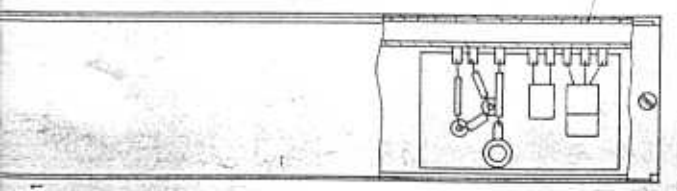
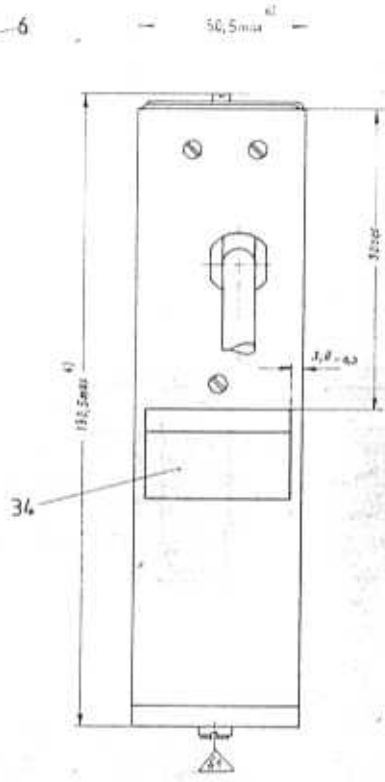
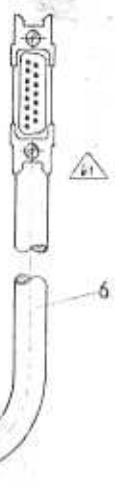
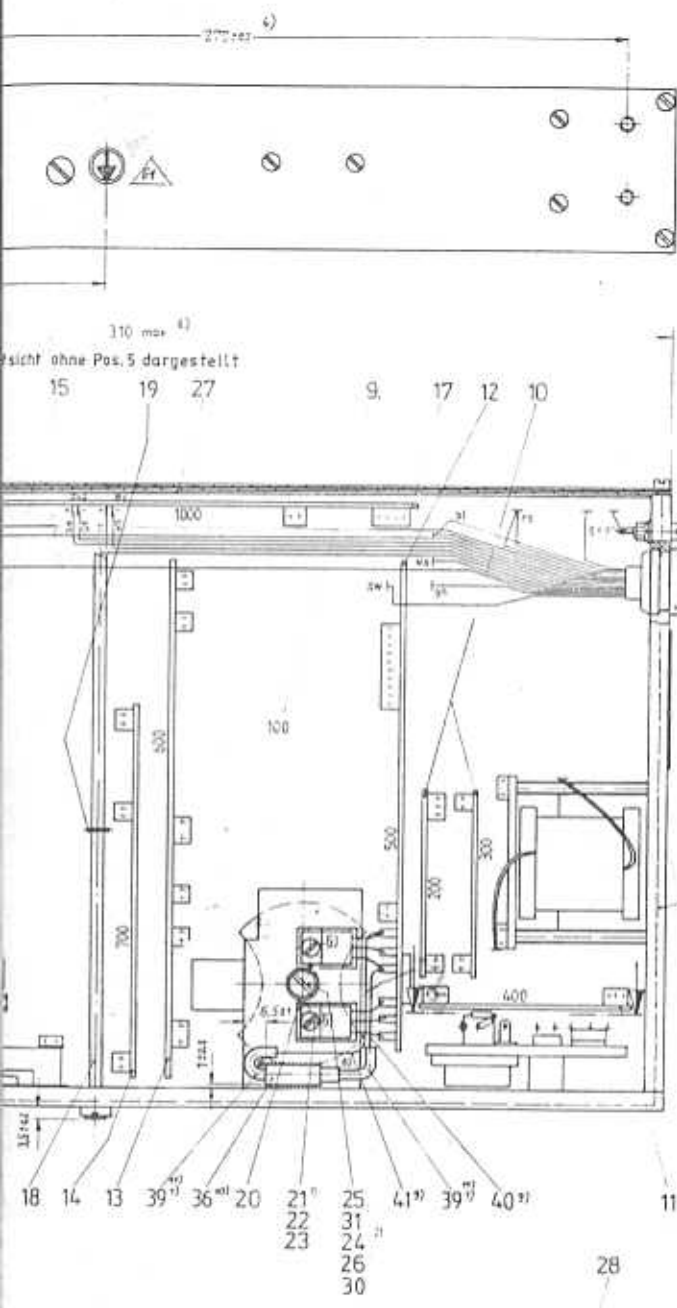
Draufsicht ohne Pos. 5 dargestellt

Ansicht mit Pos. 5 dargestellt

Bei Montage beachten: Die Bauteile sind durch die Gehäuseabdeckung geschützt. Die Abdeckung ist ein Teil des Gerätes und muss bei der Montage mitgeliefert werden. Die Abdeckung ist durch die Gehäuseabdeckung geschützt. Die Abdeckung ist ein Teil des Gerätes und muss bei der Montage mitgeliefert werden. Die Abdeckung ist durch die Gehäuseabdeckung geschützt. Die Abdeckung ist ein Teil des Gerätes und muss bei der Montage mitgeliefert werden.







- 11) geschraubt
- 10) geklebt mit Kupferklebepaste K6 n. W65000-A1051-A39
- 9) Drahtenden (überlappt (ca. 3mm)) verlötet
- 8) direktes Abknicken der Drähte am Thermoalterausgang unbedingt vermeiden
- 7) in Pfeilsichtung lesbar
- 6) Einbaummaß
- 5) mit Lochleiter gesichert α.F17-F1517 (bei T504, T505)
- 4) Anschlußart und Farben identisch C65280-A44-B34
- 3) Anschlußart und Farben identisch C65280-A44-B50
- 2) Montagereihenfolge
- 1) mehrfach aufgeführt

Art. Bezeichnung	Stückzahl	Maßstab	1:1
23 ARZC65A 300, 0, 1, 42	23, 7, 81		
34 ARZC65A 162, 20, 7, 82			
37 ARZC65A 103, 14, 11, 81			
38 ARZC65A 169, 22, 9, 81			
<b>Stromversorgung RWN100 Power-Supply</b>			
<b>Siemens AG</b>			<b>C65280 - A44 - A1</b>

**SIEMENS**

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Nr.	Stück	Benennung	Sachnummer	Bemerkungen
1	1	Frontschiene kompl. Complete front pan.	C65280-A44-B22	
2	1	Seitenteil Side plate	C65280-A44-B28	
3	1	Seitenteil Side plate	C65280-A44-B26	
4	4	Senkschraube Count sunk screw	D963-L120-S3	M3x12 DIN963-5.8
5	2	Blech Metal sheet	C65280-A38-C21	
6	1	Kabelbaum Cable	C65280-A44-B34	
7	2	Zylinderschraube Screw	D84-L80-S3	M3x8 DIN84-5.8
8	2	Scheibe Washer	D125-A32-S1	A3,2 DIN125-St-669
9	1	Grundplatine Main p.c.board (100)	C65280-A44-B1	
10	1	Reglereinheit Regulator unit	C65280-A44-B31	(B2+B3)
11	1	Treiber Driver (400)	C65280-A44-B4	
12	1	Inverter (500)	C65280-A44-B5	
13	1	C1/C2 Spannung C1/C2 voltage (600)	C65280-A44-B6	
14	1	Gitter 2-Spannung Grid 2-voltage (700)	C65280-A44-B7	
15	1	Heizspannung Heater voltage (800)	C65280-A44-B8	
16	1	Wendelsteuerung Helix control (900)	C65280-A44-B9	
17	1	Steuereinheit Control unit (1000)	C65280-A44-B10	
18	1	Steckwelle Shaft	C65280-A44-C43	
19	1	Splint Split pin	D94-B100-S865	1x10 DIN94-St
20	2	Glimmerscheibe Mica insulator	C65117-29111-C7	Nr.105338 o.z.
21	2	Zylinderschraube Screw	D84-L50-S3	M3x5 DIN84-5.8
22	2	Federscheibe Spring washer	D137-A30-R60	A3 DIN137-St-669
23	2	Isolierbuchse Insulating bush	C65187-Z31-C1	1) Nr.105359 o.z.
24	1	Scheibe Washer	D433-A43-M37	4,3 DIN433-Ms
25	1	Zylinderschraube Screw	D84-P400-M37	M4x40 DIN84-Ms

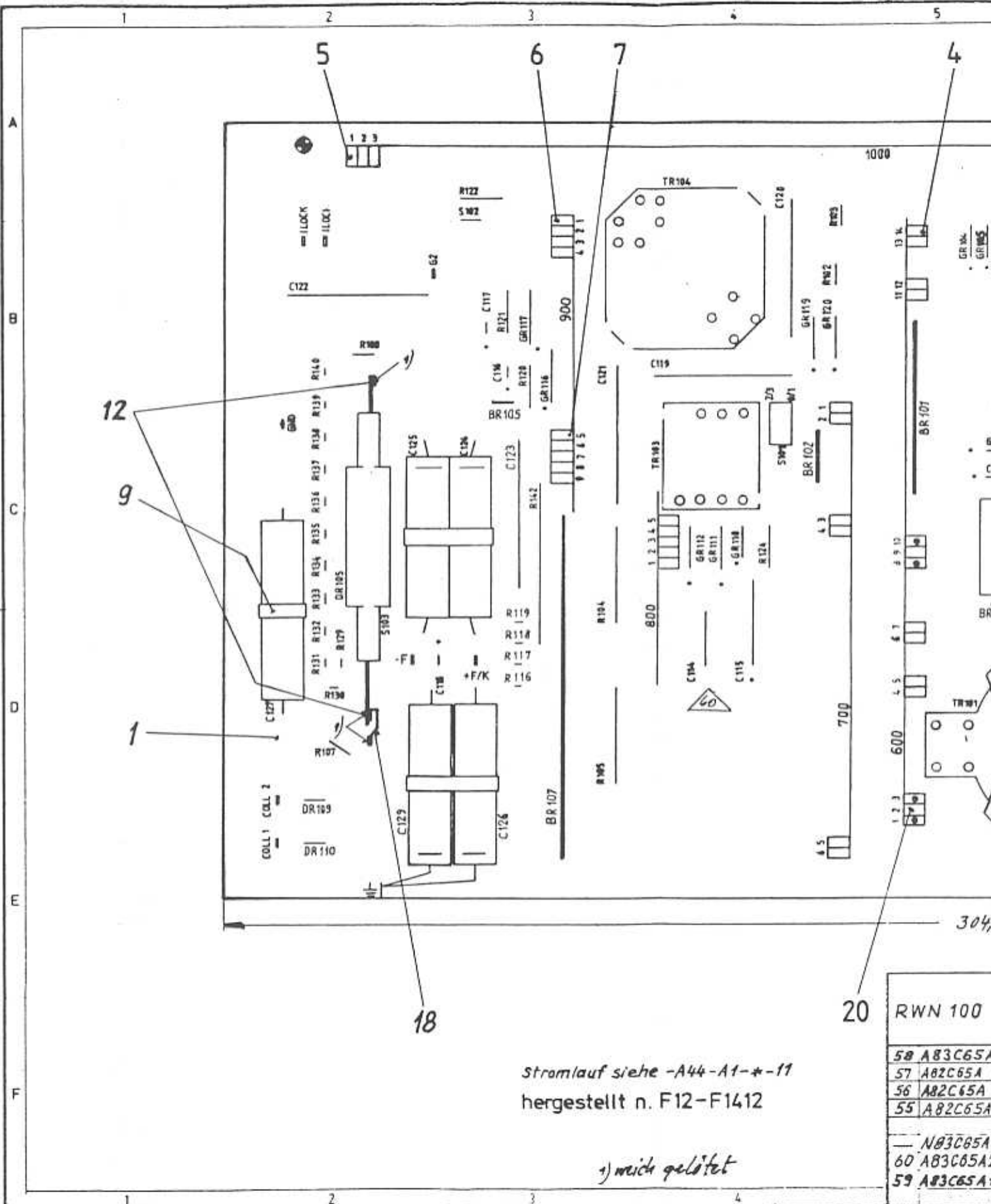
- 1) Fa. Assmann, Lüdenscheid
- 2) " Bürklin, München
- 3) " Airborne-Vert. Fa. Hofmann, Rosenheim
- 4) " Hamlin

				Datum	20.3.81	Stromversorgung Power supply RWN 100	
				Beauf.	gez. Ermer		
				Gepr.	<i>[Signature]</i>		
				Norm.			
RW 100						Siemens AG	C65280-A44-A1-x-C7
61	A83C65A176	25.2.83	<i>[Signature]</i>				
60	A82C65A 329	2.7.82	<i>[Signature]</i>				
59	A82C65A 300	4.6.82	<i>[Signature]</i>				
	58	A82C65A 162	20.1.82	<i>[Signature]</i>			
	57	A82C65A 103	14.11.81	<i>[Signature]</i>			
TR	Ausg	Aenderung/Mittelung	Datum	Name			



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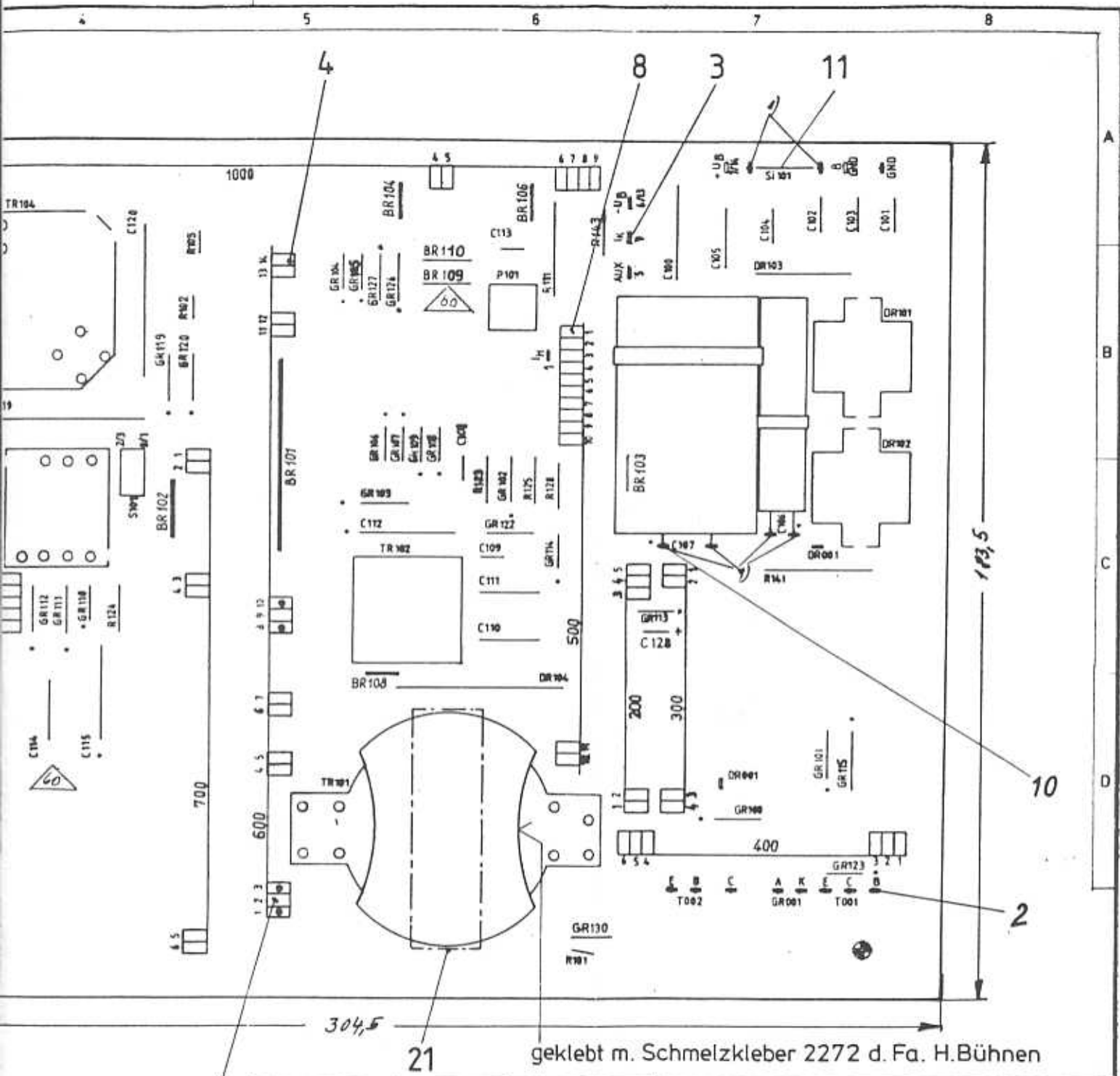


- A1

Stromlauf siehe -A44-A1-+-11  
 hergestellt n. F12-F1412

1) nicht gelötet

RWN 100
58 A83C65A
57 A82C65A
56 A82C65A
55 A82C65A
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53 A83C65A
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2 A83C65A
1 A83C65A



20

RWN 100	-			
58	A83C65A68	22.10.82	H/B	25.3.81
57	A82C65A 233	11.3.82	H/B	
56	A82C65A 162	20.1.82	H/B	
55	A82C65A 103	14.11.81	H/B	
	N83C85A28	20.9.83	H/B	
60	A83C85A290	28.7.83	H/B	
59	A83C65A176	25.2.83	H/B	

Siemens AG

Maßstab	1:1
21 Tesaband 657, ca. 50 mm lang	
Grundplatine (100) Main p.c. board	
C 65280-A44-B1	
Bla	1
Bl	-

-A44-A1\*-11  
F12-F1412

gelötet



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1	2	3	4	5	6	7	8	
No.	Pcs.	Designation	Dates		Part-number	Prod by	Remarks	Montage
			Ordering codes					
Nr.	Stck.	Benennung	Daten		Sachnummer	Fa.	Bemerkungen	Montage
			Bestellnummer/Typ					
1	1	Kohleschichtwider. Carbon film resist.	Typ100-15R	65002-Z1-C7	2)	R123	L12,5	
2	1	"	" -47R	" " -C8	2)	R124	L12,5	
3	1	"	" -100R	" " -C13	2)	R125	L12,5	
4	1	Metallschichtwid. Metal film resist.	EE471 3k92 1%	C65004-Z4-C89	2)	R143	L12,5	
5	4	Kohleschichtwider. Carbon film resist.	Typ100-1k	C65002-Z1-C28	2)	R116...119	S3,75	
6	1	"	" -100k	C " " -C24	2)	R128	L12,5	
7	12	"	" -1M	C65001-Z37-C5	2)	R129...140	S3,75	
8	3	"	Typ107-4k7 1W	C65002-Z3-C3	2)	R101...103	S7,5	
9	2	"	" -4k71W	" " -C3	2)	R104...105	L25 3x	
10	1	"	" -10k 1W	" " -C4	2)	R107 12)	S7,5	
11	1	"	" -10k 1W	" " -C4	2)	R108 12)	S8,2	
12	2	Drahtbrücke Wiring bridge		V26121-B144-M5	1)	BR109, BR110	L12,5	
13	1	Kohleschichtwider. Carbon film resist.	Typ107-100R1W	C65002-Z3-C5	2)	R111	L22,5	
14	2	Metallschichtwid. Metal film resist.	EE471 1k 0,25W	C65004-Z4-C47	2)	R121, R122	L12,5	
15	1	"	" 50R 0,25W	" " -C296	2)	R120	L12,5	
16	1	"	MG710 50M 7kV	C65004-Z4-C242	4)	R142	L40	
17	1	Drahtwiderstand Wire wound resist.	KN350-8 R020 4W 5%	C65004-Z26-C2	2)	R141	L25	
18								
19								
20	1	MKT-Kondensator -capacitor	3,3nF 400V	B32510-D6332-K	1)	C109		
21	1	"	0,1µF 100V	B32510-D1104-K	1)	C108		
22	1	"	0,33µF 100V	B32510-D1334-K	1)	C113		
23	4	"	0,47µF 100V	B32511-D1474-K	1)	C101...104		
24	1	"	1µF 100V	B32512-D1105-K	1)	C105		
25	2	"	2,2µF 100V	B32512-D1225-K	1)	C110, C111		
1)	Fa. Siemens, München			7)	Fa. Wickmann, Witten			
2)	" Vitrohm, Pinneberg			8)	" Bourns, Stuttgart			
3)	" General Electric, München			9)	" ERIE, Nürnberg			
4)	" Caddock, Wietronik-München			10)	" Motorola, Wiesbaden			
5)	" Thomson CSP, München			11)	" ESP-Weidner			
6)	" Semtech, Wiesbaden			12)	" freies Ende mit isol. Schlauch überzogen			
zum Beispiel/for instance: Montage: L15 = liegend - horizontal Rastermaß/racheting = 15mm S5 = stehend - vertical Rastermaß/racheting = 5mm Draht-wire = ø mm								
2	AD-CB5A129	18.11.83	Datum	24.11.80	Grundplatine Main p. c. board (100)			
	AB3C65A28	20.9.83	Bearb.	gez. Ermer/Ni				
62	AB3C65A290	28.7.83	Geor.	Feldhüter				
61	AB3C65A176	25.2.83	Norm					
60	AB3C65A68	22.10.82						
59	AB2C65A162	20.1.82	Siemens AG		C65280-A44-B1-x-16	Blatt	1	
58	AB2C65A159	16.12.81					3 Bl.	
Zutt.	Mitteilung	Datum	Name					

ROWN 100

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1	2	3	4	5	6	7	8
No.	Pcs.	Designation	Dates		Part-number	Remarks	Montage
			Ordering codes				
Nr.	Stck.	Benennung	Daten		Sachnummer	Bemerkungen	Montage
			Bestellnummer/Typ				
26	1	MKT-Kondensator "-capacitor	4,7µF	100V	B32513-D1475-K	1) C100	
27	5	MKH-Kondensator "-capacitor	50nF	4kV	B32227-J4503-M	1) C124...127 C129	L47,5
28	4	"	5nF	4kV	B32237-J4502-S	1) C119...122	L35
29	1	MKT-Kondensator "-capacitor	2,5nF	4kV	B32237-J4252-S	1) C123	L40
30							
31	2	Elektrolyt-Kondens. Electrolytic capac.	22µF	40V	B41588-C7226-T	1) C112,C115	L22,5
32	1	MKT-Kondensator " capacitor	3,3µF	100V	B32235-A1335-M	1) C114	L15
33	1	"	Typ A1	SIC-FRS 100µF 100V	C65010-Z12-C1	5) C106	
34	1	"	Typ CJ	-FRS 220µF 250V	C65010-Z12-C2	5) C107	
35	3	Tantal-Kondensator Tantalum-capacitor	33µF	10V	B45181-A1336-M	1) C116...118	
36	1	"	10µF	25V	B45181-C3106-M	1) C128	
37	0	Diode	BAW	76	Q62702-A397	1) GR104...110 GR 123,126,127	L10
38	2	"	HX	30M	C65169-Z1001-C108	9) GR119,GR120	L12,5
39	5	"	1N	4935	C65169-Z1065-C3	10) GR 100...103 GR 130	L12,5
40	4	"	A114	B	C65169-Z1056-C3	3) Wahlweise f. lfd.Nr.39	L12,5
41	2	"	A115	B	C65169-Z1043-C1	3) GR111,GR112	L12,5
42		"					
43	2	Z-Diode	BZ	V40 C10	Q62702-V16-P82	1) GR116,GR117	L15
44	1	"	BZ	V40 C68	Q62702-V42-P82	1) GR115	L15
45	1	"	BZX	97 C16	Q68000-A958 -P82	1) GR113	L10
46	1	"	BZX	83 C39	Q62702-Z1397-P82	1) GR114	L10
47	1	Diac	A	9903	C66047-Z1304-A1	GR122	L12,5
48	2	Drossel/Choke			C65280-A42-B105	DR101,DR102	
49	1	"	1µH	6A	B82111-A-C11	1) DR103	L22,5
50	1	"	15µH	4A	B82111-B-C23	1) DR 104	L37,5

## Anderungs-Hinweis

zum Beispiel/for instance:  
 Montage:  
 L15 = liegend - horizontal  
 Rastermaß/racheting = 15mm  
 S5 = stehend - vertical  
 Rastermaß/racheting = 5mm  
 Draht-wire = φ mm

2	AB4C65A127	18.11.83	H	Datum	24.11.80
—	N83C65A28	20.9.83	H	Beauf.	gez. Ermer/H.
62	AB3C65A290	28.7.83	H	Gepl.	Wilschinger
67	AB3C65A176	25.2.83	H	Norm	
60	AB3C65A68	22.10.82	H		
59	AB2C65A162	20.1.82	H		
58	AB2C65A157	16.12.81	H		
Zust.	Mitteilung	Datum	Name		

**Grundplatine**  
**Main p. c. board**  
 (100)

**Siemens AG**

**C65280-A44-B1-x-16**

Blatt  
 2  
 3 Bl.

RWN 100

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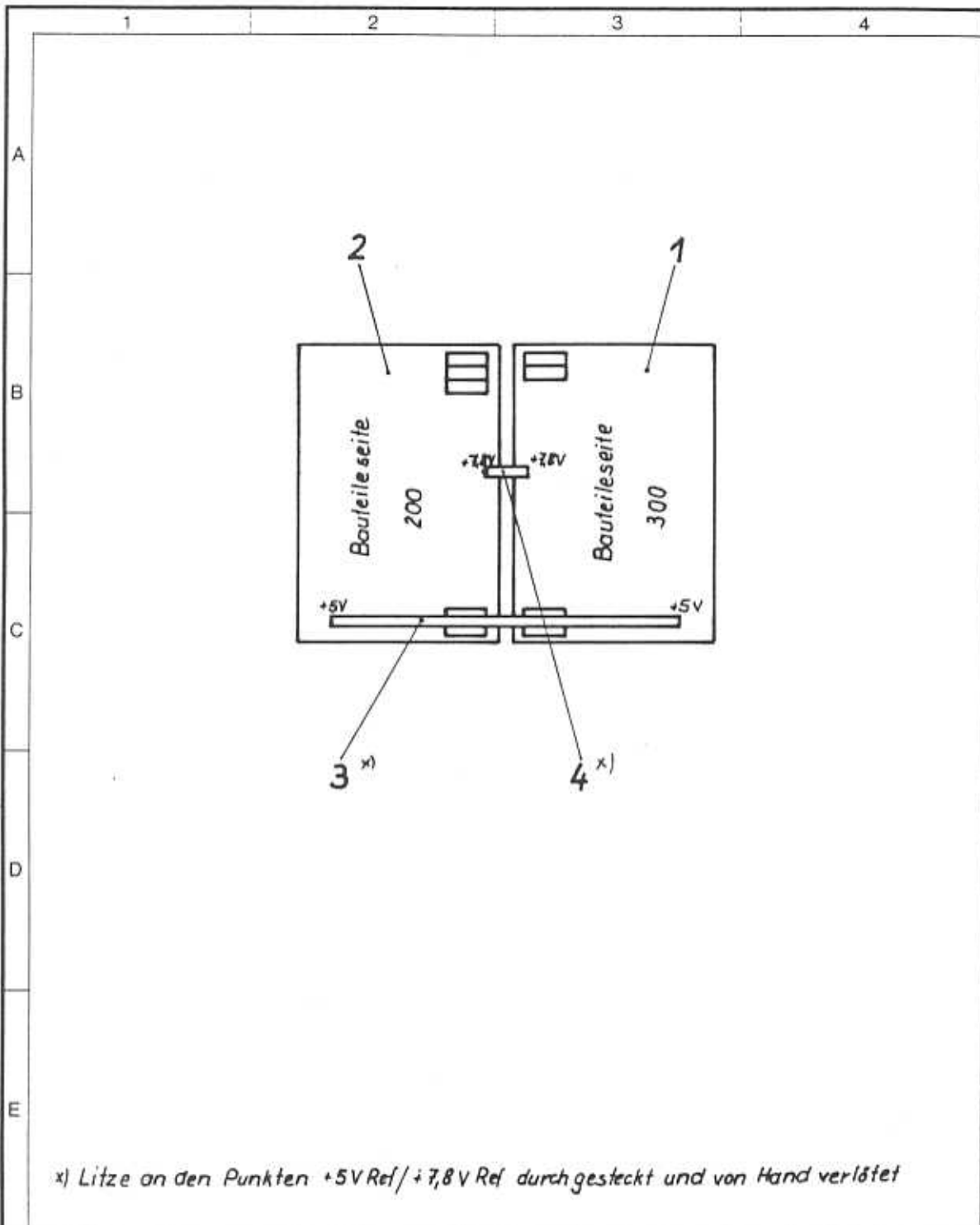
1	2	3	4	5	6	7	8					
No.	Pcs.	Designation	Dates		Part-number	Remarks	Montage					
			Ordering codes									
Nr.	Stück	Benennung	Daten		Sachnummer	Bemerkungen	Montage					
			Bestellnummer/Typ									
51	1	Potentiometer	Typ3386	P1-103	C65408-Z132-C4	8) P101						
52	2	Drossel Choke	100µH		B82111-A-C8	1) DR109, DR110	S7,5					
53	1	Transformator Transformer			C65280-A44-B14	TR101						
54	1	"			C65280-A44-B13	TR102						
55	1	"			C65280-A44-B16	TR103						
56	1	"			C65280-A44-B12	TR104						
57	1	Spule Coil	ESF 1538		C65330-Z243-C2	1) DR105 o.z.						
58												
59	1	Reedkontakt Reed contact	DR VT 10		C65315-239-C1	S103						
60												
61	1	DIP-FIX	1/24 Ein-Aus	On-Off	C42315-A1347-A1	1) S102 o.z.						
62	1	"	1/12 Ein-Aus/On-Off		C42315-A1347-A1	1) S101 o.z.						
63												
64	1	Drahtbrücke Wiring bridge	7,5mm		C65280-A1080-C153	BR105						
65	1	"	10mm		C " " -C155	BR108						
66	1	"	10mm		" " "	BR106						
67	1	"	10mm		" " "	BR104						
68	1	"	10mm		" " "	BR103						
69	1	"	15mm		" " -C159	BR102						
70	1	"	45mm		" " -C189	BR101						
71	1	"	84mm		C65280-A44 -C70	BR107						
75	-	Al-Elko	220µF/350V		B43306-S4227-T4	1) ersatzweise für Pos. 34 (C107)						
						zum Beispiel/for instance: Montage: L15 = liegend - horizontal Rastermaß/racheting = 15mm S5 = stehend - vertical Rastermaß/racheting = 5mm Draht-wire = ømm						
			Datum	24.11.80								
			Bearb	gez. Ermer/Mi.								
			Gepr	<i>Kilbingel</i>								
			Norm									
			<b>Grundplatine</b> <b>Main p. c. board</b> <b>(100)</b>									
			<b>Siemens AG</b>				<b>C65280-A44-B1-x-16</b>					
N83C65A28									20.9.83	2	Blatt 3	
A83C65A176									25.2.83	16		
A83C65A68									22.10.82	18		
A82C65A162									20.1.82	2		
A82C65A157			16.12.81	16								
Zust.	Mitteilung	Datum	Name									

RWN100



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x) Litze an den Punkten +5V Ref / +7,8V Ref durchgesteckt und von Hand verlötet

RWN 100	—		Maßstab 1:1	
		Datum 19.3.81	Regelunit Regulator unit	
		Bearb. <i>[Signature]</i>		
		Gepr. <i>[Signature]</i>		
		Norm. <i>[Signature]</i>		
53 A82C65A 162 20.1.82	<i>[Signature]</i>	Siemens AG		Blatt 1
52 A82C65A 103 14.11.81	<i>[Signature]</i>	C65280-A44-B31		- Bl.
51				
Zust.	Mitteilung	Datum	Name	

-A1

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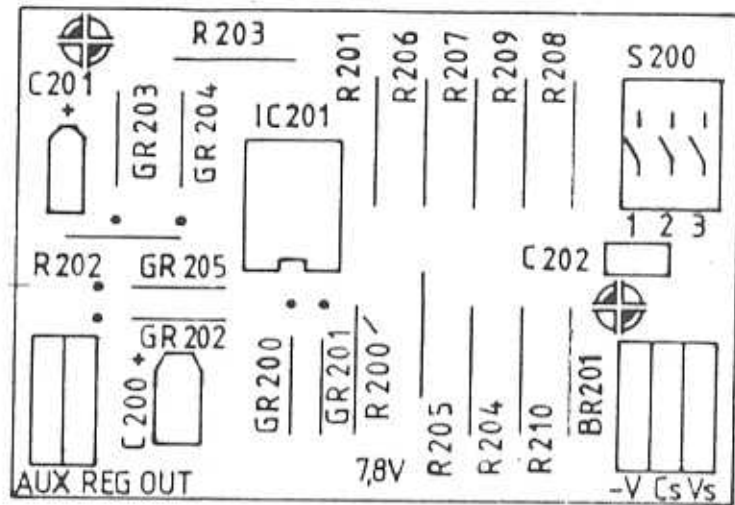
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Nr.	Stück	Benennung	Sachnummer	Bemerkungen
1	1	Modulator (300)	C65280-A44-B3	
2	1	Regler Regulator (200)	C65280-A44-B2	
3	1	Litze Litz	C65280-A44-C102	rt
4	1	"	C65280-A44-C120	bl

RW. 100

			Datum	19.3.81	Regeleinheit Regulator unit	
			Bearb.	gez. Ermer/Hi		
			Gepr.	Höllinger		
			Norm.			
53	A82 C65A	162	20.1.82	Siemens AG	C65280-A44-B31-x-C7	Blatt 1
52	A82 C65A	103	14.11.81			
TR	Aussg	Anderung/Mitteilung	Datum	Name		



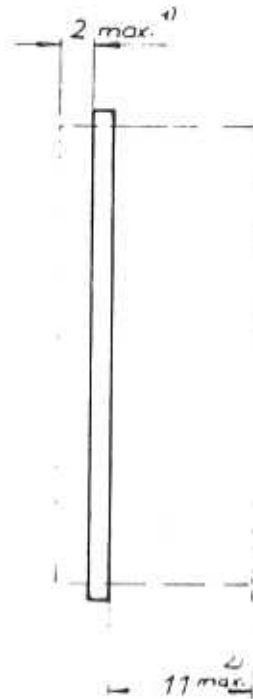
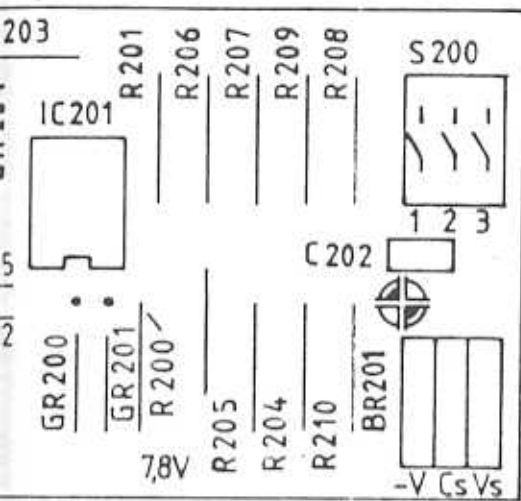
2) Bauteilhöhe

1) überstehende Lötanschlüsse

Elektrische

RWN 100

55	A82C65A 162
54	A82C65A 103
53	A81C65A 273
52	A81C65A 183
51	



Elektrische Bauteile s. Bauteileübersicht

Hergestellt n. F12-1412

RWN 100	—		Maßstab 2:1
		10. J 81 25.3.81	Regler Regulator (200)
55 A82C65A 162 20.1.82			Siemens AG
54 A82C65A 103 14.11.81			
53 A81C65A 273 29.7.81			
52 A81C65A 183 16.4.81			
51			C 65280-A44-B2
			Blatt 1
			- 9

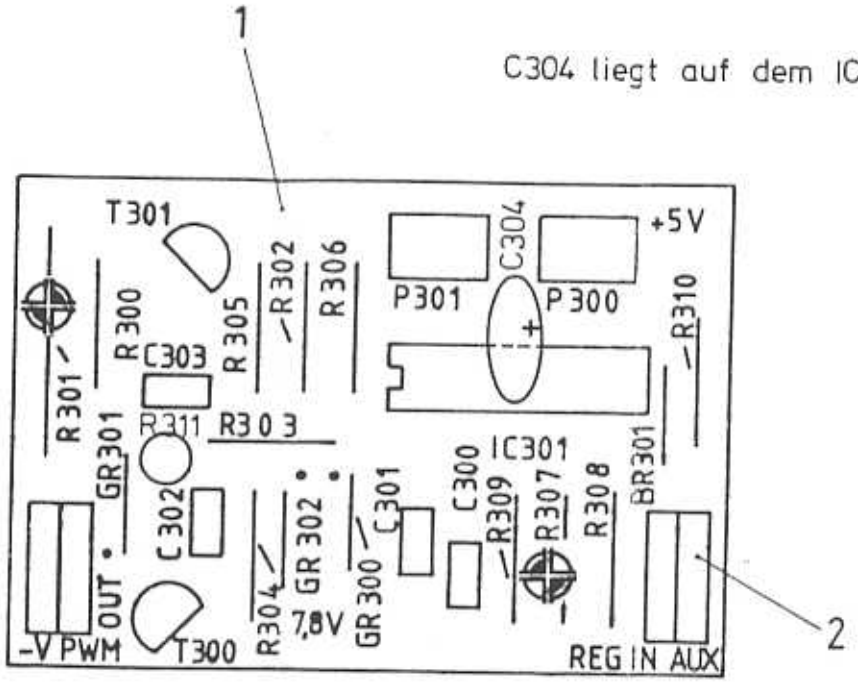
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1	2	3	4	5	6	7	8		
No.	Pcs.	Designation	Dates		Part-number	Proc by	Remarks	Montage	
			Ordering codes						
Nr.	Stk.	Benennung	Daten		Sachnummer	Fa.	Bemerkungen	Montage	
			Bestellnummer/Typ						
1	1	Doppel Op-Amp. Double "	MC 3358 P1		C65467-Z71-C2	4)	IC201		
2	1	Drahtbrücke Wiring bridge			C65280-A1080-C107		BR201		
3	1	Tantal-Kondensator Tantalum-capacitor	6.8µF 40V		B45181-B4685-M	1)	C200		
4	1	"	3,3µF 40V		B45181-B4335-M	1)	C201		
5	1	MKT-Kondensator "-capacitor	10nF 250V		B32510-D3103-K	1)	C202		
6									
7	6	Diode	BAW 76		Q62702-A397	1)	GR200...205	L10	
8									
9	4	Kohleschichtwider. Carbon film resist.	Typ100 1k 0,27W 5%		C65002-Z1-C28	2)	R200...203	L12,5	
10	1	"	Typ100 1,5k 0,27W 5%		C65002 Z1-C18	2)	R204	L12,5	
11	1	"	Typ100 7,5k 0,27W 5%		C65002-Z1-C34	2)	R205	L12,5	
12	1	Metallschichtwid. Metal film resist.	Typ471 6k04 1%		C65004 Z4-C298	2)	R206	L12,5	
13	1	"	" 60k4 1%		C65004-Z4-C204	2)	R207	L12,5	
14	1	"	" 61k9 1%		C65004-Z4-C205	2)	R208	L12,5	
15	1	"	" 63k4 1%		C65004-Z4-C299	2)	R209	L12,5	
16	1	"	" 100k 1%		C65004-Z4-C215	2)	R210	L12,5	
17									
18									
19	1	DIP-Switch	76B 03-S		C65315-Z321-C3	5)	S200		
20	1	Buchsenleiste Socket strip	Best.Nr. 5.17.201.008.002		C65334-Z132-C1	3)			
21	1	"	" 00 5.17.201.008.003.00		" " -C2	3)			
1) Pa. Siemens, München 2) " Vitrohm, Pinneberg 3) " Otto Dunkel, Mühlendorf 4) " Motorola, Wiesbaden 5) " Grayhill, München						Zum Beispiel/for instance: Montage: L15 = liegend - horizontal Rastermaß/racheting = 15mm S5 = stehend - vertical Rastermaß/racheting = 5mm Draht-wire = φ mm			
Datum 24.11.80 Bearb. G. Ermer (Ni) Gepr. H. Schmitt Norm.			<b>Regler Regulator (200)</b>					Blatt 1	
RWN100 55 A82C65A 162 20.1.82 ✓ 54 A82C65A 103 14.11.81 ✓			<b>Siemens AG</b> C65280-A44-B2-x-16					- Bl.	
Zust.	Mitteilung	Datum	Name						

C304 liegt auf dem IC301



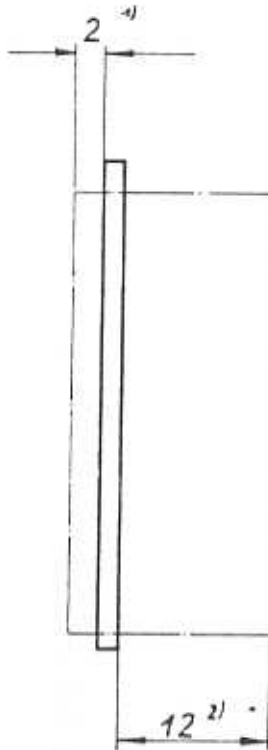
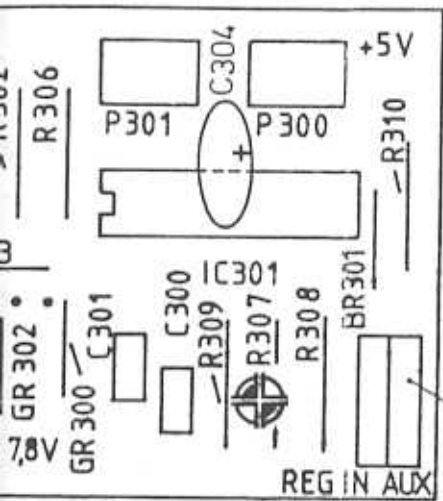
Änderungs  
Hinweise

Elektrische Bauteile

RWN	100	
56	AR4C6SA266	16.3.8
55	AR2C6SA 162	20.1.8
54	AR2C6SA 103	16.11.8
53	AR1C6SA 273	29.7.8
52	AR1C6SA 183	16.10.8
51		
Zust.	Änderung	Datum

2) max. Bauteile höhe  
1) max. Lötanschlüsse

C304 liegt auf dem IC301



Änderungs-  
Hinweise

Elektrische Bauteile s. Bauteileübersicht

Hergestellt n. F12-F1412

RWN 100	—			Maßstab 2:1	
			Datum 19.3.81	Modulator (300)	
			Bearb. <i>[Signature]</i>		
			Gepr. <i>[Signature]</i>		
			Norm.		
56	AR4C6SA266	16.3.81	NR		
55	AB2C6SA 162	20.1.82			
54	AB2C6SA 103	16.11.81			
53	AB1C6SA 273	29.7.81			
52	AB1C6SA 183	16.4.81			
51					
Zust.	Änderung	Datum	Signature		
Siemens AG				C 65280 - A44 - B3	Blatt 1



1		2		3		4		5		6		7		8	
No.	Pos.	Designation		Dates		Part-number		Pod		Remarks		Montage			
				Ordering codes				by							
No.	Stck	Benennung		Daten		Sachnummer		Fa		Bemerkungen		Montage			
				Bestellnummer/Typ											
1	1	Regel-Schaltkreis Regular circuit		MC3520L		C65467-271-C3		3		IC301					
2	1	Transistor		BC639		Q68000-A3361-		1		T300					
3	1	"		BC640		Q68000-A3367-		1		T301					
4	1	Diode		BAW76		Q62702-A397		1		GR300		L10			
5	1	"		BAY45		Q60201-Y45		1		GR301		L10			
6	1	Z-Diode		BZX83C3V9		Q62702-Z1067-F82		1		GR302		L10			
7	1	Tantal-Kondensat. Tantalum-capacit.		6,8uF/35V		C65011-Z2-C6		6		C304		S2,5			
8	1	Keramik-Kondensat. Ceram. capacitor		100nF/63V		B37449-F6104-S2		1		C303					
9	1	MKC-Kondensator "-Capacitor		4,7nF/50V		B32545-C6472-K		1		C301					
10	1	MKP-Kondensator "-capacitor		22nF/63V		B32509-B223-M		1		C302					
11	1	"		0,1uF/100V		B32510-D1104-K		1		C303					
12	1	Trim-Potentiomet.		VRN760-40-10k		C65408-Z134-C2		2		P300					
13	1	"		VRN760-40-50k		C65408-Z134-C1		2		P301					
14	1	Kohleschichtwid. Carbon film res.		Typ102 27R 0,33W		C65002-Z4-C1		2		R300		L12,5			
15	1	Drahtwiderstand Wiring resistor		Typ236 240R		C65005-Z134-C1		2		R301		L20			
16	2	Kohleschichtwid. Carbon film res.		Typ102 1k2		C65002-Z4-C10		2		R302, R303		L12,5			
17	1	Brücke Bridge				C65280-A1080-C155		1		R301		L10			
18	2	Kohleschichtwid. Carbon film res.		Typ100 1k 0,27W		C65002-Z1-C28		2		R304, R305		L12,5			
19	1	"		Typ100 47k 0,27W		C65002-Z1-C17		2		R306		L12,5			
20	2	Metallschichtwid. Metal film resist		Typ471 18k2 1%		C65004-Z4-C157		2		R307, R308		L12,5			
21	2	"		Typ471 12k1 1%		C65004-Z4-C136		2		R309, R310		L12,5			
22	1	Kaltleiter PTC-resistor		100R/30V		Q63100-P330-C11		1		R311		* S2,5			
*Einbau stehend, abgewinkelt auf						IC301 liegend									

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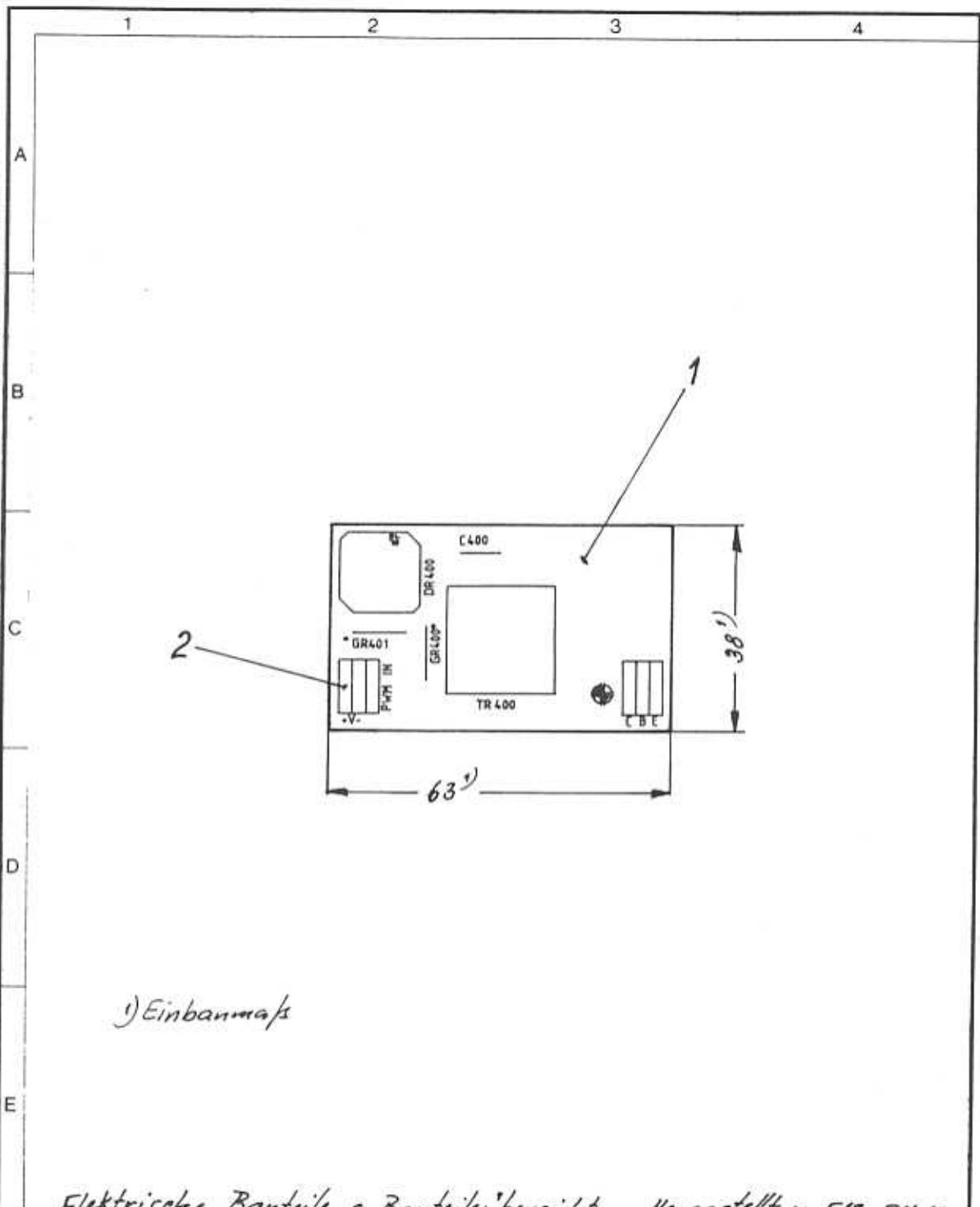
- 1) Fa. Siemens, München
- 2) " Vitrohm, Pinneberg
- 3) " Motorola, Wiesbaden
- 4) " "
- 5) " DALE
- 6) " Componenta, Mch, Ottobrunn

**ANMERKUNGS-**  
**Hinweis**

Datum	24. 11. 80	Modulator 300		
Bewo	Ermer			
Gepr	<i>[Signature]</i>			
Norm				
1) AR4C6SA266 16.3.84 <i>[Signature]</i> Siemens AG		C65280-A44-B3- X -16		
51) -----				
Zust.	Vorbereitung	Datum	Name	Blatt 1 - 51

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Elektrische Bauteile s. Bauteilübersicht. Hergestellt n. F12-F1412

RWN 100	—		Maßstab 1:1	
		Datum 22.3.81	<b>Treiber          Driver          (400)</b>	
		Bearb. <i>[Signature]</i>		
		Gepr. <i>[Signature]</i>		
		Norm <i>[Signature]</i>		
54 AB2C65A 162 20.1.82	<i>[Signature]</i>			
53 AB2C65A 103 14.11.81	<i>[Signature]</i>			
52 AB1C65A 183 16.4.81	<i>[Signature]</i>			
51 — — —	—			
Zust.	Mitteilung	Datum	Name	
Siemens AG			C 65280 - A44 - B4	Blatt 1
				— B1

- B1

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1	2	3	4	5	6	7	8
No.	Pcs.	Designation	Dates Ordering codes	Part-number	Prod by	Remarks	Montage
Nr.	Stk.	Benennung	Daten Bestellnummer/Typ	Sachnummer	Fa.	Bemerkungen	Montage
1	2	Diode	A115B	C65169-Z1043-C1	5)	GR400, GR401	L12,5
2							
3	1	Drossel Choke		C65280-A42-B130		DR400	
4							
5	1	Steuertrafo Driving transform.		C65280-A44-B17		TR400	
6							
7	1	MKT-Kondensator * - capacitor	33nF 400V	B32511-D6333-K	1)	C400	

1) Fa. Siemens, München  
5) " General-Electric, München

zum Beispiel für instance :  
Montage :  
L15 = liegend - horizontal  
Rastermaß/racheting = 15mm  
S5 = stehend - vertical  
Rastermaß/racheting = 5mm  
Draht-wire =  $\phi$  mm

Datum 24.11.80  
Bearb. ger. Ermer/Wi.  
Gepr. *W. H. H. H.*  
Norm.

Treiber  
Driver  
(400)

53 AB2C65A 162 20.1.82 *Wi.*  
52 AB2C65A 103 14.11.81 *Wi.*  
Zust. Mitteilung Datum Name

Siemens AG

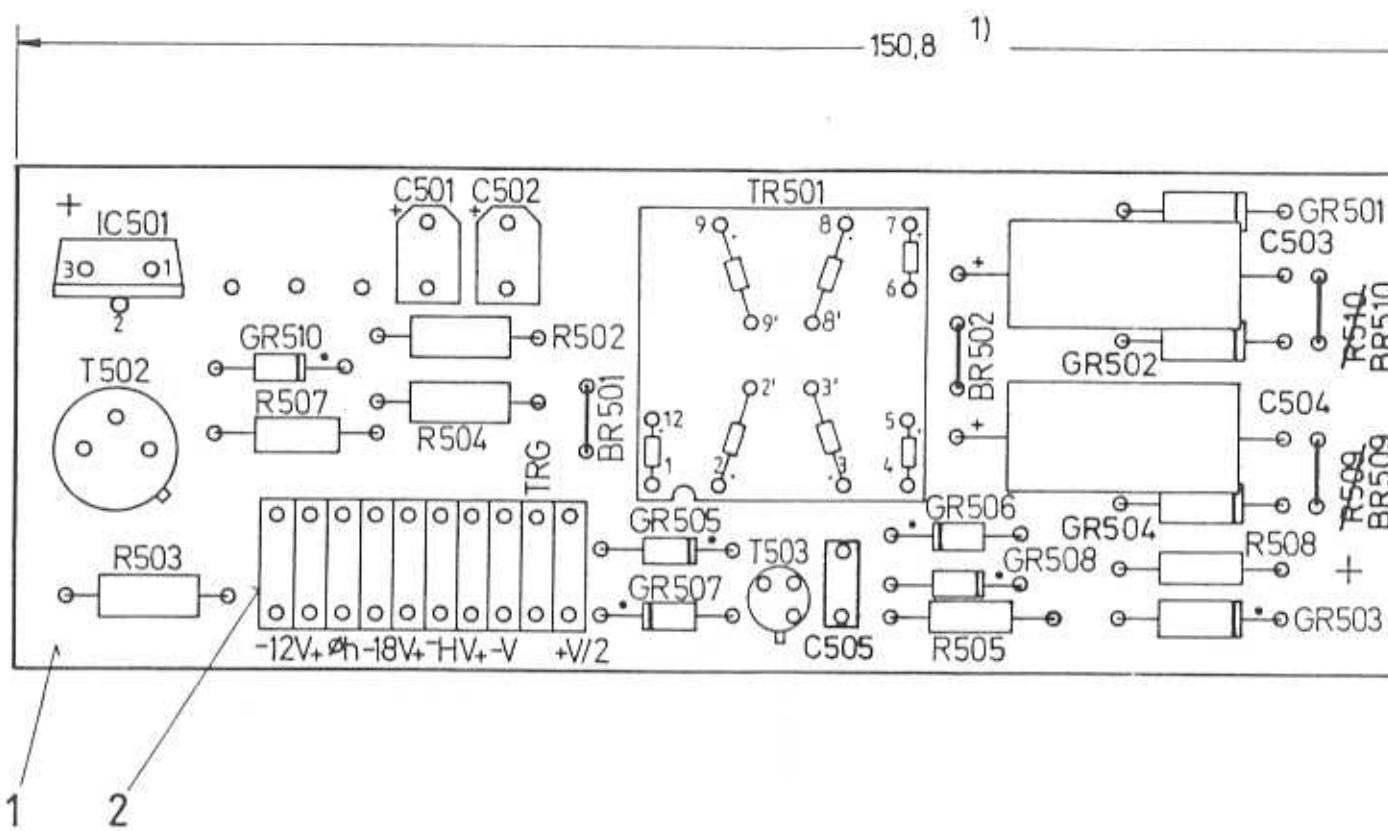
C65280-A44-B4-x-16

Blatt  
1  
- Bl.

RWN100

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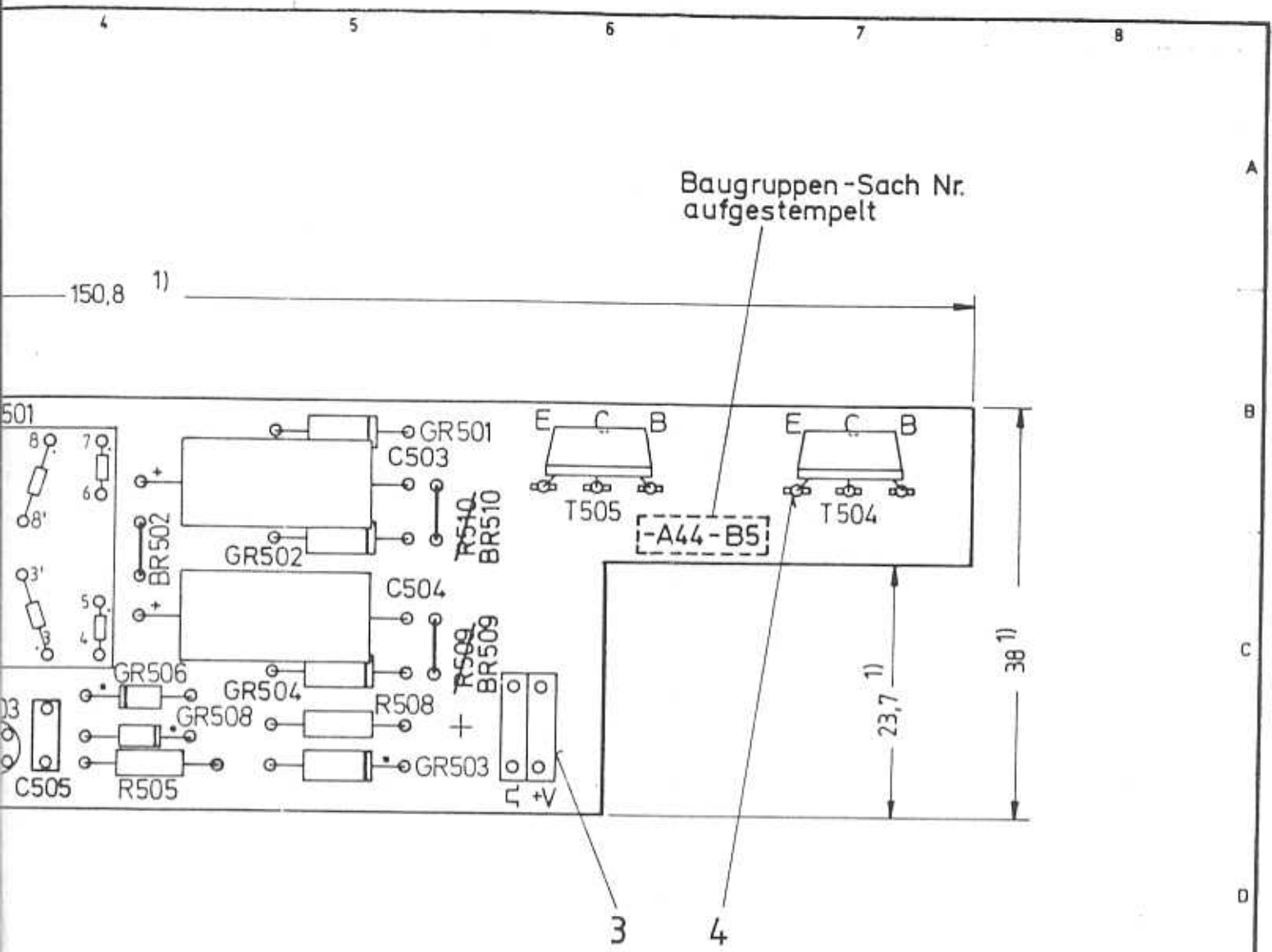
verifique los datos de fabricación con el fabricante.



1) Einbaumaße  
 Elektrische Bauteile siehe Bauteileübersicht  
 Hergestellt nach F12-F1412

Änderung  
 Hinweis 59/

RWN 100	
56 A83C 65A 176 25. 2. 8	
55 A82C 65A 162 20. 1. 8	



Änderung  
Hinweis 59/84

RWN 100			Maßstab 2:1
		19.3.81 gez. Hauser/Hilf H. B.	Inverter 500
56 A83C65A176 25.2.83 55 A82C65A162 20.1.82		Siemens AG	C 65280-A44-B5 Blatt 1

Sin materia especial autorización expresa del departamento...  
 da la propiedad de esta lista y para el uso de esta lista...  
 esta lista y para el uso de esta lista...

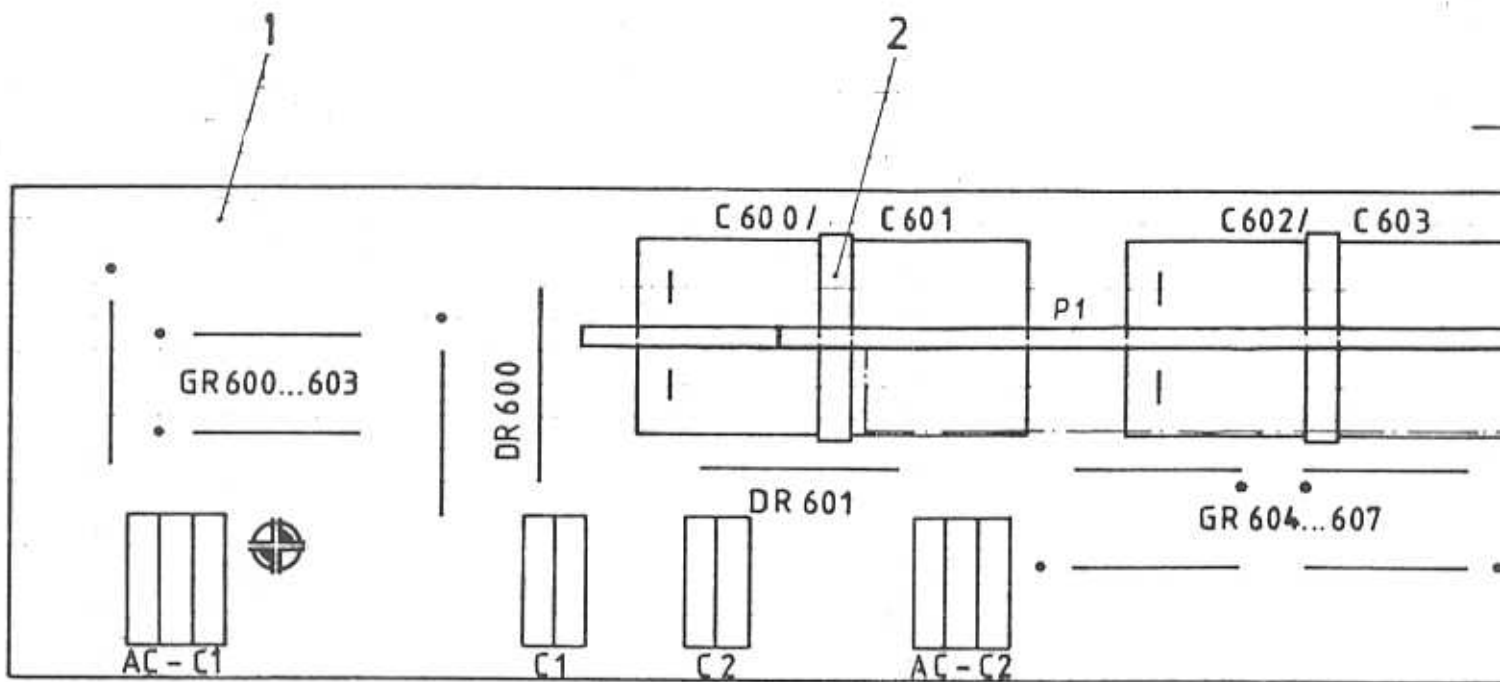
Wichtige Einzel-Veranstaltung...  
 Versand und Montage...  
 Versand und Montage...

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 of our ability to check up the reproducibility of all data...

2		3		4		5		6		7		8	
Nr. Pos.	Designation	Dates		Part-number	Prod. by	Remarks		Montage					
		Ordering codes				Remarks							
Nr. Stock	Benennung	Daten		Sachnummer	Fa.	Bemerkungen		Montage					
		Bestellnummer/Typ				Bemerkungen							
1	1	Transformator	ZKB461/305-	C65381-259-C1	7	TR501							
	4	Transformer	-51-U										
2	4	Diode	1N4935	C65169-Z1065-C3	4	GR501...504	L12,5						
3	4	"	BAW76	C65702-A397	1	GR505...508	L10						
4	1	Z-Diode	BZX97C13	Q68000-A956-F82	1	GR510	L10						
5													
6													
7	1	Transistor	2N2904	Q62702-F65	1	T502							
8	1	"	BCY65E	Q60203-Y65-S2	1	T503							
9	2	"	MJE13009	C65060-229-C1	4	T504, T505							
10	2	Tantal-Kondensat.	6,8µF/40V	B45181-B4685-M	1	C501, C502							
		Tantalum capacit.											
11	2	Elektrolyt-Kond.	100µF/16V	B41588-C4107-T	1	C503, C504	L25						
		Electrolyte capac.											
12	2	Kohleschichtwid.	Typ100 ±5%	C65002-Z1-C40	2	R502, R503	I12,5						
		Carbon film res.	22R										
13	1	"	Typ100 ±5%	C65002-Z1-C28	2	R505	I12,5						
		"	1k										
14	1	"	Typ100 ±5%	C65002-Z1-C20	2	R507	I12,5						
		"	2k2										
15	1	"	Typ SK3	C65001-Z71-C3	9	R508	I12,5						
		"	2k4										
16	1	"	Typ100 ±5%	C65002-Z1-C13	2	R504	I12,5						
		"	100R										
17													
18	4	Diode	A114B	C65169-Z1056-C4	5	wahlweise für Lfd. Nr. 2, optional for No. 2							
19	1	Spannungsregler	TDB7812T	Q67000-A1057	1	IC501							
		Voltage regulator											
20	2	Brücke		C65280-A1080-C151		BR501, BR502							
		Wiring bridge											
21	2	"		C65280-A1080-C101		BR509, BR510							
22	1	Keramik-Kondensat	2,2nF/100V	B37981-S1222-K3	1	C505	S5						
		Ceram. capacitor											

- |                                |                          |
|--------------------------------|--------------------------|
| 1) Fa. Siemens, München        | 7) Fa. VAC, Hanau        |
| 2) " Vitrohm, Pinneberg        | 8) " AEG-TFK, Ulm        |
| 3) " Otto Dunkel, Mühlendorf   | 9) " Roederstein-Zillner |
| 4) " Motorola, Wiesbaden       |                          |
| 5) " General Electric, München |                          |
| 6) " RCA                       |                          |

Änderungs-		Datum	24.11.80	Inverter 500
Hilweis		Draht	Ermer/Hi	
		Draht	Hilching	
		Norm.		
	NB3C65A28	20.9.83		Siemens AG C65280-A44-B5- X -16
58	A83C85A290	28.7.83		
57	A83C65A176	25.2.83		
56	A83C65A68	22.10.82	gez. B	
Zust.		Datum		Eiat 1 - 6

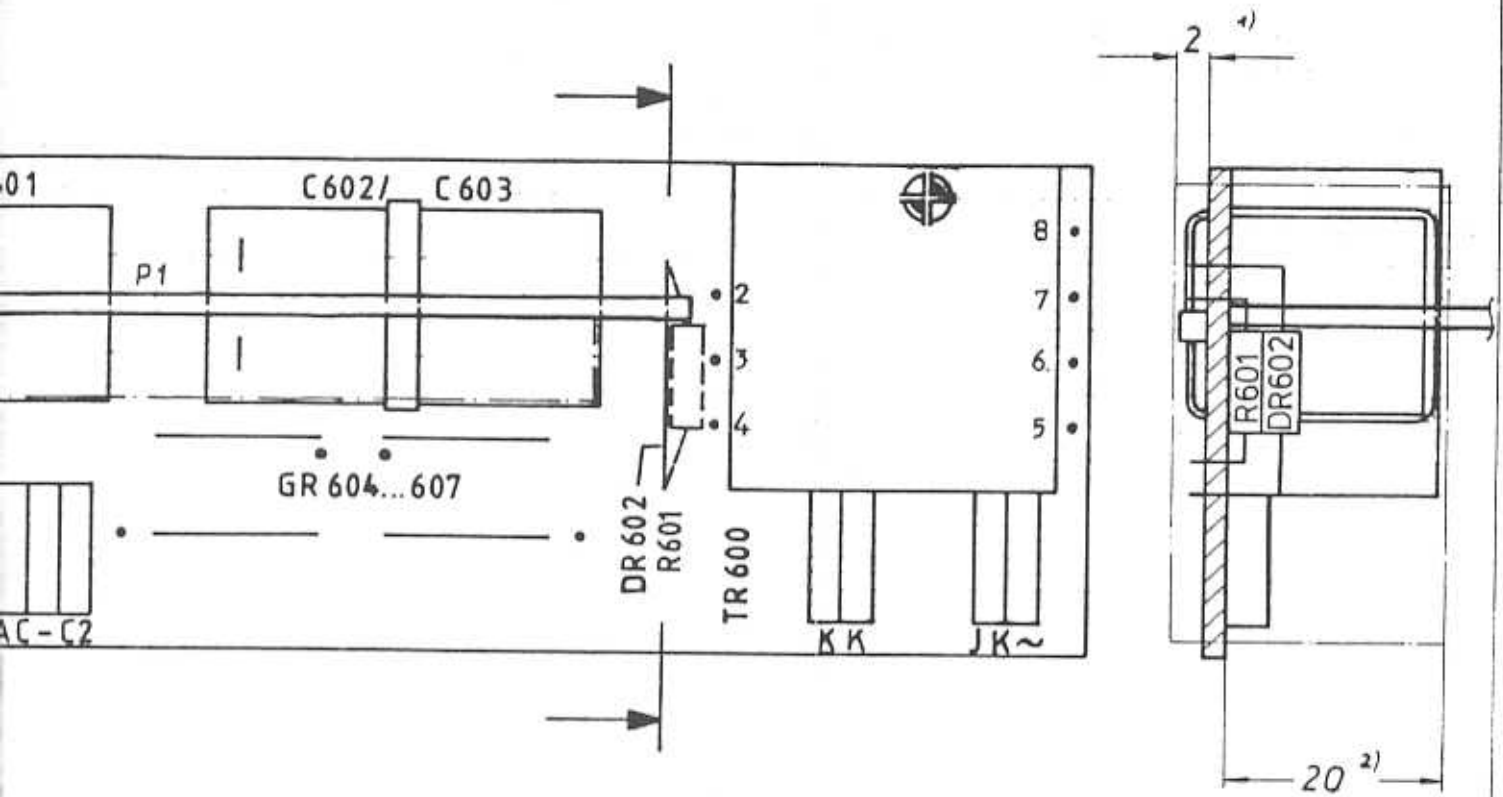


2) max. Bauteilhöhe  
 1) max. Lötanschlüsse

Elektrische B

RWN 100		
58	A83C65A68	22
57	A82C65A255	2.
56	A82C65A193	10.
55	A82C65A162	20.
54	A82C65A103	14.
53	A81C65A273	29.
52	A81C65A183	16.
51		
Zust.	Mitarbeiter	D





Elektrische Bauteile s. Bauteileübersicht

Hergestellt n. F12-F412

RWN 100				Maßstab	2:1	
58	A83C65A68	22.10.81	MB	Datum	18.3.81	C1/C2-Spannung C1/C2-Voltage (600)
57	A82C65A255	2.4.82	JK	Beorb.	<i>Janke</i>	
56	A82C65A193	10.2.82	JK	Gepr.		
55	A82C65A162	20.1.82	JK	Norm.		
54	A82C65A103	14.11.81	JK			
53	A81C65A273	29.7.81	JK			C65280 - A44 - B6
52	A81C65A183	16.4.81	JK	<b>Siemens AG</b>		
51						
Zust.	Mitteilung	Datum	Name			Blatt 1

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1	2	3	4	5	6	7	8
No.	Pcs.	Designation	Dates Ordering codes	Part-number	Prod by	Remarks	Montage
Nr.	Stk.	Benennung	Daten Bestellnummer/Typ	Sachnummer	Fa.	Bemerkungen	Montage
1	8	Diode	BY203/20S Ur-2kV/250mA	C65169-Z1001-C1174	4)	GR600...607	L15
21	1	Dioden-Platine Diodep.c. board		C65280-A44-B32		P1	
3	4	MKH-Kondensator " -capacitor	0,1µF 1,6kV	B32227-J1104-M	1)	GR600...603	L35
4	1	Kohleschichtwiderstand Carbon film resistor	Typ 102 - 200R ±5% 0,33W	C65002 - Z4 - C13	2)	R 601	L12,5
5	4	Buchsenleiste Socket strip	5.17.201.008.002.00	Best.Nr. C65334-2132-C13	3)		
6	2	Buchsenleiste Socket strip	5.19.201.008.002.00	Art. Nr. C65334-2132-C15	3)	ohne Mittelkontakt	
7	3	HF-Drossel BC-Choke	1mH	B78108-S1105-J	1)	DR600...602	L17,5
8							
9	1	Transformator Transformer		C65280-A44-B19		TR600	

- 1) Pa. Siemens, München
- 2) " Vitrohm, Pinneberg
- 3) " Otto Dunkel, Mühlendorf
- 4) " AEG-TPK, Ulm

zum Beispiel/for instance :  
Montage :  
L15 = liegend - horizontal  
Rastermaß/racheting = 15mm  
S5 = stehend - vertical  
Rastermaß/racheting = 5mm  
Draht-wire = ø mm

Änderungs-  
Hinweis

Zust.	Mitteilung	Datum	Name
		Datum: 24.11.80	
		Bearb: gez. Ermer/Hi.	
59	A83C65A176	25.2.83	Ho
58	A83C65A68	22.10.82	Ho
57	A82C65A255	2.4.82	Ho
56	A82C65A193	10.2.82	Ho
55	A82C65A162	20.1.82	Ho
54	A82C65A103	14.11.81	Ho

**Siemens AG**

C1/C2-Spannung  
C1/C2-voltage  
(600)

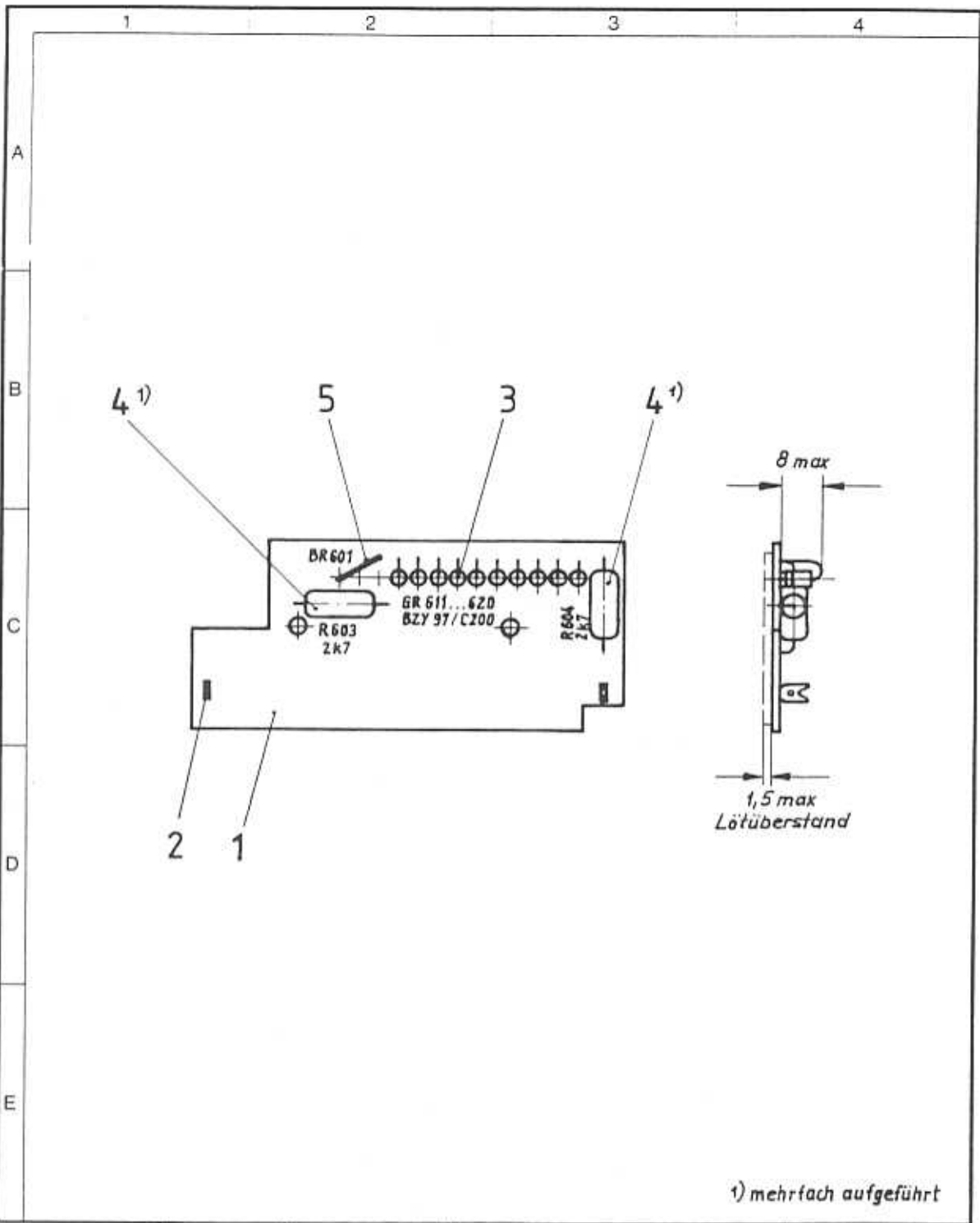
C65280-A44-B6-x-16

Blatt  
1  
- BI

RWN100

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1) mehrfach aufgeführt

RWN 100		—		Maßstab 1:1			
				<b>Diodenplatte</b> <b>Diode p.c. board</b> <b>C 65280 - A44 - B32</b>			
						Datum 3.7.81	
						Bearb. <i>Hilbringer</i>	
						Gepr. <i>Hilbringer</i>	
						Norm.	
56	A82C65A 255	31.3.82	<i>Hilbringer</i>	<b>Siemens AG</b>			
55	A82C65A 205	22.2.82	<i>Hilbringer</i>				
54	A82C65A 162	20.1.82	<i>Hilbringer</i>				
53	A82C65A 159	17.12.81	<i>Hilbringer</i>				
52	A82C65A 103	16.11.81	<i>Hilbringer</i>				
51	A81C65A 273	29.7.81	<i>Hilbringer</i>				
Zust.	Mitteilung	Datum	Name				
Blatt 1							
- Bl.							

-B6

**SIEMENS**

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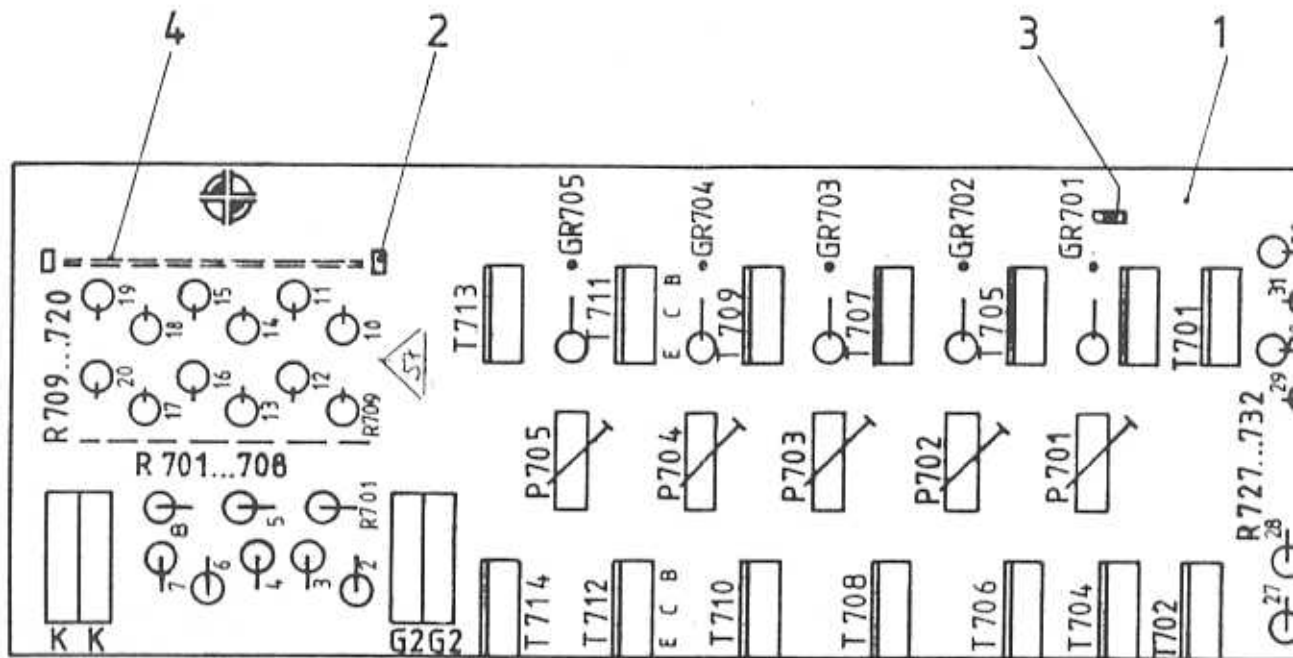


1	2	3	4	5
Nr.	Stück	Benennung	Sachnummer	Bemerkungen
1	1	Leiterplatte Printed c. board	C65280-A44-C75	
2	2	Lötstift Soldering pin	C26334-A58-C7	1)
3	10	Z-Diode BZY97-C200	Q68000-A984-PB2	1) GR611...620 o.z.
4	2	Drahtwiderstand Wiring resistor	C65005-Z73-C3	2) 2K7 4W 5% TypW21 R603,R604 o.z.
5	1	Isolierte Drahtbr. Insulating wire	C65280-A1080-C154	BR 601 L3,75
6		Z-Diode ZY200	C65169-Z1060-C2	3) wahlweise bei Lfd.Nr.3

- 1) Fa. Siemens, München
- 2) " Hegener u. Glaser (Wetwyn) München
- 3) Fa. ITT

RWN 100

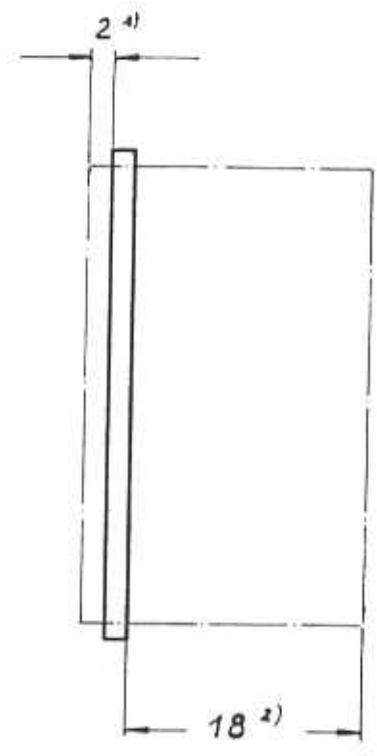
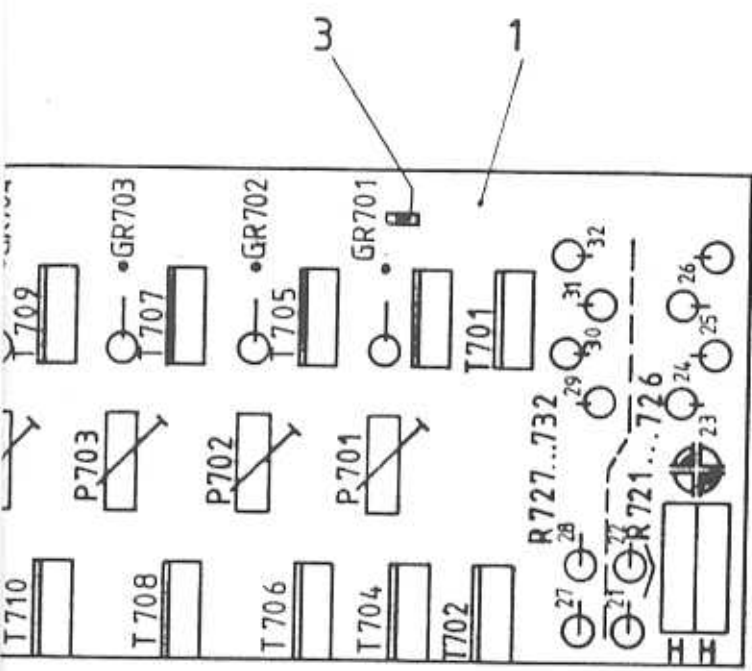
			Datum	Diodenplatte Diode p. c. board		
58	A83C65A68	22.10.82	3.7.81			Gepr.
57	A82C65A 300	4.6.82				Norm.
56	A82C65A 255	31.3.82				
55	A82C65A 205	22.2.82				
54	A82C65A 162	20.1.82				
53	A82C65A 159	17.12.81				
<b>Siemens AG</b>				C65280-A44-B32-x-07	Blatt 1	
TR	Ausg	Änderung/Mitteilung	Datum	Name		



- 3) für Einstellung frontseitig!
- 2) max. Bauteilehöhe
- 1) max. Lötanschlüsse

Elektrische Bauteile

RWN 100		
—	NB3C65A2B	20.
57	A83C65A290	28.
56	A83C65A176	25.
55	A82C65A339	22.
54	A82C65A162	20.
53	A82C65A103	14.
52	A81C65A183	16.
51	—	—
Zust.	Wicklung	De



Elektrische Bauteile s. Bauteileübersicht

Hergestellt n. F12 - F1412

RWN 100	—	Änderungs- Minweis	Maßstab 2:1
—	N83C65A28	20.9.83	Datum 18.5.81
57	A83C65A290	28.7.83	Bearb. <i>Cherol</i>
56	A83C65A176	25.2.83	Gepr. 25.3.81 <i>Cherol</i>
55	A82C65A 339	22.7.82	Norm.
54	A82C65A 162	20.1.82	
53	A82C65A 103	16.11.81	
52	A81C65A 183	16.4.81	
51	—	—	
Zust.	Änderung	Datum	Name
<b>Siemens AG</b>			Gitter 2-Spannung Grid 2-Voltage (700)
			C65280-A44-B7
			Blatt <b>1</b> — B.

1	2	3	4	5	6	7	8
No.	Pcs.	Designation	Dates		Part-number	Remarks	Montage
			Ordering codes				
Nr.	Stck	Benennung	Daten		Sachnummer	Bemerkungen	Montage
			Bestellnummer/Typ				
1	8	Metallschichtwider. Metal film resist.	Typ471 402K 0,25W 5%		C65004-Z4-C257	2) R701...708	S2,5
2	6	"	Typ471 37k4 0,25W 5%		" " C194	2) R721...726	S2,5
3	6	Kohleschichtwider. Carbon film resist.	Typ104 33k 0,5W 5%		C65002-Z5-C2	2) R727...732	S2,5
4	12	Metallschichtwider. Metal film resist.	Typ471 261K 0,25W 5%		C65004-Z4-C253	2) R709...720	S2,5
5	14	Transistor	BUX86		Q68000-A3870	1) T701...714	
6	"	"	BUX87		Q68000-A5167	1) "wahlweise f. 1fd.Nr.5	
7	5	Trimm-Potentiometer	Typ0673-300- 1M lin. ±10%		CC5408-Z130-C4	3) P701...705	S5
8							
9	5	Z-Diode	BZX 97 C1C		Q68000-A953-P82	1) GR701...705	S5
0	3	Buchsenleiste Socket strip			C65334-Z132-C1	4) Best.Nr. o.Z. 5,17,055,CC2,	CC2,00
1							

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- 1) Pa. Siemens, München
- 2) " Vitrohm, Pinneberg
- 3) " Ruf, Höhenkirchen
- 4) " Otto Dunkel, Mühlendorf

zum Beispiel/for instance:  
 Montage:  
 L15 = liegend - horizontal  
 Rastermaß/racheting = 15mm  
 S5 = stehend - vertical  
 Rastermaß/racheting = 5mm  
 Draht-wire = ømm

2	A84C65A127	18.11.83	3	Datum	24.11.80
	A83C65A28	20.9.83	3	Beord	gez. Ermer/Hi.
57	A83C65A290	28.7.83	2	Gepr	Kilchmann
56	A83C65A176	25.2.83	1/1	Norm	
55	A83C65A68	22.10.82	1/1		
54	A82C65A162	20.1.82	1/1		
53	A82C65A103	14.11.81	1/1		
Zw.	Mitteilung	Datum	Name	Siemens AG	

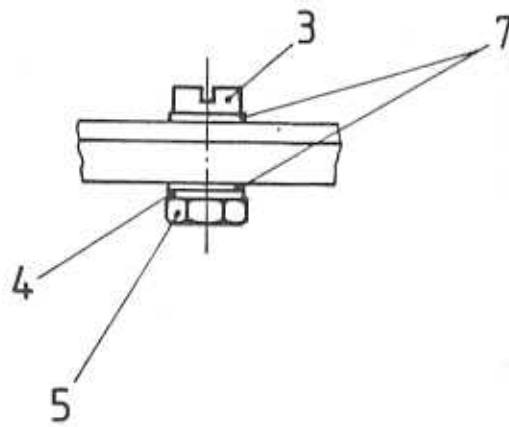
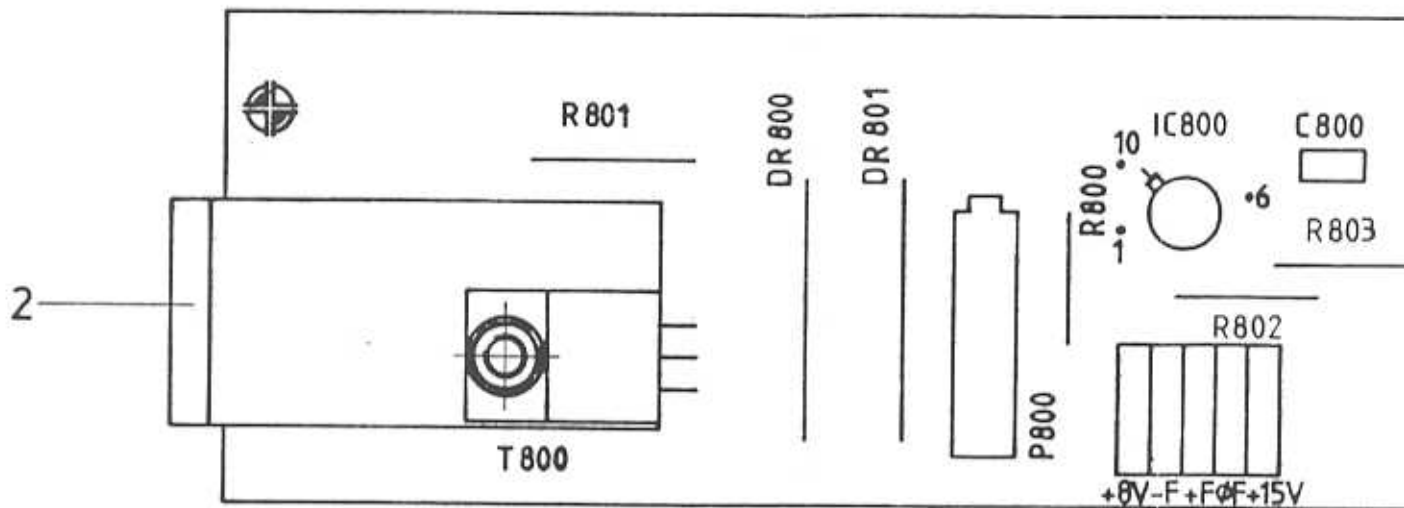
Gitter 2-Spannung  
 Grid 2-voltage  
 (700)

C65280-A44-B7-x-16

Blatt  
 1  
 - Bl

And:  
 Hir:

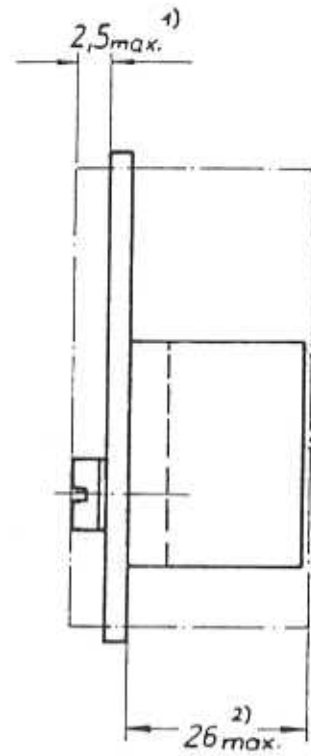
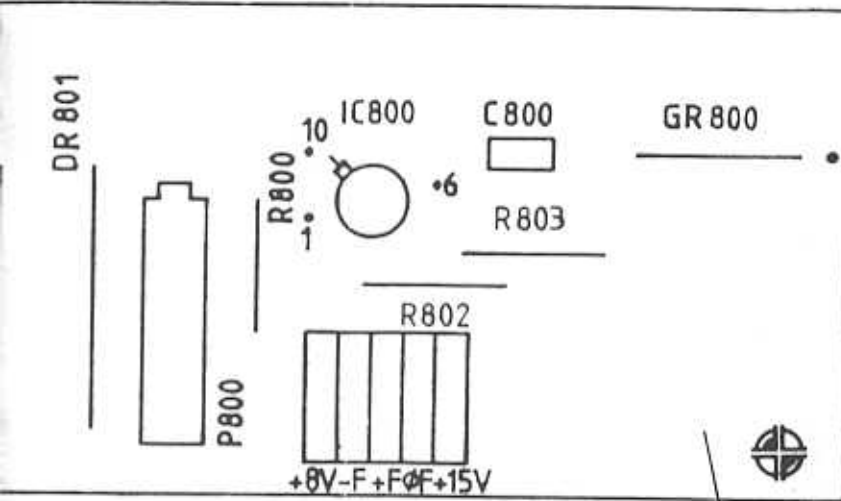




2) Bauteilhöhe  
 1) überstehende Lötanschlüsse

Elektrische Bau

RWN 100	-
59	AB2C6SA 270 7.5.
58	AB2C6SA 205 22.2.
Zust.	Mittelfung



1

Elektrische Bauteile s. Bauteileübersicht

Hergestellt n. F12 - F1412

RWN 100		—		Maßstab 2:1	
				Heizspannung Heater voltage (800)	
		Datum 17.3.81			
		Gepr. 25.5.81 G.L.			
		Norm.			
		Siemens AG		C 65280 - A44 - B8	
59	A82C65A 278	7.5.82			
58	A82C65A 205	22.2.82		Blatt 1	
Zust.	Mittelung	Datum	Sign.	- 01	

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1	2	3	4	5	6	7	8
No.	Pcs.	Designation	Dates Ordering codes	Part-number	Prod by	Remarks	Montage
Nr.	Stck.	Benennung	Daten Bestellnummer/Typ	Sachnummer	Fa.	Bemerkungen	Montage
1	1	Metallschichtwid. Metal film resist.	Typ 471 3k65 0,25W 1%	C65004-Z4-087	2)	R800/R 802	I12,5
2	1	Drahtwiderstand Wire wound resist.	Typ OR33 0,5W 5%	C65005-Z43-c1	2)	R801	I15
3	1	Metallschichtwiderstand Metal film resistor	Typ 471 1k 0,25W 1%	C65004-Z4-C47	2)	R803	I12,5
4	1	Keramik-Kondens. Ceramic capacitor	470pF	B37986-A1471-K	1)	C800	
5							
6	1	Z-Diode	BZV40 C7V5	Q62702-V12-F82	1)	GR800	I15
7							
8	1	Spannungsregler Voltage regulator	TDC 0723	Q67000-A1070	1)	IC 800	
9							
10	1	Transistor	2N 5494	C65060-Z2-C101	5)	T 800	
11							
12	1	Potentiometer	Typ 3006P-1-202 2k 0,75W 10%	C65408-Z132-C1	6)	P 800	
13							
14	2	Drossel Choke	17µH 2A	B82111-B-C14	1)	DR800, DR801	I22,5
15							
16	1	Buchsenleiste Socket strip		C65334-Z132-C8	3)	Best.Nr. o.Z. 5.17.201.C08.005.C	

- 1) Fa. Siemens, München
- 2) " Vitrohm, Pinneberg
- 3) " Otto Dunkel, Mühlendorf
- 4) " Signetics, EBV-München
- 5) " RCA, München
- 6) " Bourns, Stuttgart

zum Beispiel/for instance:  
Montage:  
L15 = liegend - horizontal  
Rastermaß/racheting = 15mm  
S5 = stehend - vertical  
Rastermaß/racheting = 5mm  
Draht-wire = φ mm

Datum 24.11.80  
Bearb. gez. Ermer/H.  
Gepr. *Stühlinger*  
Norm

Heizspannung  
Heater voltage  
(800)

RWN100

55	A82C65A278	7.5.82	<i>St</i>
54	A82C65A162	20.1.82	<i>St</i>
53	A82C65A103	14.11.81	<i>St</i>
Zust.	Mitteilung	Datum	Name

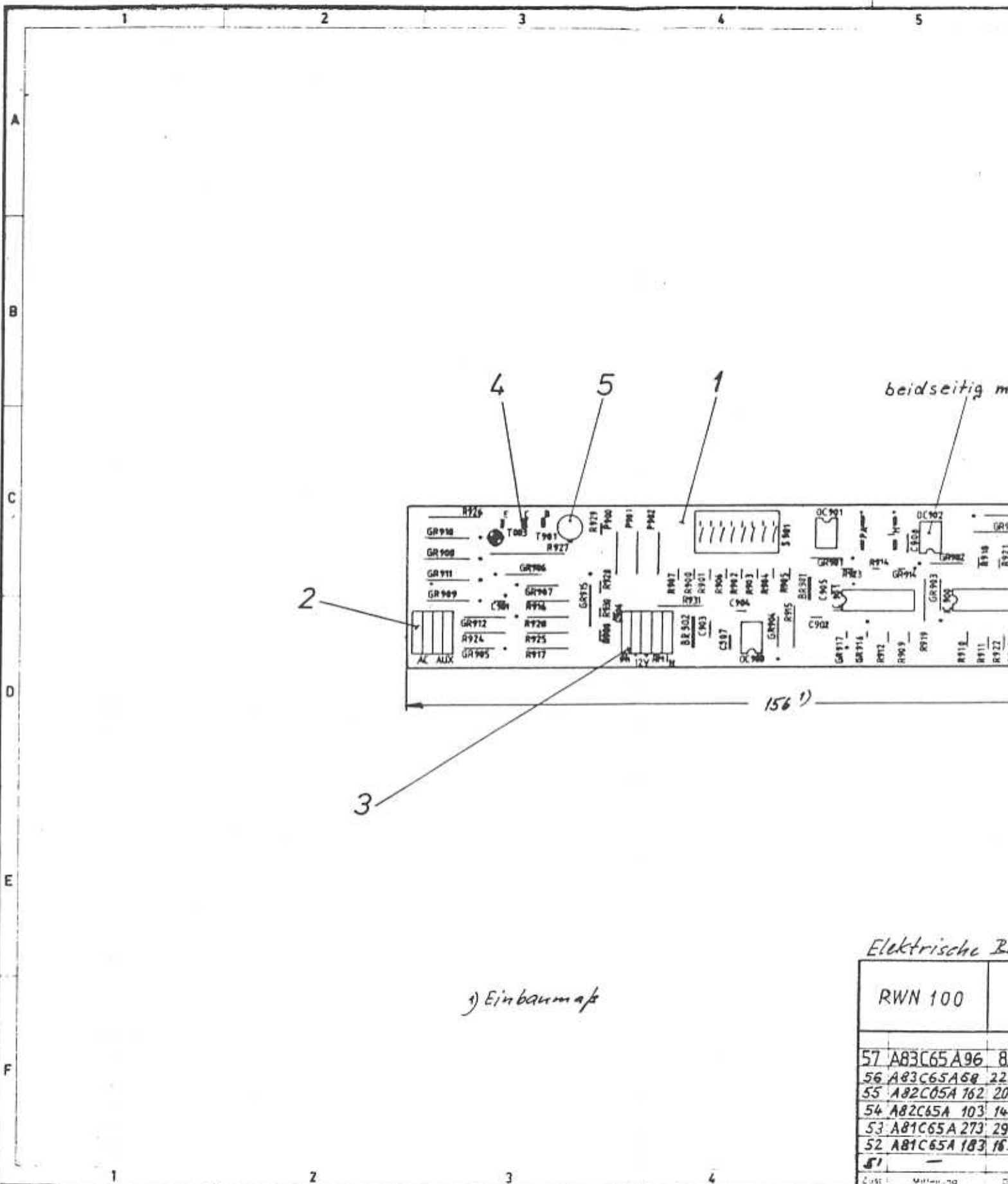
Siemens AG

C65280-A44-B8-x-16

Blatt  
1  
- 81

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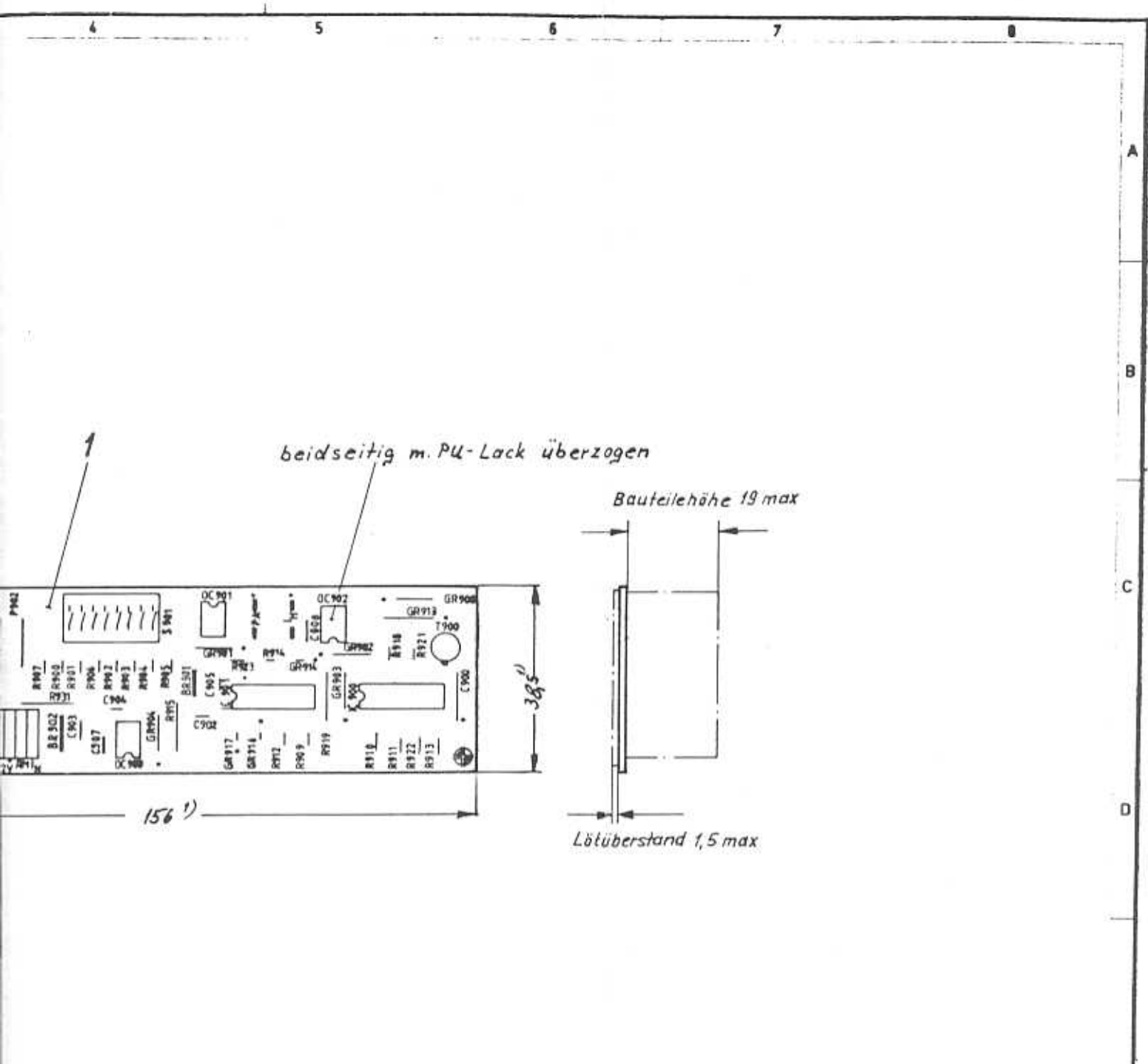
NOTA: A instalação de qualquer tipo de "Zona de Segurança" deve ser feita de acordo com as normas de segurança. Não se permite a utilização de materiais para o teste de resistência ou para a instalação de qualquer tipo de equipamento.



3) Einbaumapf

Elektrische Bauteile

RWN 100	
57	A83C65A96 8
56	A83C65A68 22
55	A82C05A 162 20
54	A82C65A 103 16
53	A81C65A 273 29
52	A81C65A 183 16
51	-
50	-



Elektrische Bauteile & Bauteileübersicht.

Hergestellt n. F12-F1412

RWN 100		Maßstab 1:1	
57 A83C65A96 8.12.82 C14		Wendelsteuerung Helix control (900)	
56 A83C65A68 22.10.82 HB			
55 A82C05A 762 20.1.82			
54 A82C65A 103 14.11.81			
53 A81C65A 273 29.7.81			
52 A81C65A 183 16.4.81		Siemens AG	
51 - - - -		C 65280 - A 44 - B9	
Zust. Mitteil. ng Datum Name		Blatt 1 - B1	

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1	2	3	4	5	6	7	8	
No.	Pcs	Designation	Dates		Part-number	Proc by	Remarks	Montage
			Ordering codes					
Nr.	Stk	Benennung	Daten		Sachnummer	Fa.	Bemerkungen	Montage
			Bestellnummer/Typ					
1	3	Kohleschichtwider. Carbon film resist.	Typ100	1k	C65002-Z1-C28	2)	R911...913	S5
2	1	"	"	2k2	" -C20	2)	R914	S3,75
3	2	"	"	2k2	" -C20	2)	R915,R916	I12,5
4	1	"	"	1k5	" -C18	2)	R917,R920	I12,5
5	1	"	"	4k7	" -C23	2)	R918	S5
6								
7	1	"	"	10k	" -C29	2)	R921	S5
8	1	"	"	18k	" -C35	2)	R922	S5
9	1	"	"	56k	" -C36	2)	R923	S5
10	1	"	"	10R	" -C9	2)	R924	I12,5
11	1	"	"	150R	" -C37	2)	R925	I12,5
12								
13	1	Drahtwiderstand Wire wound resist.	Typ234-0	R47 0,25W 10%	C65005-Z58-C3	2)	R926	I15
14	1	Kohleschichtwider. Carbon film resist.	Typ104	2k2 0,5W	C65002-Z3-C2	2)	R927	I20
15								
16	6	Metallschichtwid. Metal film resist.	Typ471	1M 0,25W 1%	C65004-Z4--C208	2)	R900...905	S5
17	1	"	"	165k 0,25W 1%	" " -C336	2)	R907 o.z.	S5
18	1	"	"	475R 0,25W 1%	" " -C112	2)	R908	S3,75
19	1	"	"	19R1 0,25W 1%	" " -C335	2)	R909 o.z.	S5
20	1	"	"	82R5 0,25W 1%	" " -C141	2)	R910	S5
21	1	"	"	6k19 0,25W 1%	" " -C108	2)	R919	I12,5
22	1	"	"	392R 0,25W 1%	" " -C15	2)	R928	S3,75
23	1	"	"	2k74 0,25W 1%	" " -C75	2)	R929	S3,75
24	1	"	"	3k4 0,25W 1%	" " -C311	2)	R930	S3,75
25	1	"	"	178k 0,25W 1%	" " -C337	2)	R931	I12,5
		1) Fa. Siemens, München		7) General instruments - Münch.		zum Beispiel/for instance:		
		2) Vitrohm, Pinneberg		8) Ettinger, München		Montage:		
		3) Ctto Dunkel, Mühldorf		9) Grayhill, München		L15 = liegend - horizontal		
		4) Motorola, Wiesbaden				Rastermaß/racheting = 5mm		
		5) General Electric, München				S5 = stehend - vertical		
		6) Bourns, Stuttgart				Rastermaß/racheting = 5mm		
						Draht-wire = $\phi$ mm		
			Datum	26.11.80	Wendelsteuerung Helix control (900)			
			Bearb.	gez. Ermer / Hi				
			Gear	Helixsteuergel				
			Norm					
59	A83C65A174	25.2.83	MB		Siemens AG C65280-A44-B9-x-16			
58	A83C65A96	8.12.82	MB					
57	A83C65A68	22.10.82	MB					
56	A82C65A162	20.1.82	MB					
55	A82C65A103	14.11.81	MB					
Zust.	Mitteilung	Datum	Name					Blatt 1 2 BI

RWN 100

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1	2	3	4	5	6	7	8
No.	Pos.	Designation	Dates		Part-number	Remarks	Montage
			Ordering codes				
Nr.	Stck	Benennung	Daten		Sachnummer	Fa.	Bemerkungen
			Bestellnummer/Typ				
26	1	Metallschichtwid. Metal film resist.	Typ 471		C65004-Z4-C211	2)	R906
		Drahtbrücke	75k 0,25W 1%				
27	1	Wiring bridge			C65280-A1080-C153		BR901
28	3	Cpto Koppler Opto-coupler	CNY 17/III		C65117-29124-C1	5)	OC900...902
29	2	Doppel Op.Amp. Double " "	MC 1747I		C65467-238-C1	4)	IC900, IC901
30	1	Drahtbrücke Wiring bridge			C65280-A1080-C155		BR902
31	1	Transistor	2N 2906		C65060-Z2-C1		T900
32	1	"	BCY 59IX		Q60203-Y59-J	1)	T901
33							
34	1	Diode	BAw 76		Q62702-A397		GR903
35	7	"	"		" "		GR900...9C2 GR904...9C7
36	2	"	"		" "		GR916, GR917
37	4	"	1N 4935		C65169-Z1065-C3	4)	GR908...911
38	1	Z-Diode	BZX 83 C10		Q62702-Z1077-F82	1)	GR912
39	1	"	" C5V1		" -Z1070- "	1)	GR913
40	1	"	" "		" " "	1)	GR914
41	1	Referenzdiode	1N 937A		Q62702-Z790-F82	7)	GR915
42	1	Potentiometer	Typ3006P-1-202 2k 0,75W 5%		C65408-Z132-C1	6)	P900 o.Z.
43	1	"	Typ3006P-1-203 20k 0,75W 10%		" " -C2	6)	P901 o.Z.
44	1	"	Typ3006P-1-503 50k 0,75W 10%		" " -C5	6)	P902 o.Z.
45	1	Tantal-Kondensat. Tantalum capacitor	3,3µF 16V		B45178-A3335-M	1)	C900
46	1	"	6,8µF 40V		B45181-B4685-M	1)	C901
47	1	Keramik-Kondens. Ceramic capacit	680pF		B37986-A1681-J	1)	C902
48	4	"	0,1µF 63V		B37449-P6104-S3	1)	C903..C906
49	2	"	220pF 50V		B37979-S5221-J3	1)	C907, C908
50	1	DIP-Switch	76-B08-S		C65315-Z321-C2	9)	S901
						zum Beispiel/for instance: Montage: L15 = liegend - horizontal Rastermaß/racheting = 15mm S5 = stehend - vertical Rastermaß/racheting = 5mm Draht-wire = φ mm	
			Datum	24.11.80	Wendelsteuerung Helix control (900)		
			Bearb.	gg. Ermer/Hi.			
			Gepr.	Flühlinger			
			Norm				
59		A83C65A176	25.2.83	HR	Siemens AG		
58							
57		A83C65A69	22.10.82	HR			
56		A82C65A 162	20.1.82	YU			
55		A82C65A 103	14.11.81	YU			
Zust.	Mitteilung	Datum	Name	C65280-A44-B9-x-16		Blatt 2 2 Br	

RWN100



1 2 3 4 5

A

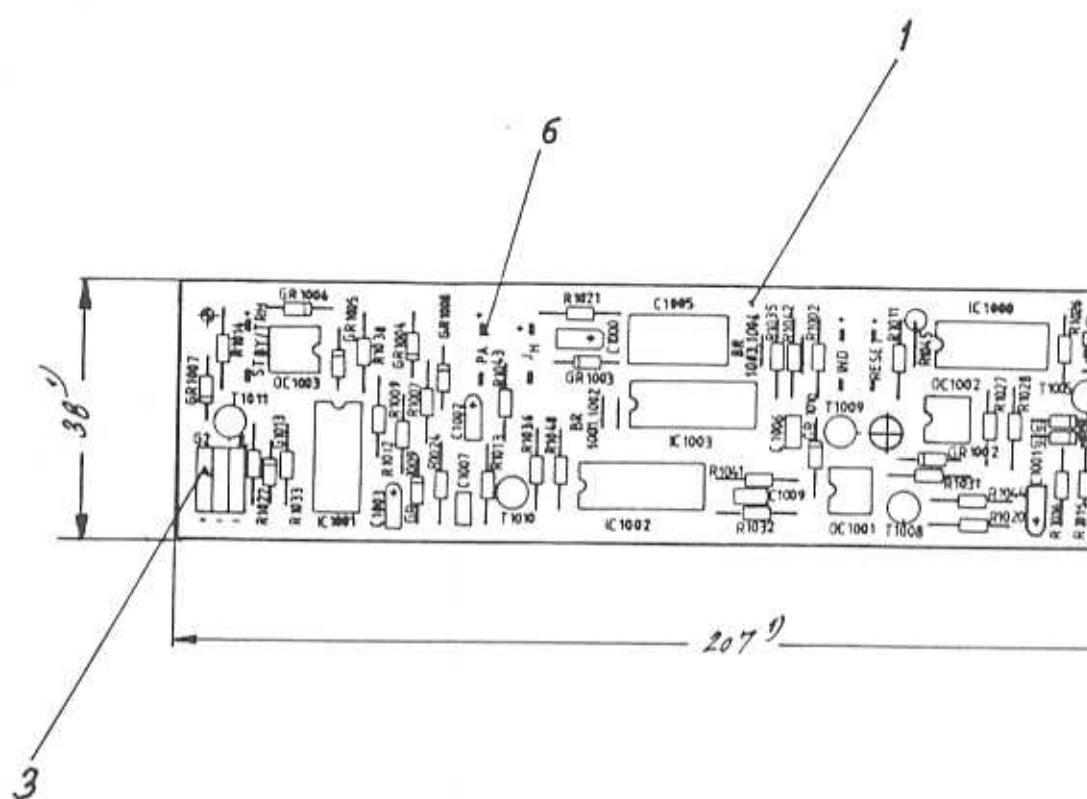
B

C

D

E

F

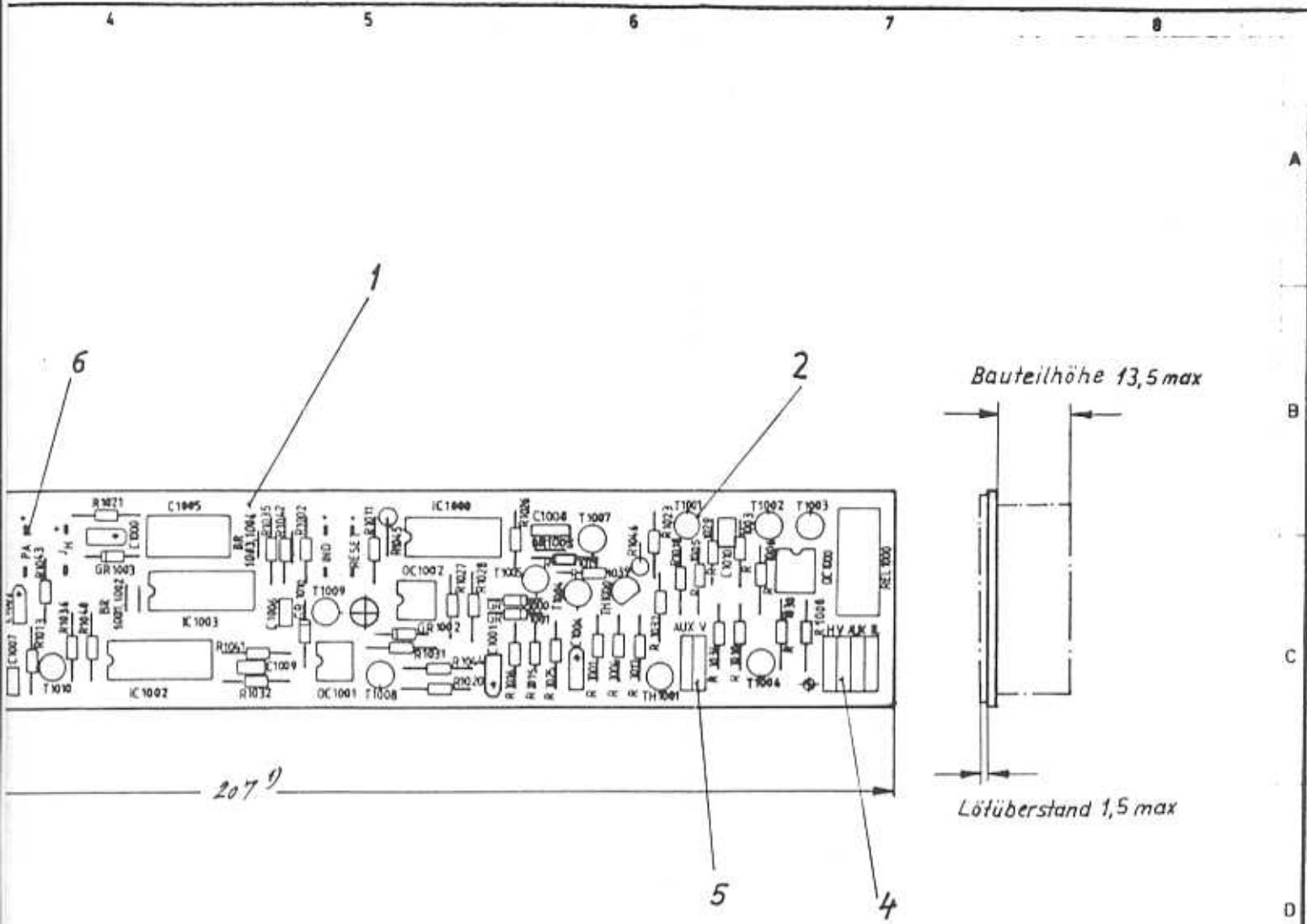


1) Einbaumaß

### Elektrische Bau

RWN	100	-
58	A83C65A62	22.10.82
57	A82C65A162	20.1.82
56	A82C65A103	14.11.81
55	A81C65A339	2.9.81
54	A81C65A323	11.8.81
53	A81C65A273	29.7.81
52	A81C65A183	16.4.81
51	-	-

1 2 3 4



Elektrische Bauteile s. Bauteileübersicht. Hergestellt u. F12-F1412

RWN 100	-		Maßstab 1:1
58 A83C65A67	22.10.82	Handwritten initials	Steuereinheit Control unit (1000)
57 A82C65A162	20.1.82	Handwritten initials	
56 A82C65A103	14.11.81	Handwritten initials	
55 A81C65A339	2.9.81	Handwritten initials	
54 A81C65A323	11.8.81	Handwritten initials	
53 A81C65A273	29.7.81	Handwritten initials	
52 A81C65A183	16.4.81	Handwritten initials	Siemens AG
51			
			C65280 - A44 - B10
			Blatt 1
			- Bl

Selecție pentru actualizarea planului tehnologic tehnologic de la echipa de proiectare. În cazul în care este necesar să se modifice și/sau să se adauge componente, acestea vor fi înregistrate în documentația tehnică și în planul de execuție. Se returnează toate documentele în cazul în care este necesar să se actualizeze planul tehnologic.

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1	2	3	4	5	6	7	8
No.	Pcs.	Designation	Dates	Part-number	Prod by	Remarks	Montage
Nr.	Stck.	Benennung	Daten	Sachnummer	Fa.	Bemerkungen	Montage
			Bestellnummer/T;p				
1	1	Kohleschichtwid. Typ 100 Carbon film res. 47R		C65002-Z1-C8	2)	R1001	L12,5
2	1	"	"	C65002-Z1-C13	2)	R1002	L12,5
3	1	"	100R	C65002-Z1-C10	2)	R1003	L12,5
4	5	"	220R	C65002-Z1-C28	2)	R1004...R1007	L12,5
5	3	"	1k	C65002-Z1-C18	2)	R1008, R1009	L12,5
6			1,5k			R1010	
7	4	"	"	C65002-Z1-C23	2)	R1011...R1014	L12,5
8	9	"	4k7	C65002-Z1-C29	2)		L12,5
9	1	"	10k	C65002-Z1-C16	2)	R1033	L12,5
10	9	"	22k	C65002-Z1-C17	2)	R1024	L12,5
11	4	"	47k	C65002-Z1-C17	2)	R1025...R1032	L12,5
12	2	"	100k	C65002-Z1-C24	2)	R1034...R1036	L12,5
13	1	"	150k	C65002-Z1-C25	2)	R1037, R1038	L12,5
14	1	"	220k	C65002-Z1-C26	2)	R1040	L12,5
15	2	"	470k	C65002-Z1-C15	2)	R1041	L12,5
16	2	"	1M	C65002-Z1-C30	2)	R1042, R1043	L12,5
17			10k	C65002-Z1-C29	2)	R1045, R1046	S7,5 S5
18	1	Zähler Counter	CD4024BF	C65467-Z5-C3	4)	IC1000	
19	1	4fachSchmitt-Trig. Quadr.	CD4093BF	C65467-Z48-C1	4)	IC1001	
20	2	Zähler Counter	CD4060BF	C65467-Z30-C1	4)	IC1002, 1003	
21							
22	3	Transistor	BCY79	Q62702-Y79	1)	T1001...T1003	
23	7	Transistor	BCY59IX	Q60203-Y59-J	1)	T1004...T1010	
24	1	Transistor	BC 546 B	Q62702-C687-V2	1)	T1011	

1) Fa. Siemens, München  
 2) " Vitrohm, Pinneberg  
 3) " General Electric, München  
 4) " RCA, München  
 5) " Componenta, Neuried-München  
 6) " Ettienger, München

zum Beispiel/for instance:  
 Montage:  
 L15 = liegend - horizontal  
 Rastermaß/racheting = 15mm  
 S5 = stehend - vertical  
 Rastermaß/racheting = 5mm  
 Draht-wire =  $\phi$  mm

<b>Änderungs-</b>	Datum	24.11.80
<b>Hinweis</b>	Bearb.	Hilching.
	Gedr.	
	Norm.	

Steuereinheit 1000  
 Control unit 1000

-A1

	NB3C65A28	20.9.83	J.	Siemens AG	C65280-A44-B10- X -16	Blatt
62	A83C65A290	28.7.83	J.			1
61	A83C65A176	25.2.83	HB			2 Bl.
Zust.	Mitteilung	Datum	Prüfung			

1	2	3	4	5	6	7	8
No.	Pcs.	Designation	Dates		Part-number	Remarks	Montage
			Ordering codes				
Nr.	Stk.	Benennung	Daten		Sachnummer	Bemerkungen	Montage
			Bestellnummer/Typ				
26	8	Diode	BAW 76		Q627C2-A397	1) GR100C..10C7	L10
27	1	Z-Diode	BZX 83 C5V1		Q627C2-Z1070-F82	1) GR1008	I10
28	1	"	" C10		" -Z1077-F82	1) GR1009	I10
29	1	"	" C39		" -Z1397-F82	1) GR1010	I12,5
30	3	Tantal-Kondensat. Tantalum-capacitor	6,8µF 40V		B45181-B4685-M	1) C100C..10C2	S5
31	1	"	22µF 16V		" -A2226-M	1) C1003	S5
32	1	"	1µF 50V		C65011-Z3-C1	C1004	S5
33	1	MKT-Kondensator "-capacitor	2,2µF 100V		B32512-D1225-K	1) C1005	I15
34	2	Keramk-Kondens. Ceramic-capacitor	0,1µF 63V		B37449-F6104-S2	1) C1006,1007	S5
35	1	"	0,22µF 25V		B37988-J5224-M	1) C1010	S5
36	1	"	68nF 63V		B37449 F6683-S2	1) C1009	S5
37	1	"	0,1µF 63V		B37449-F6104-S2	1) C1008	S7,5
37	1	Relais	RH 16		C65303-Z319-C1	5) Rel.1000	
38	4	Optokoppler Opto-coupler	CNY 17/III		C65117-Z9124-C1	3) OC1000!..1003	
39	1	Thyristor	BRY 56		Q68000-A803	1) TH 1000	
40	1	"	BRY 58/60		" -A2677-F10	1) TH 1001	
41	2	Drahtbrücke Wiring bridge			C65280-A1080-C101	BR1001..1002	I5
42	3	"			" " -C102	BR1003..1005	I6,25
43	1	Z-Diode	BZX83 C39		Q62702-Z1397-F82	1) GR 1013	L10

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zum Beispiel/for instance :  
Montage :  
L15 = liegend - horizontal  
Rastermaß/Racheting = 15mm  
S5 = stehend - vertical  
Rastermaß/Racheting = 5mm  
Draht-wire = φ mm

			Datum	24.11.80
			Bearb.	Ger. Ermer/hi.
			Gepr.	<i>[Signature]</i>
			Norm.	
---	N83C65A28	20.9.83	✓	
61	A83C65A176	26.2.83	✓	
60	A83C65A68	22.10.82	✓	
59	A82C65A329	2.7.82	✓	
58	A82C65A162	20.1.82	✓	
57	A82C65A103	14.11.81	✓	
Zust.	Mitteilung	Datum	Name	

Steuereinheit  
Control unit  
(1000)

Siemens AG

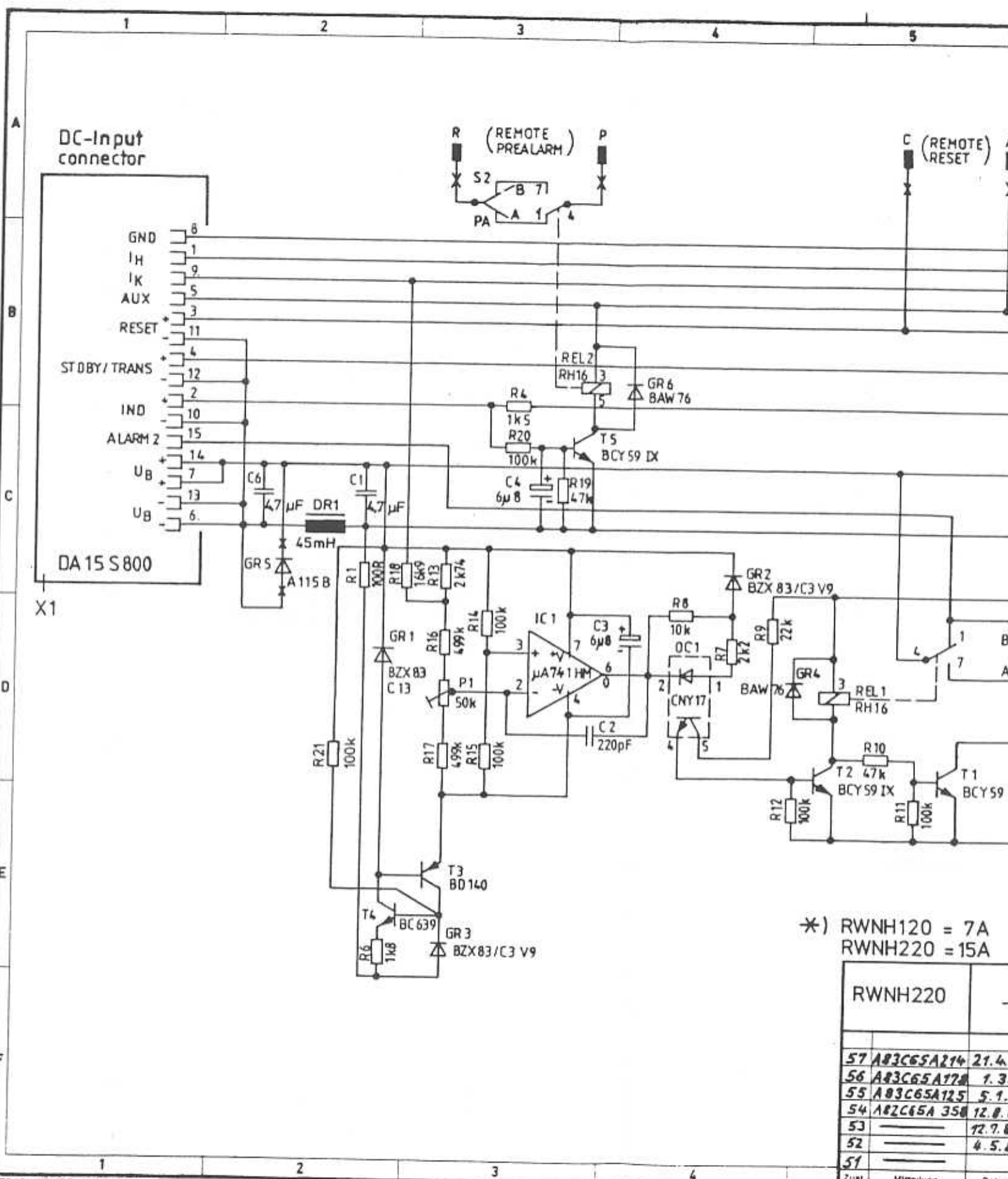
C65280-A44-B10-x-16

Blatt  
2  
2 Bl.

RWN100

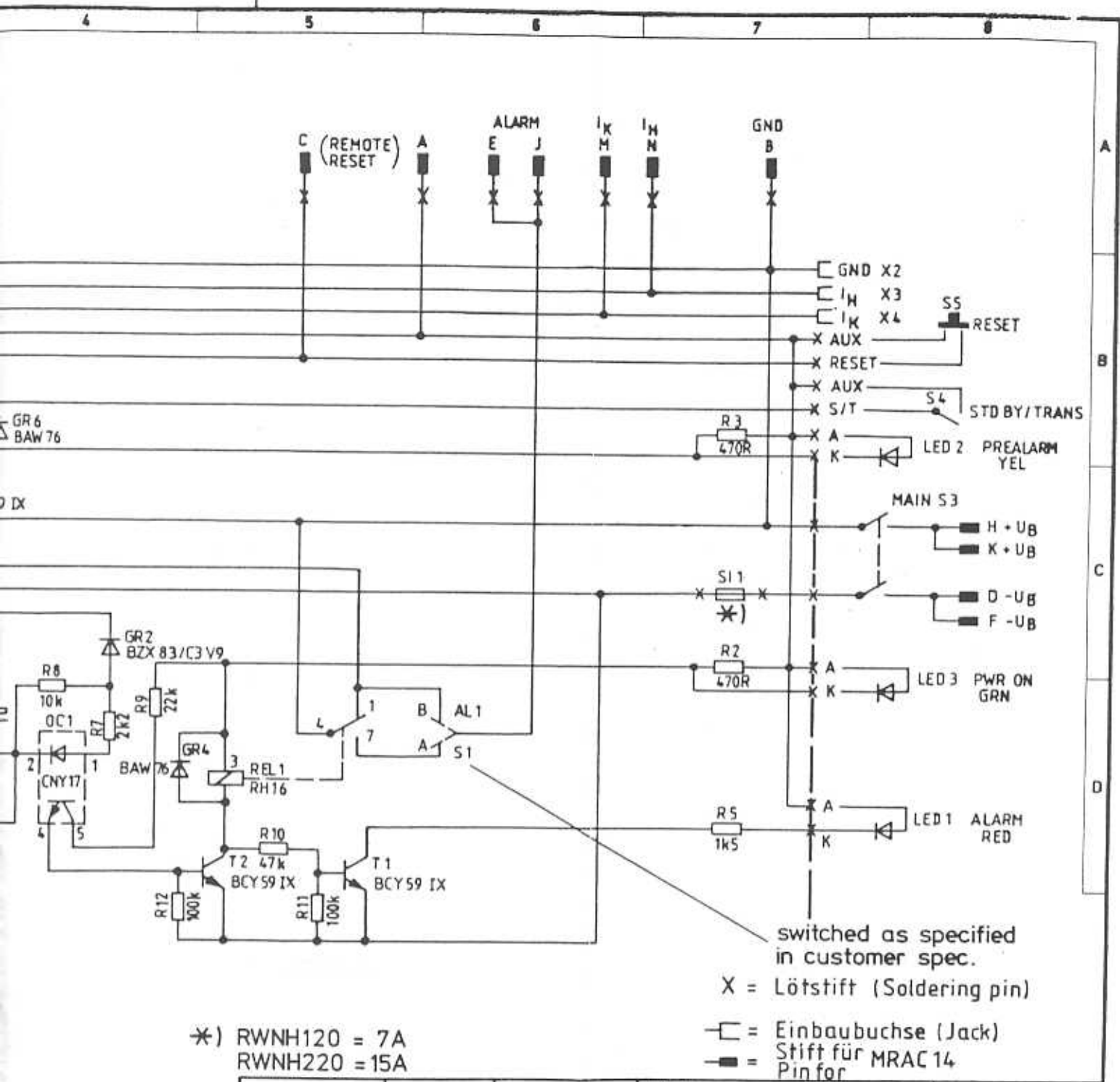
Casión de patente de invención o el registro de Modelo Industrial.

van der Palmstraat 100 1117 CA Schiedamschenoort, Amsterdam, The Netherlands.



\*) RWNH120 = 7A  
 RWNH220 = 15A

RWNH220	
57	A83C65A214 21.4.81
56	A83C65A178 1.3.81
55	A83C65A125 5.1.81
54	A82C65A 358 12.8.81
53	_____ 72.7.81
52	_____ 4.5.81
51	_____
Zust.	Mitteilung Datum



\* ) RWNH120 = 7A  
 RWNH220 = 15A

RWNH220		—		Maßstab —		
Datum 15. 2. 82				Stromlaufplan - Alarmplatine Circuit diagram - Alarm p.c.board		
57	A83C65A214	21. 4. 83	NR			Bearb. <i>Wittmann</i>
56	A83C65A178	1. 3. 83	NR			Geor.
55	A83C65A125	5. 1. 83	NR			Norm.
54	A82C65A 358	12. 8. 82	NR			
53	—	12. 7. 82	NR			
52	—	4. 5. 82	NR			
51	—	—	—			
Zust.	Mittelfung	Datum	Name	Siemens AG		
				C 65107 - A43 - B10 - * - 11		
				Blatt 1		



11

5

1

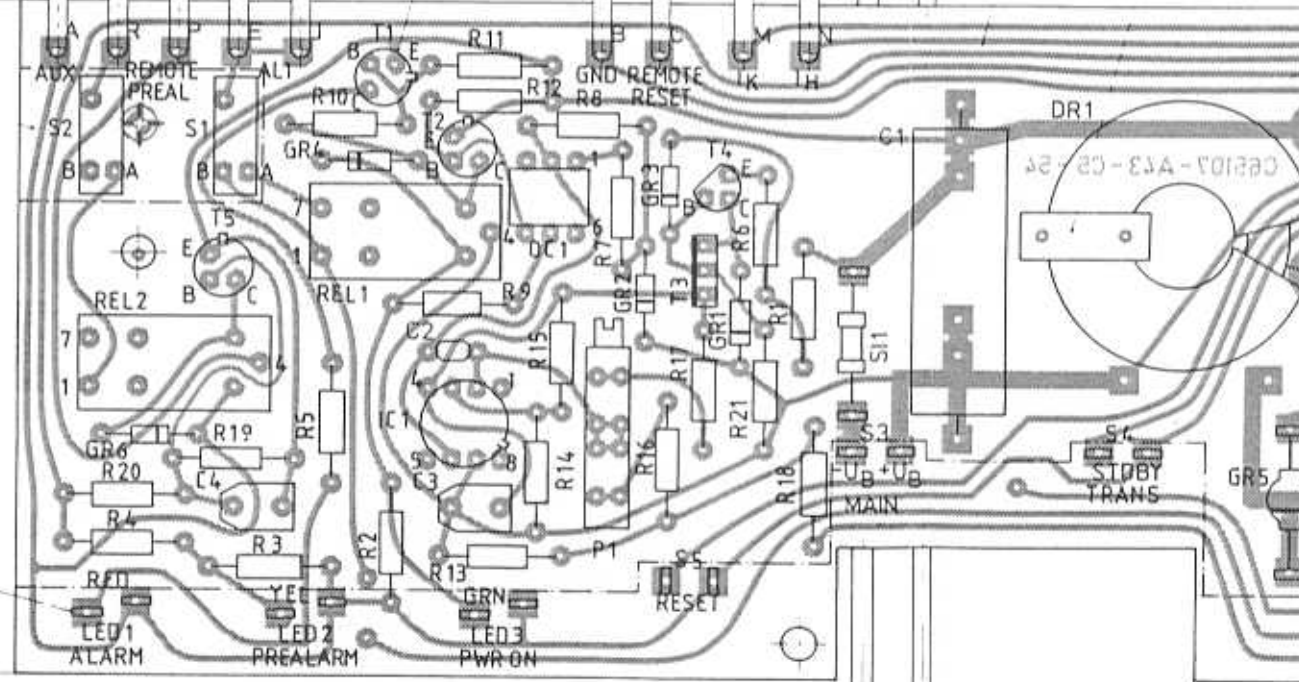
10



Fläche frei von Isolierlack

70

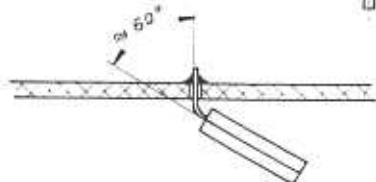
2



37,5

170

Einbau von T3



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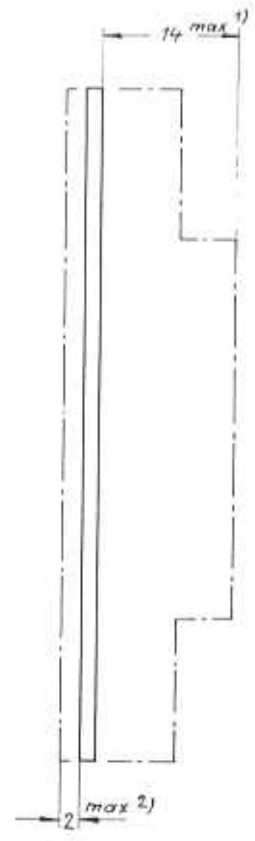
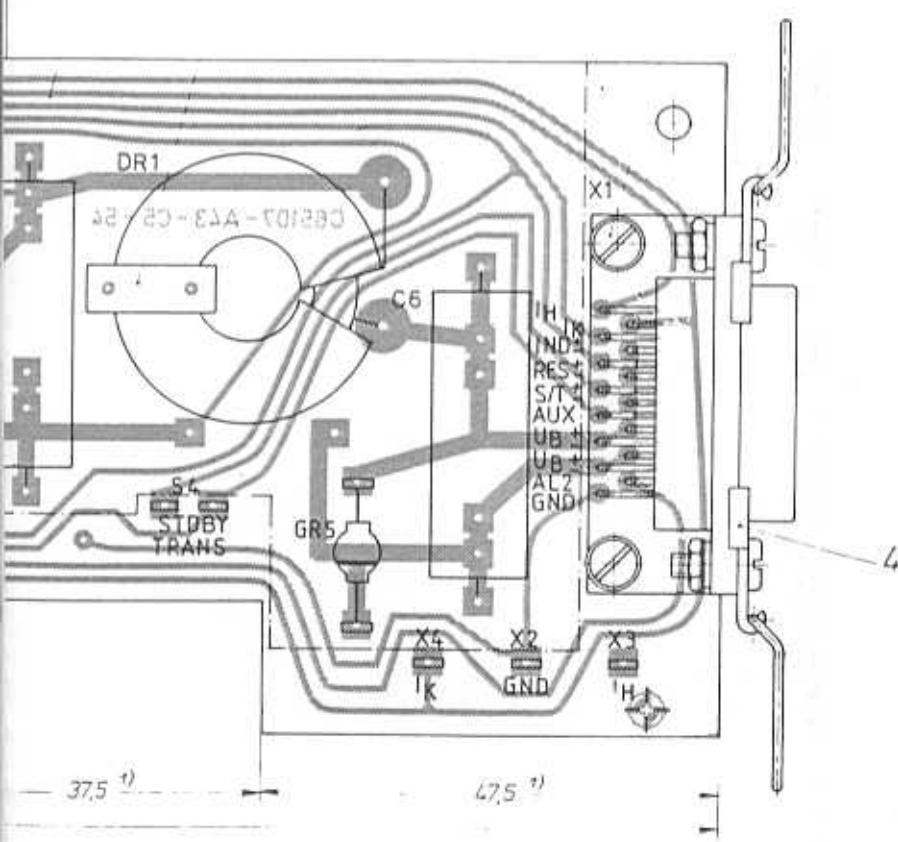
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1 10

Fläche frei von Isolierlack 6,7,8,9



2) Lötüberstände  
beidseitig mit CRC-Urethane Isolierlack beschichtet 1) Einbaumaß

RWNH220		Maßstab 2:1	
		Datum: 23.2.82 Zeichner: W. B. [Signature] Name: Alarmplatine Alarm PC board	
55 AR3C65A12S 5.1.83 W/B		Siemens AG C65107-A43-B10	
Zust. Mitterlang Datum Name		Blatt 1 - Bl.	

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1	2	3	4	5	6	7	8
No.	Pcs.	Designation	Dates	Part - number	Prod. by	Remarks	Montage
			Ordering codes				
Nr.	Stck.	Benennung	Daten	Sachnummer	Fa.	Bemerkungen	Montage
			Bestellnummer/Typ				
1	1	Kohleschichtwiderstand Carbon film resistor	100R/±5%/0,27W Typ 100	C 6 5002 - Z1 - C13	0	R1 o.Z.	L125 0,65
2	2	"	470R/±5%/0,27W Typ 100	" " - C38	1)	R2; R3 o.Z.	"
3	2	"	1k5/±5%/0,27W Typ 100	" " - C18	1)	R4, R5 o.Z.	"
4	1	"	1k8/±5%/0,27W Typ 100	" " - C39	1)	R6 o.Z.	"
5	1	"	2k2/±5%/0,27W Typ 100	" " - C20	1)	R7 o.Z.	"
6	1	"	10k/±5%/0,27W Typ 100	" " - C29	1)	R8 o.Z.	"
7	1	"	22k/±5%/0,27W Typ 100	" " - C16	1)	R9 o.Z.	"
8	2	"	47k/±5%/0,27W Typ 100	" " - C17	1)	R10; R19 o.Z.	"
9	4	"	100k/±5%/0,27W Typ 100	" " - C24	1)	R11; R12; R20; R21 o.Z.	"
10							
11							
12	1	Metallschichtwiderstand Metal film resistor	2k7/±1%/0,25W Typ EE471	C 6 5004 - Z4 - C75	1)	R13 o.Z.	L125 0,65
13	2	"	100k/±1%/0,25W Typ EE471	" " - C215	1)	R14; R15 o.Z.	"
14	2	"	499k/±1%/0,25W Typ EE471	" " - C234	1)	R16; R17 o.Z.	"
15	1	"	16k9/±1%/0,25W Typ EE471	" " - C151	1)	R18 o.Z.	"
16							
17	1	Trimpotentiometer "	50K	C 6 5408 - Z132 - C5	3)	P1 o.Z.	L
18							
19							
20							
21	2	DIP-FIX-Umschalter " - switch	12teilig b=3,1	C 4 2315 - A1347 - A212	2)	S1; S2 o.Z.	L
22							
23	3	NPN-Transistor "	BCY 59 IX	Q 60203 - Y59 - J	2)	T1; T2; T5 o.Z.	S'
24	1	PNP-Transistor "	BD 140	Q 62702 - D111	2)	T3 o.Z.	S'

- 1) Fa. Vitrohm - Pinneberg
- 2) " Siemens - München
- 3) " Bourns - München
- 4) " General - Instruments - München
- 5) " Componenta - München

- 6) Fa. Fairschild - München
- 7) " General - Electric, München
- 8) " Souriau - Elektrik
- 9) Roederstein, Landshut

zum Beispiel/for instance :  
 Montage:  
 L15 = Liegend - horizontal  
 Rastermaß/racheting = 15mm  
 S5 = stehend - vertical  
 Rastermaß/racheting = 5mm  
 Draht/wire = Ø mm

58	A83C65A214	21. 4. 83	H/B	Datum	17. 2. 82
57	A83C65A125	5. 7. 83	H/B	Gepr.	<b>SIEMENS</b> AKTIENGESELLSCHAFT
56	A83C65A 59	13. 10. 82	H/B	Gepr.	
55	A82C65A 358	12. 8. 82	H/B	Norm	
54	A82C65A 344	26. 7. 82	H/B		
53		12. 7. 82	H/B		
52		4. 5. 82	H/B		
51					
Zust.	Mittellung	Datum	Name		

**Bauteileübersicht für**  
**Alarmplatine**  
**Components table for**  
**Alarm p. c. board**

**C 6 5107 - A43 - B10 - \* - 16**

Blatt  
 1  
 2 BI

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1	2	3	4	5	6	7	8
No.	Pcs.	Designation	Dates		Part-number	Remarks	Montage
			Ordering codes				
Nr.	Stck.	Benennung	Daten		Sachnummer	Bemerkungen	Montage
			Bestellnummer	Typ			
25	1	NPN-Transistor	BC 639		Q 68 000 - A3361	2) T4 o. Z.	5
26							
27	1	Z-Diode	BZX83, C13		Q 62702 - Z1080 - F82	2) GR1 o. Z.	L10 0,55
28	2	"	BZX83; C3 V9		Q 62702 - Z1067 - F82	2) GR2; GR3 o. Z.	L10 0,55
29							
30	2	Diode	BAW 76		Q 62702 - A397-	2) GR4; GR6 o. Z.	L10 0,5
31	1		A 115 B		C 65169 - Z1043 - C1	4) GR5 o. Z.	L15 1,1
32							
33	2	MKT-Kondensator "-capacitor	4,7µF/100V		C65015-25-C1	9) C1; C6 o. Z.	L35
34	1	Keramik-Kondensator Ceramic capacitor	220pF/50V		B 37979 - S5221 - J3	2) C2 o. Z.	SS 0,6
35	2	Tantal-Kondensator Tantalum capacitor	6µB/40V		B 45181 - B4685 - M	2) C3; C4 o. Z.	SS 0,5
36							
37	2	Relais	RH 16 V (SDS)		C 65303 - Z319 - C1	5) REL1; REL2 o. Z.	L 0,6
38	1	Opt-Ampl. Operations amplifier	µA 741 HM		C 65117 - Z9512 - C1	6) IC1 o. Z.	L
39	1	Optkoppler Operations coupler	CNY 17 III		C 65117 - Z9124 - C1	7) OC1 o. Z.	L
40		Sicherung Fuse	P100 - Fuse Typ 2760...		C 65327 - Z28 - C..	* Si 1 o. Z.	L 0,813
41							
42	1	Steckverbindung Connector	Typ DA 155 800		C 65334 - Z193 - C1	8) X1 o. Z.	
43							
44	1	Drossel Choke	45mH/6A		C 65107 - A43 - B12	DR1	L15
45							
46							
47							
48							

\*) in C65107-A41-A2- X -07 oder  
 C65107-A43-A1- X -07 angezogen

zum Beispiel/for instance :  
 Montage:  
 L15 = liegend - horizontal  
 Rastermaß/racheting = 15mm  
 SS = stehend - vertical  
 Rastermaß/racheting = 5mm  
 Draht/wire = Ø mm

Datum: 17.2.82		<b>Bauteileübersicht für Alarmplatine</b> <b>Components table for Alarm p.c. board</b>	<b>SIEMENS</b> AKTIENGESELLSCHAFT	<b>C65107 - A43 - B10 - * - 16</b>	Blatt	
56	A83C65A 125				5.1.82	2
55	A82C65A 358				12.8.82	2
54	A82C65A 344				26.7.82	2
53					12.7.82	2
52		4.5.82	2			
51			2	Bl.		
Zust.	Mitteilung	Datum	Name			